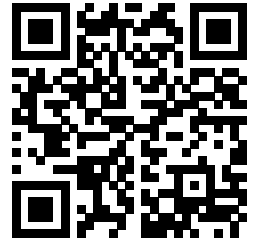
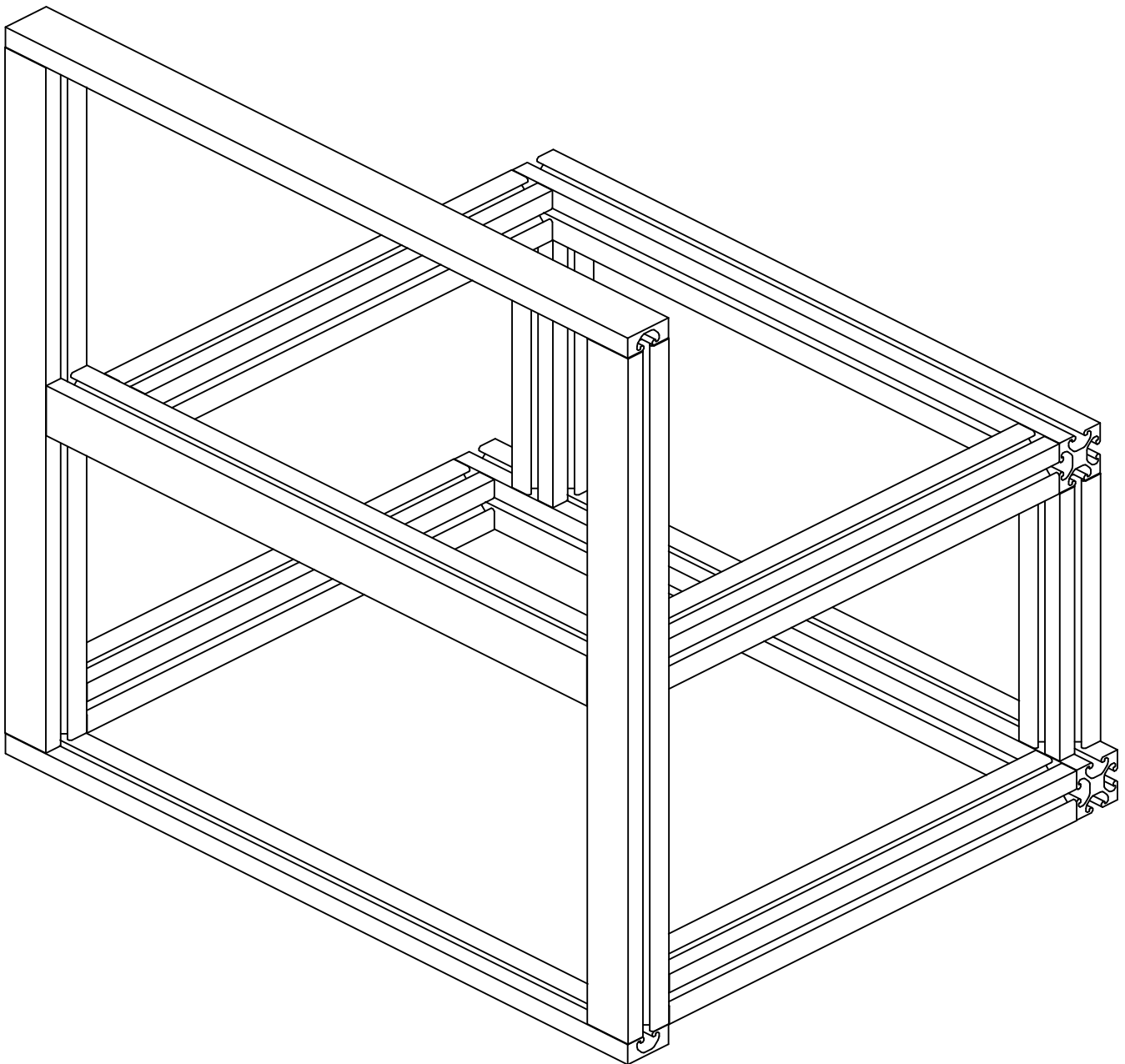


Project overview

Project name: Desk-PC - Left Drawer

Project number: 2f9bee2d668bec6ffec4819f7c2b03021

i24.ws?2f9bee2d668bec6ffec4819f7c2b03021

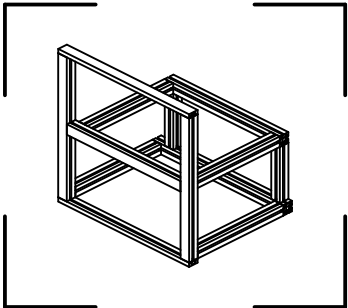
Assembly overview

Project overview 1

Assembly overview 2

Parts list 3

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Assembly 1

Isometric view 24

Multiview projection 25

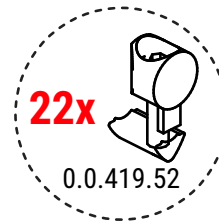
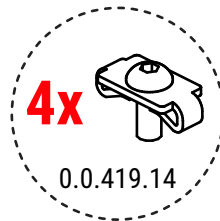
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Parts list

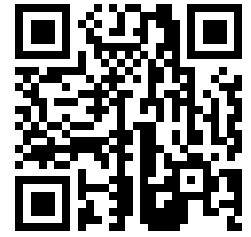
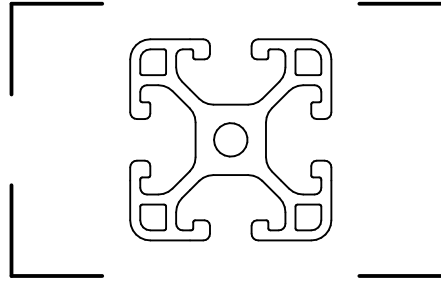
Position	Article designation	Article No.	Side	Quantity
1v	Profile 6 30x12 light, natural, Length: 458mm	0.0.478.05	5	2
2v	Profile 6 30x30 1N light, natural, Length: 398mm	0.0.439.43	7	1
3v	Profile 6 30x30 1N light, natural, Length: 412mm	0.0.439.43	9	2
4v	Profile 6 30x30 light, natural, Length: 161mm	0.0.419.06	11	2
5v	Profile 6 30x30 light, natural, Length: 300mm	0.0.419.06	14	1
6v	Profile 6 30x30 light, natural, Length: 300mm	0.0.419.06	17	1
7v	Profile 6 30x30 light, natural, Length: 300mm	0.0.419.06	20	2
8	Profile 6 30x30 light, natural, Length: 402.6mm	0.0.419.06	-	1
9	Profile 6 30x30 light, natural, Length: 458mm	0.0.419.06	-	1
10	Standard-Fastening Set 6, bright zinc-plated	0.0.419.14	-	4
11	Universal-Fastening Set 6, bright zinc-plated	0.0.419.52	-	22

Fastener Technology (All together)



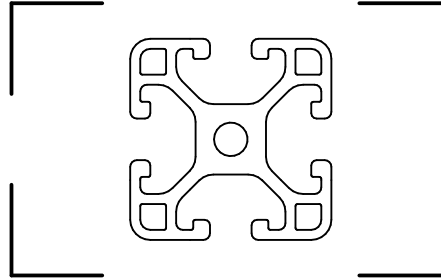
Unmachined profiles

Part 8, Profile 6 30x30 light, natural
Article No.: 0.0.419.06
Length: 402.6mm, Unmachined



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Part 9, Profile 6 30x30 light, natural
Article No.: 0.0.419.06
Length: 458mm, Unmachined



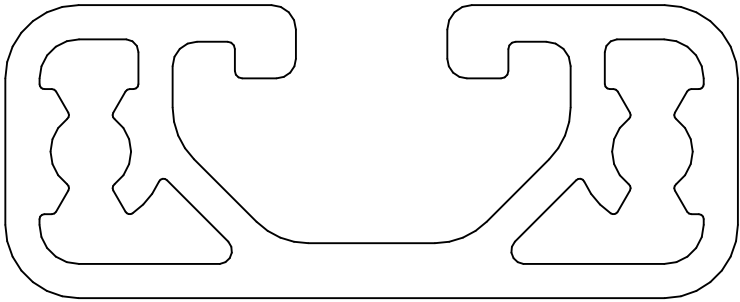
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2x

Machining processes Part 1v, Profile 6 30x12 light, natural
Article No.: 0.0.478.05, Length: 458mm

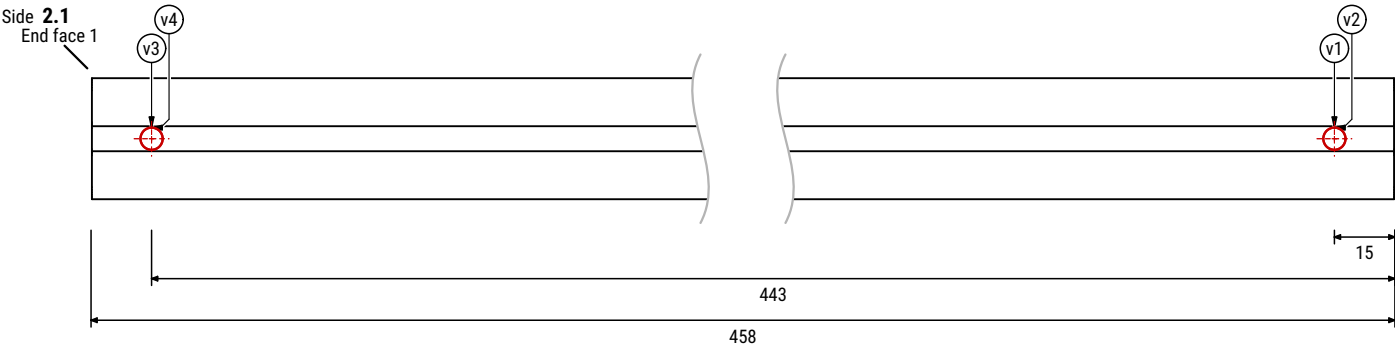
View of end face 1

2.1

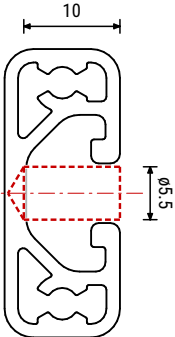


i24.ws?2f9bee2d668bec6ffec4819f7c2b03021.1v

Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D5.5 drilled hole	2.1	v1	443	D5.5x10	15
		v2	443	D5.5x12	15
		v3	15	D5.5x10	443
		v4	15	D5.5x12	443



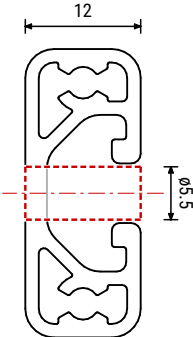
Side 2.1



v1 v3

D5.5x10

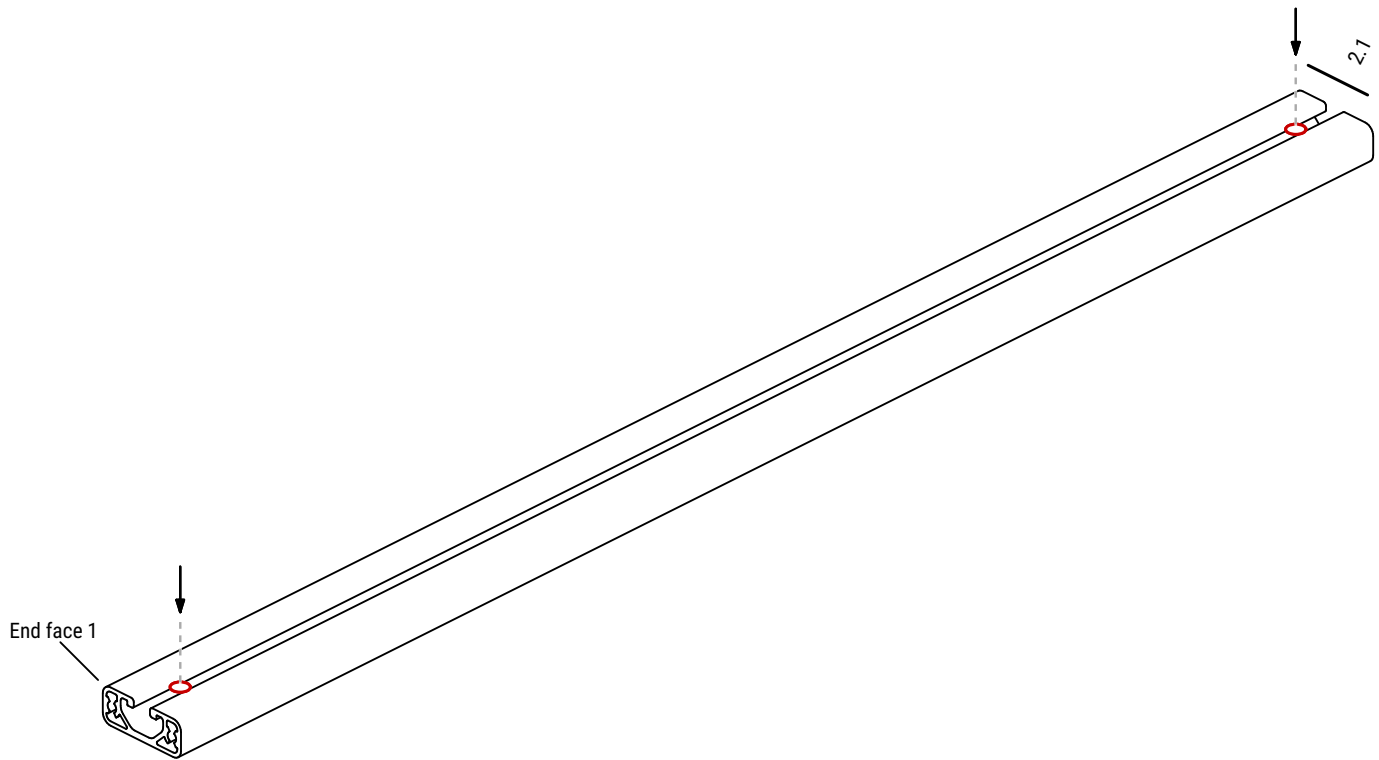
Side 2.1



v2 v4

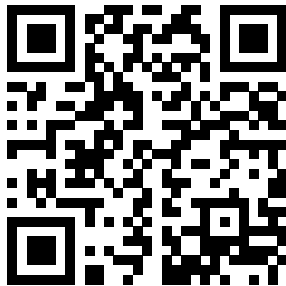
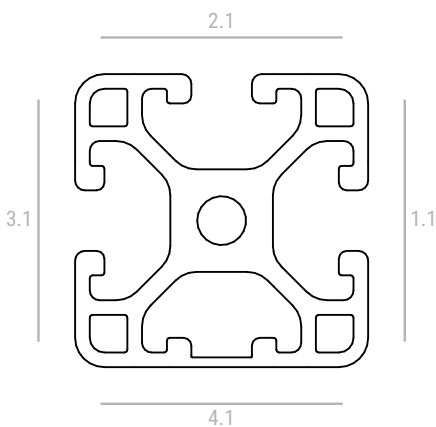
D5.5x12

Control view (machining processes), part 1v



Machining processes Part 2v, Profile 6 30x30 1N light, natural
Article No.: 0.0.439.43, Length: 398mm

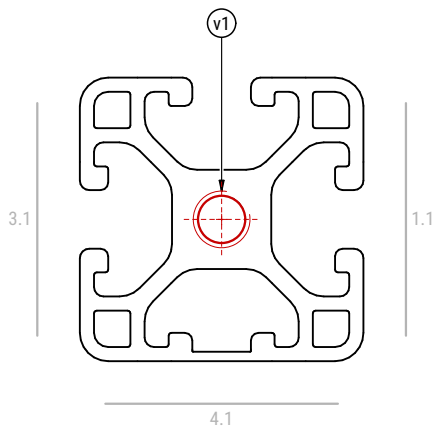
View of end face 1



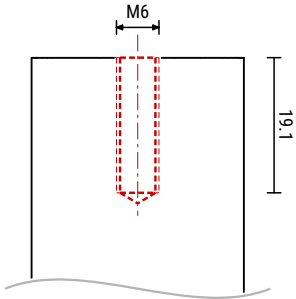
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Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D5 drilled hole with M6 thread	End face 1	v1	-	M6x19.1	-
	End face 2	v2	-	M6x18.6	-

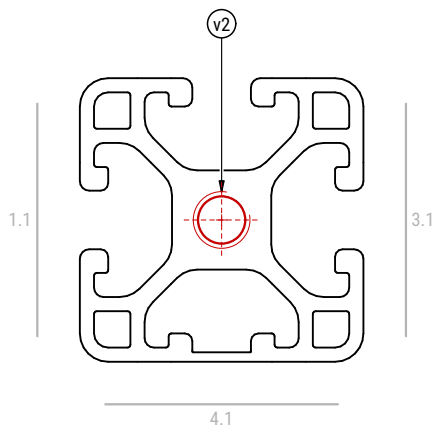
End face 1
Side 2
is at the top



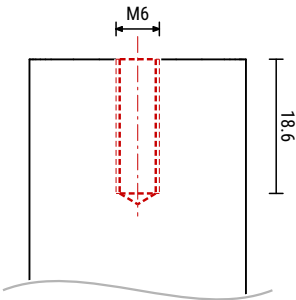
M6x19.1



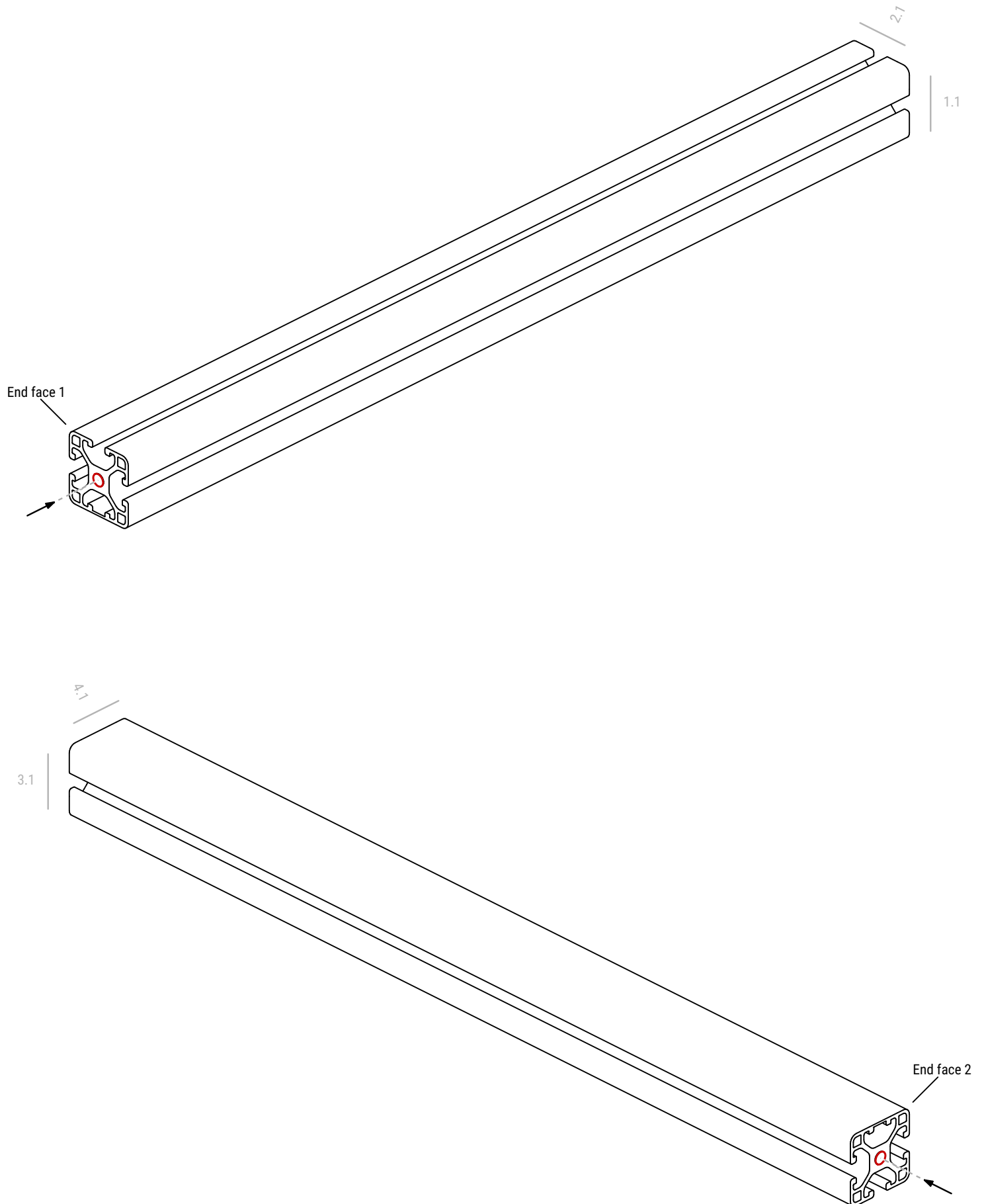
End face 2
Side 2
is at the top



M6x18.6



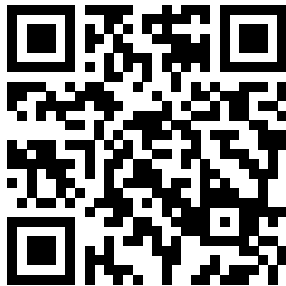
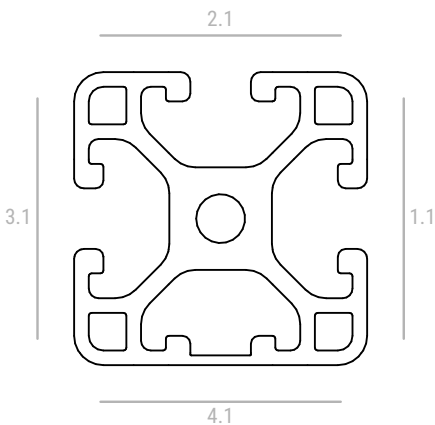
Control view (machining processes), part 2v



2x

Machining processes Part 3v, Profile 6 30x30 1N light, natural
Article No.: 0.0.439.43, Length: 412mm

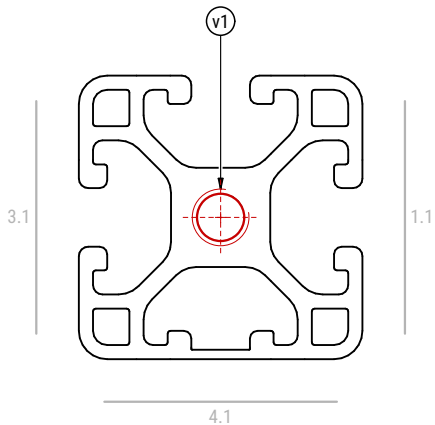
View of end face 1



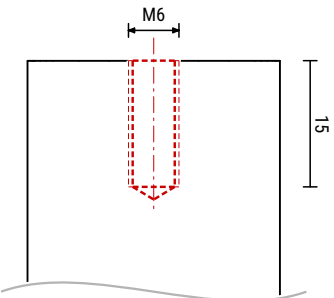
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Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D5 drilled hole with M6 thread	End face 1	v1	-	M6x15	-
	End face 2	v2	-	M6x15	-

End face 1
Side 2
is at the top

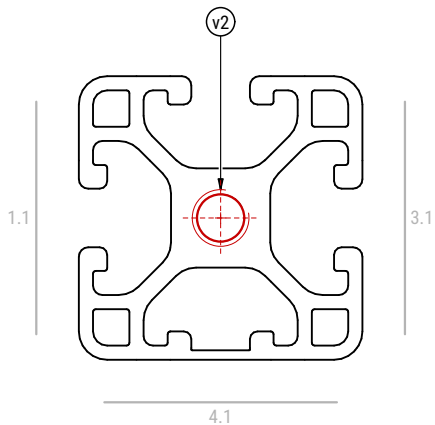


M6x15

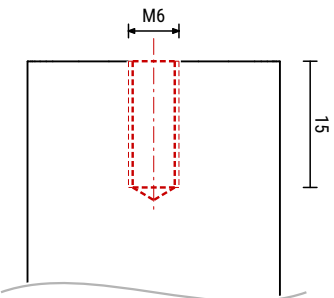


v1

End face 2
Side 2
is at the top

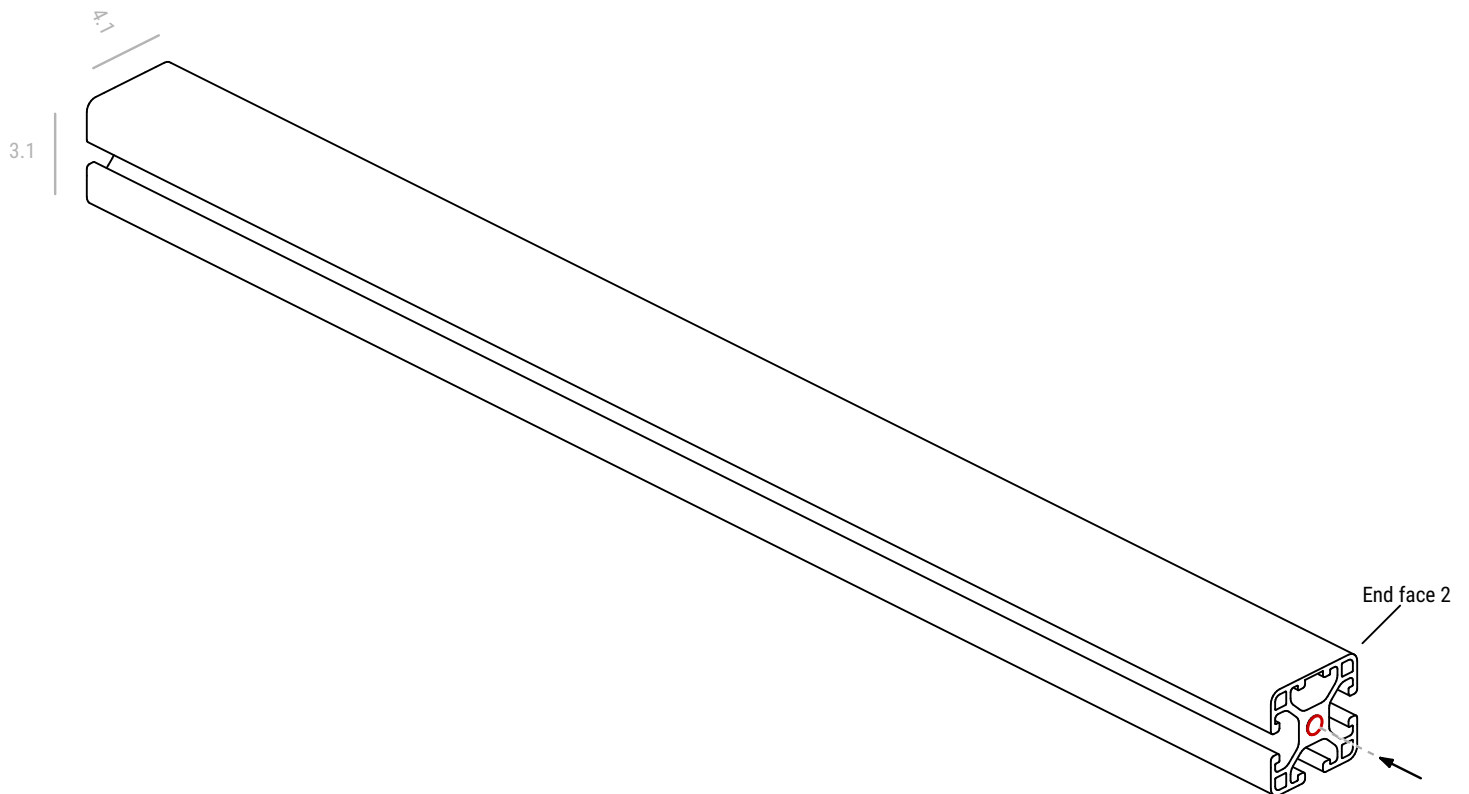
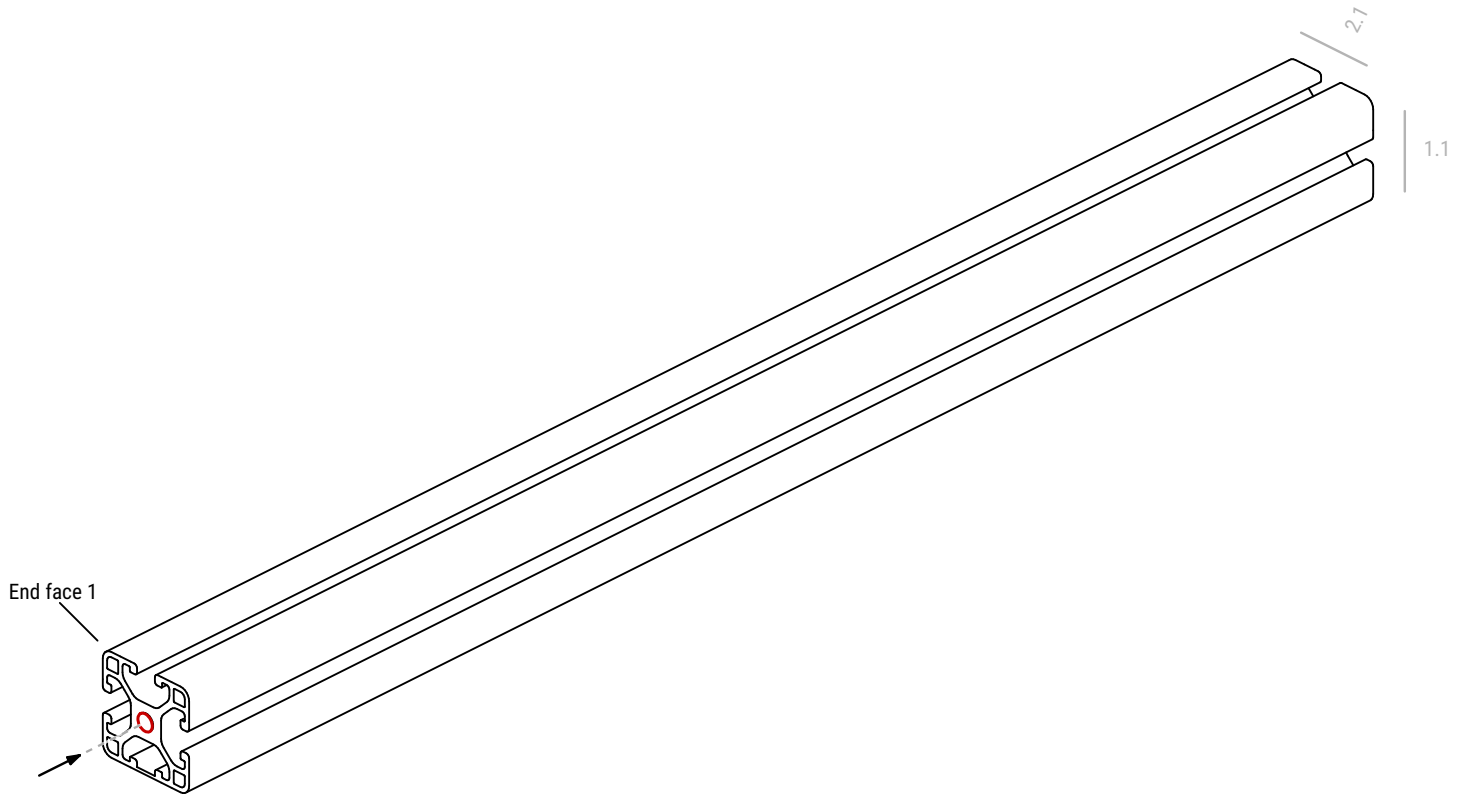


M6x15



v2

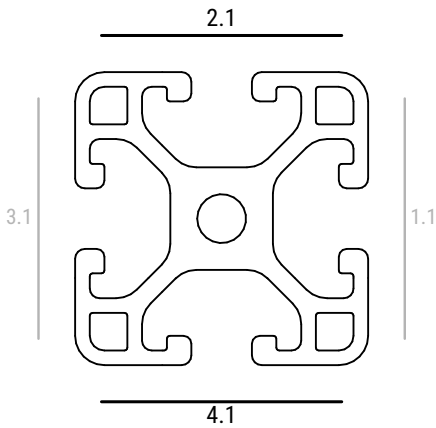
Control view (machining processes), part 3v



2x

Machining processes Part 4v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 161mm

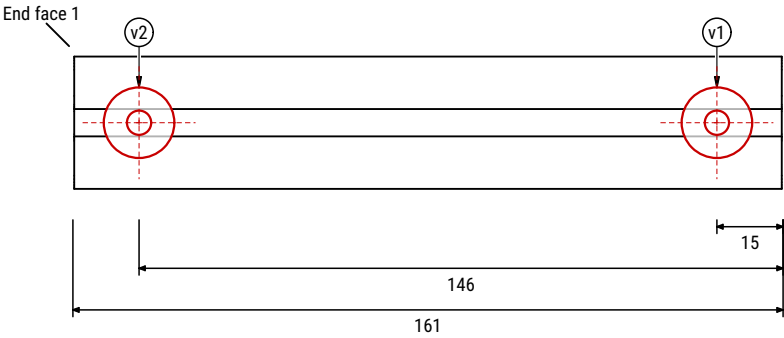
View of end face 1



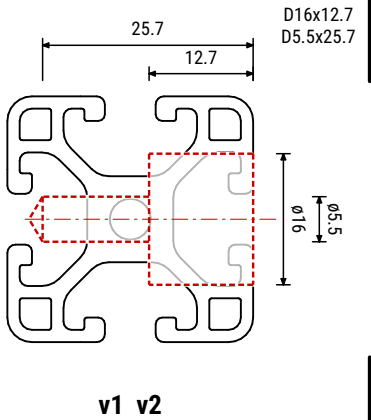
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Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	2.1	v1	146	D16x12.7, D5.5x25.7	15
		v2	15	D16x12.7, D5.5x25.7	146
	4.1	v3	146	D16x12.7, D5.5x25.7	15
		v4	15	D16x12.7, D5.5x25.7	146

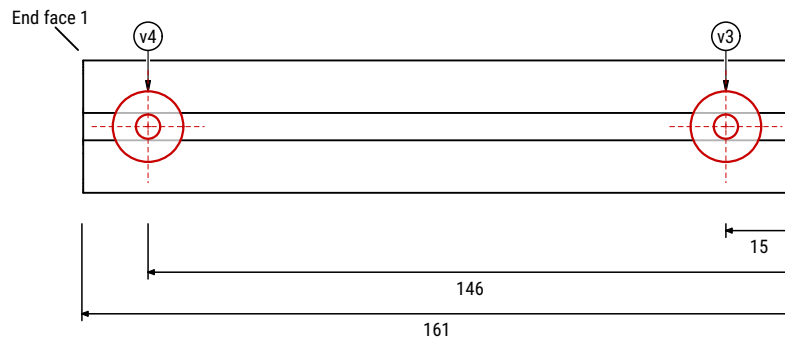
Side 2.1



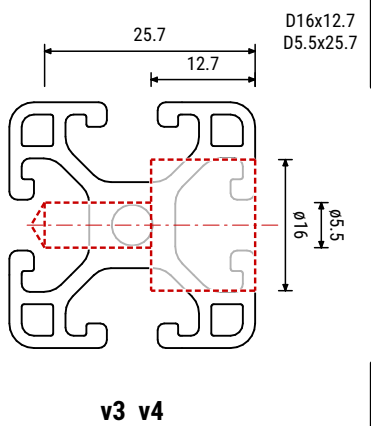
Side 2.1



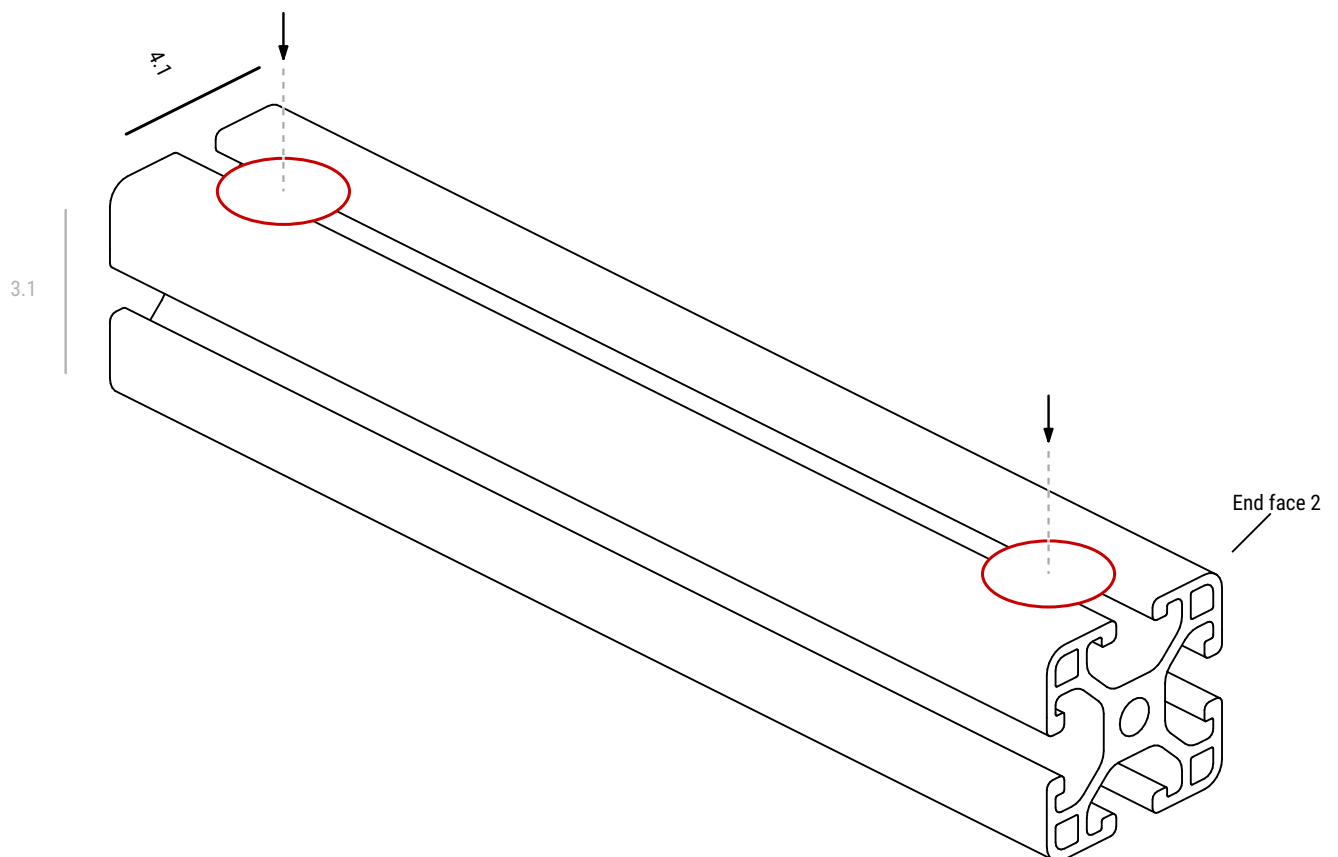
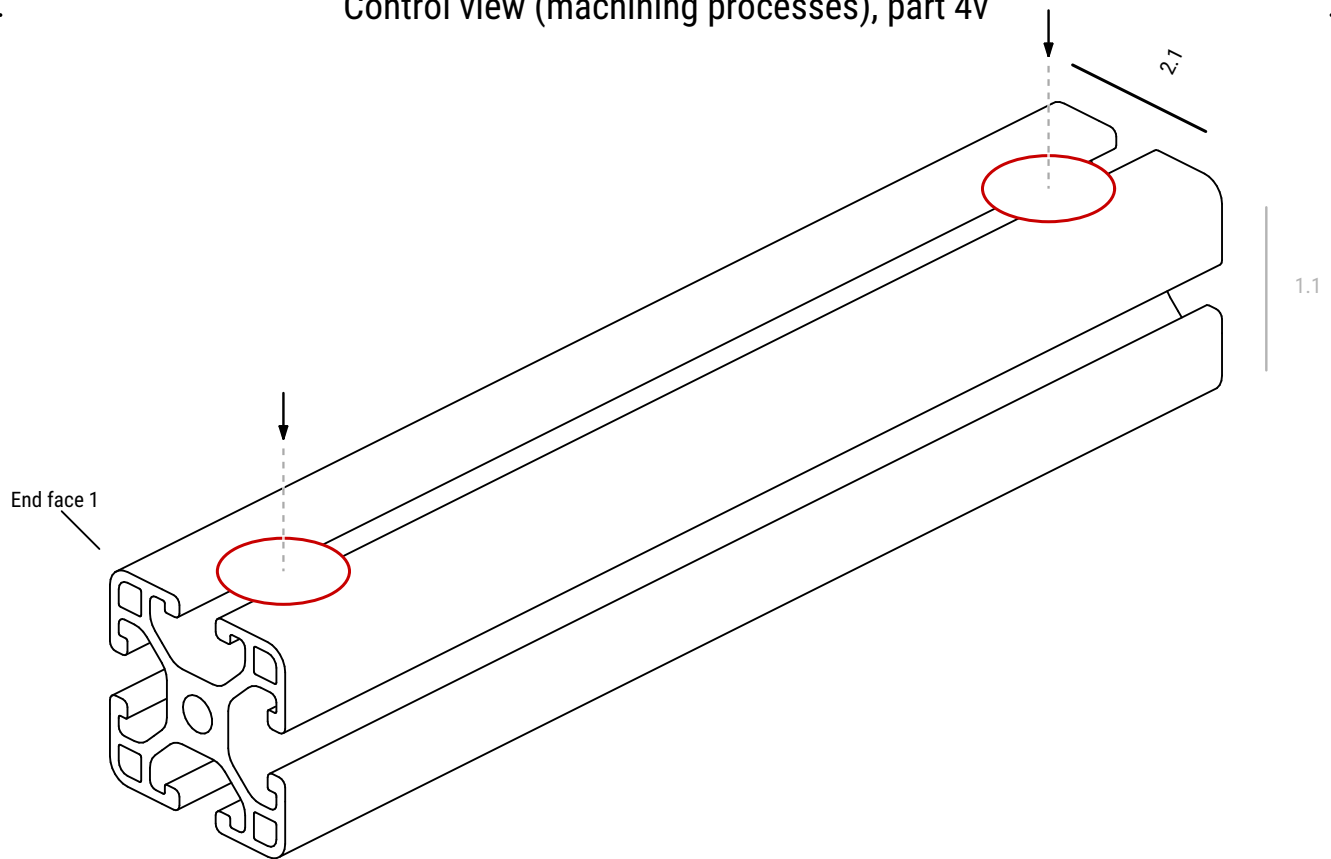
Side 4.1



Side 4.1

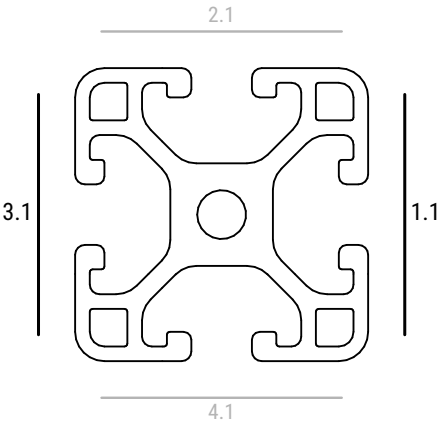


Control view (machining processes), part 4v



Machining processes Part 5v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 300mm

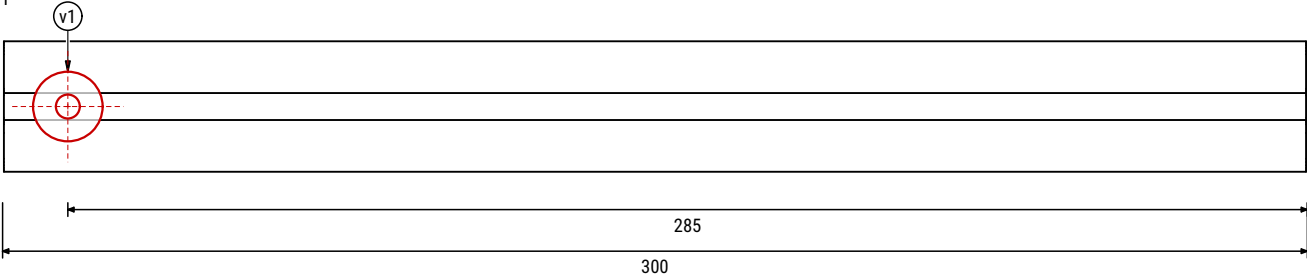
View of end face 1



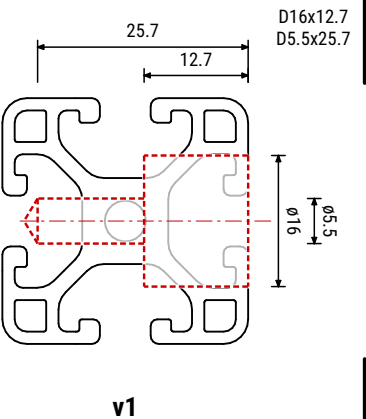
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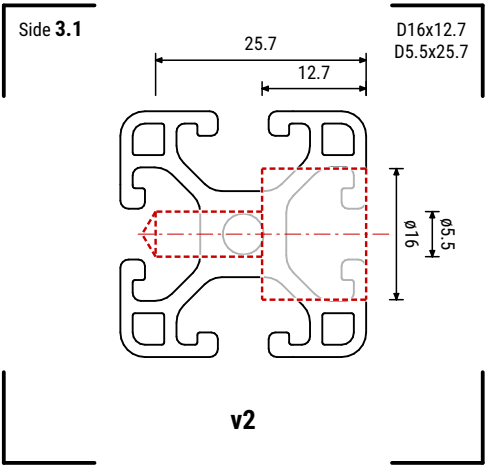
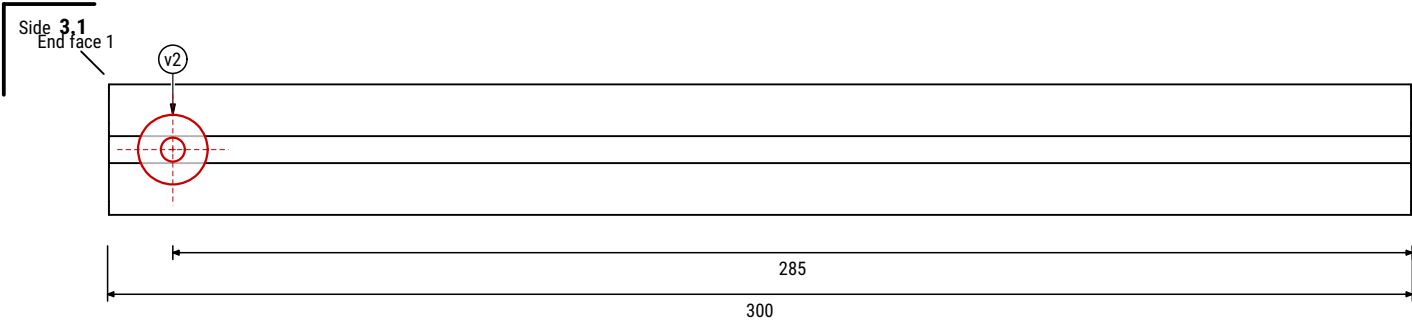
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	15	D16x12.7, D5.5x25.7	285
	3.1	v2	15	D16x12.7, D5.5x25.7	285

Side 1.1
End face 1

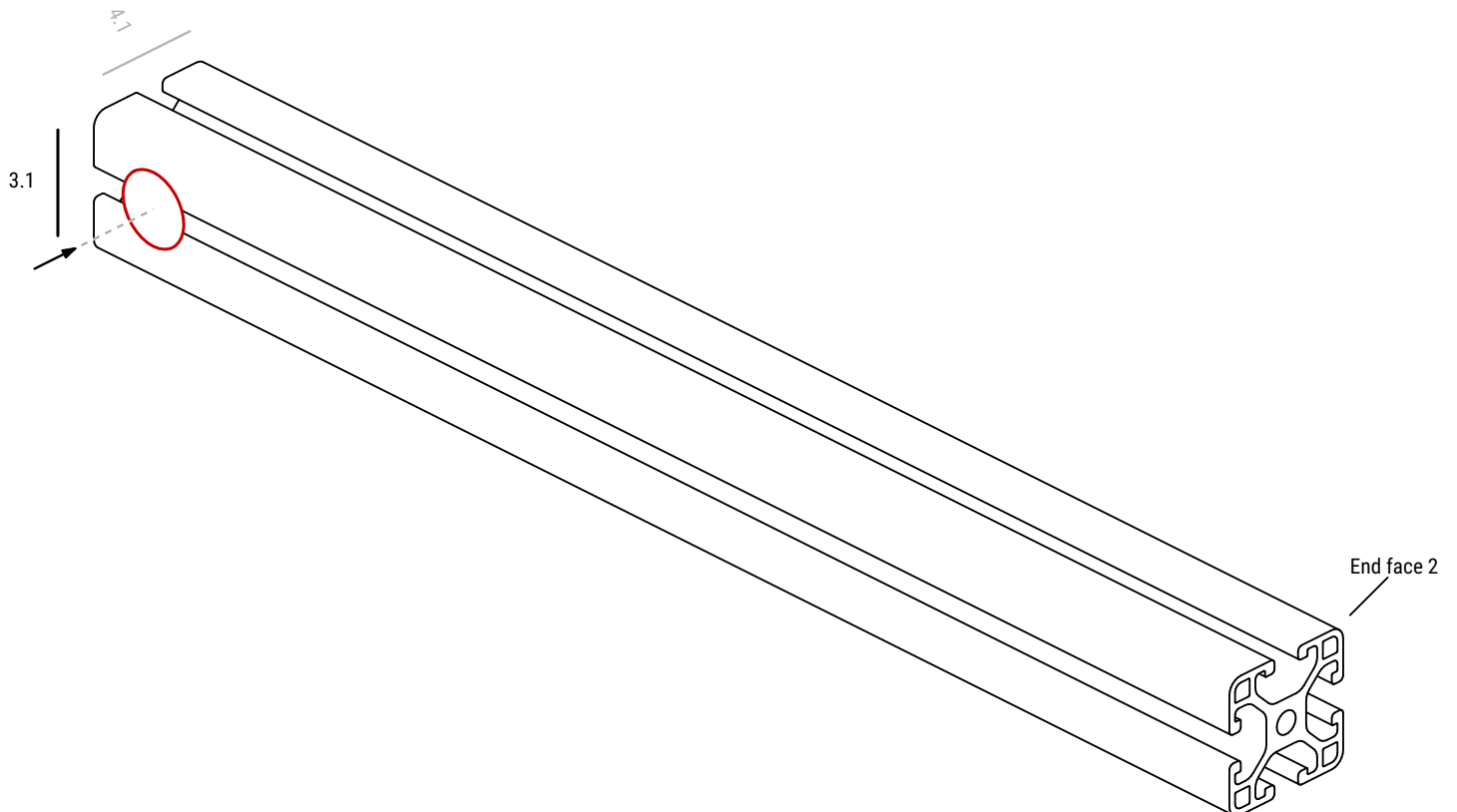
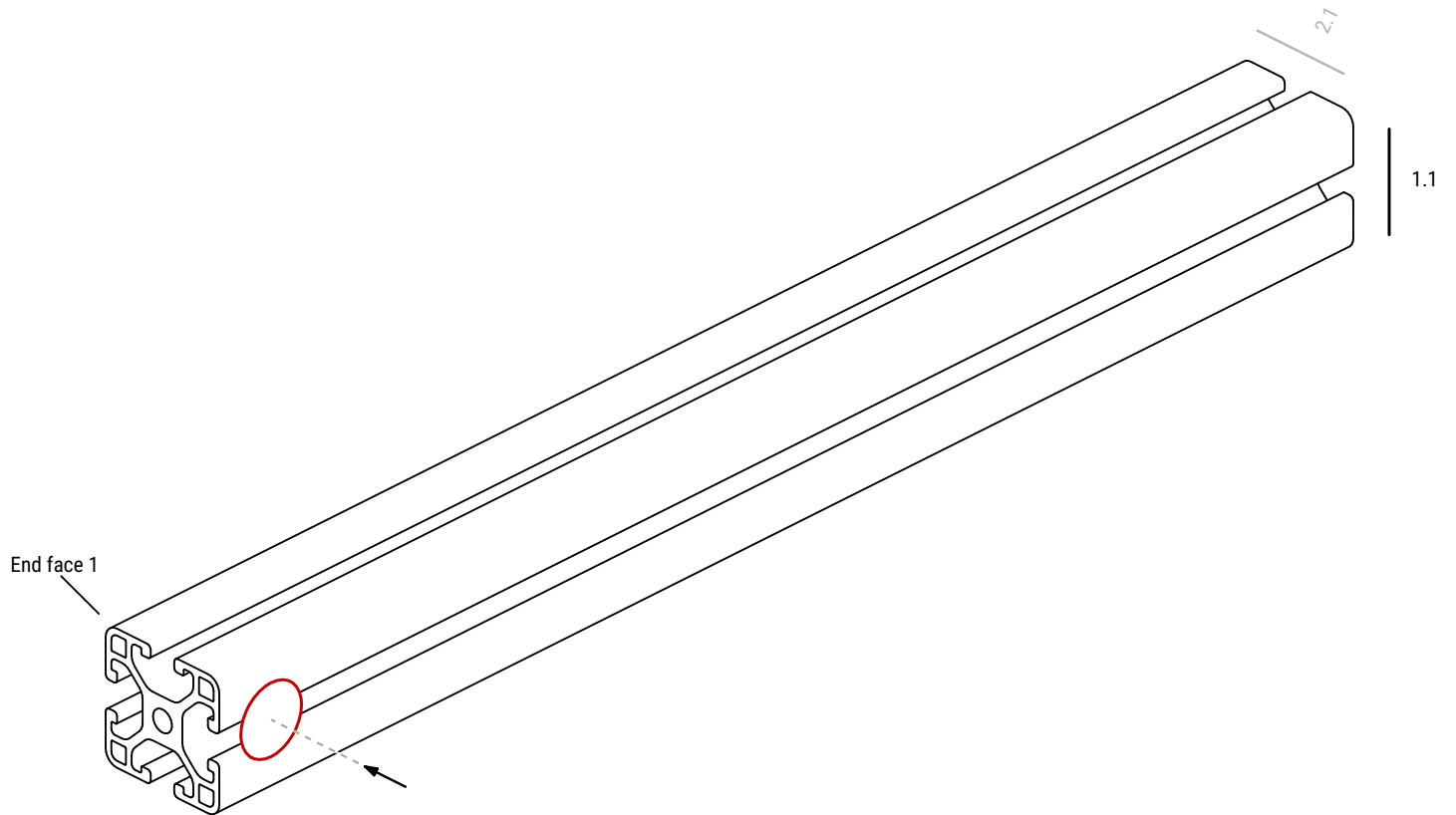


Side 1.1



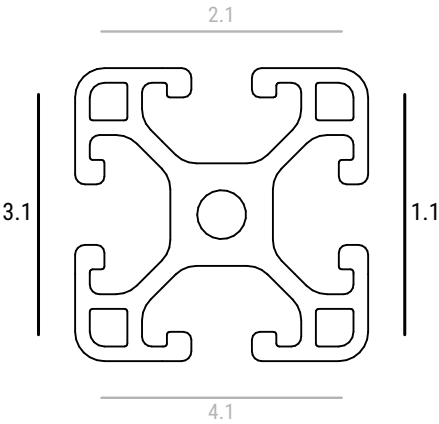


Control view (machining processes), part 5v



Machining processes Part 6v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 300mm

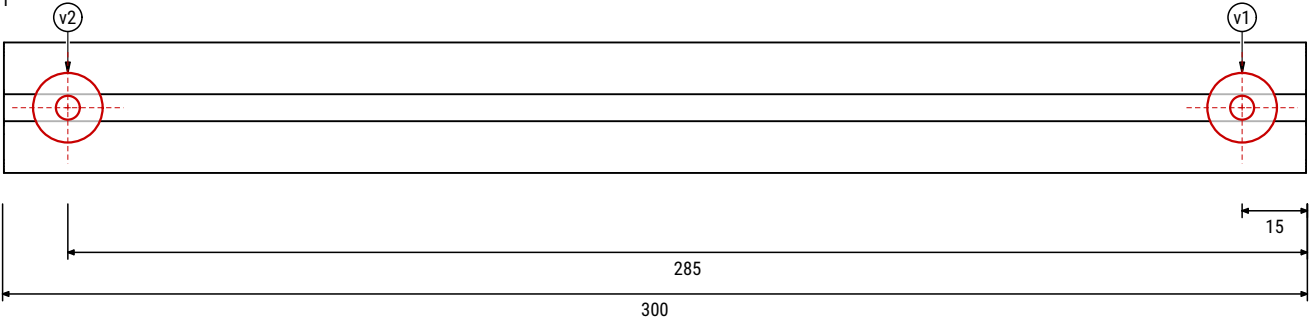
View of end face 1



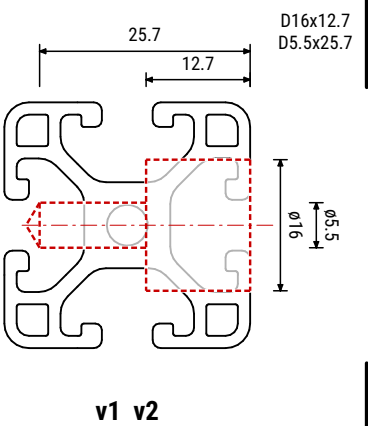
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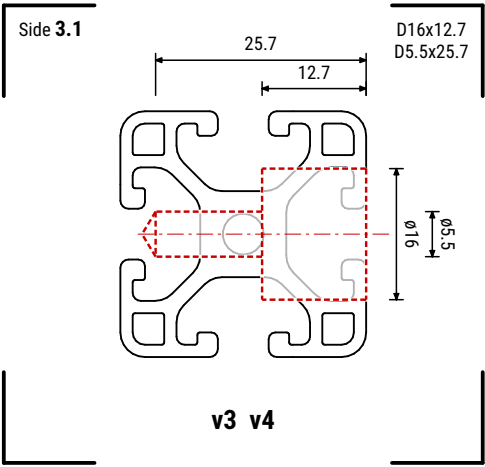
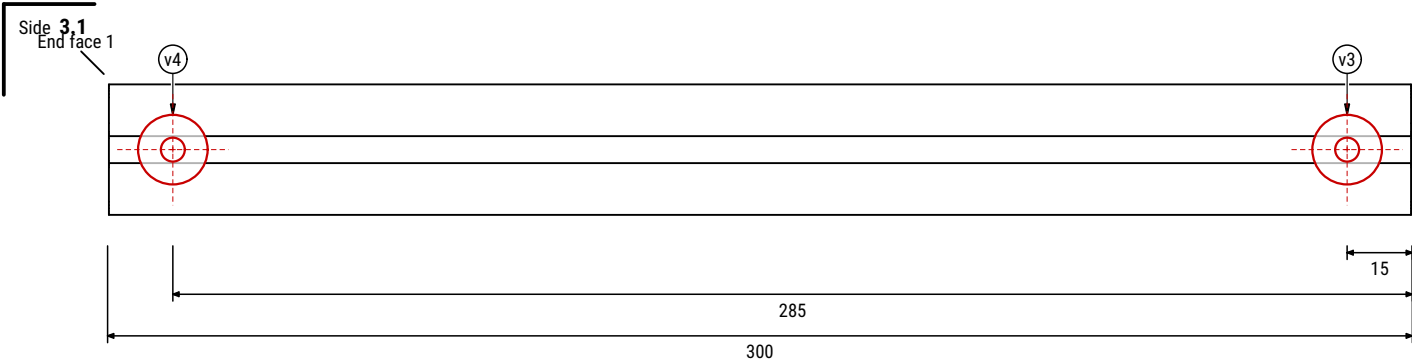
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	285	D16x12.7, D5.5x25.7	15
		v2	15	D16x12.7, D5.5x25.7	285
	3.1	v3	285	D16x12.7, D5.5x25.7	15
		v4	15	D16x12.7, D5.5x25.7	285

Side 1.1
End face 1

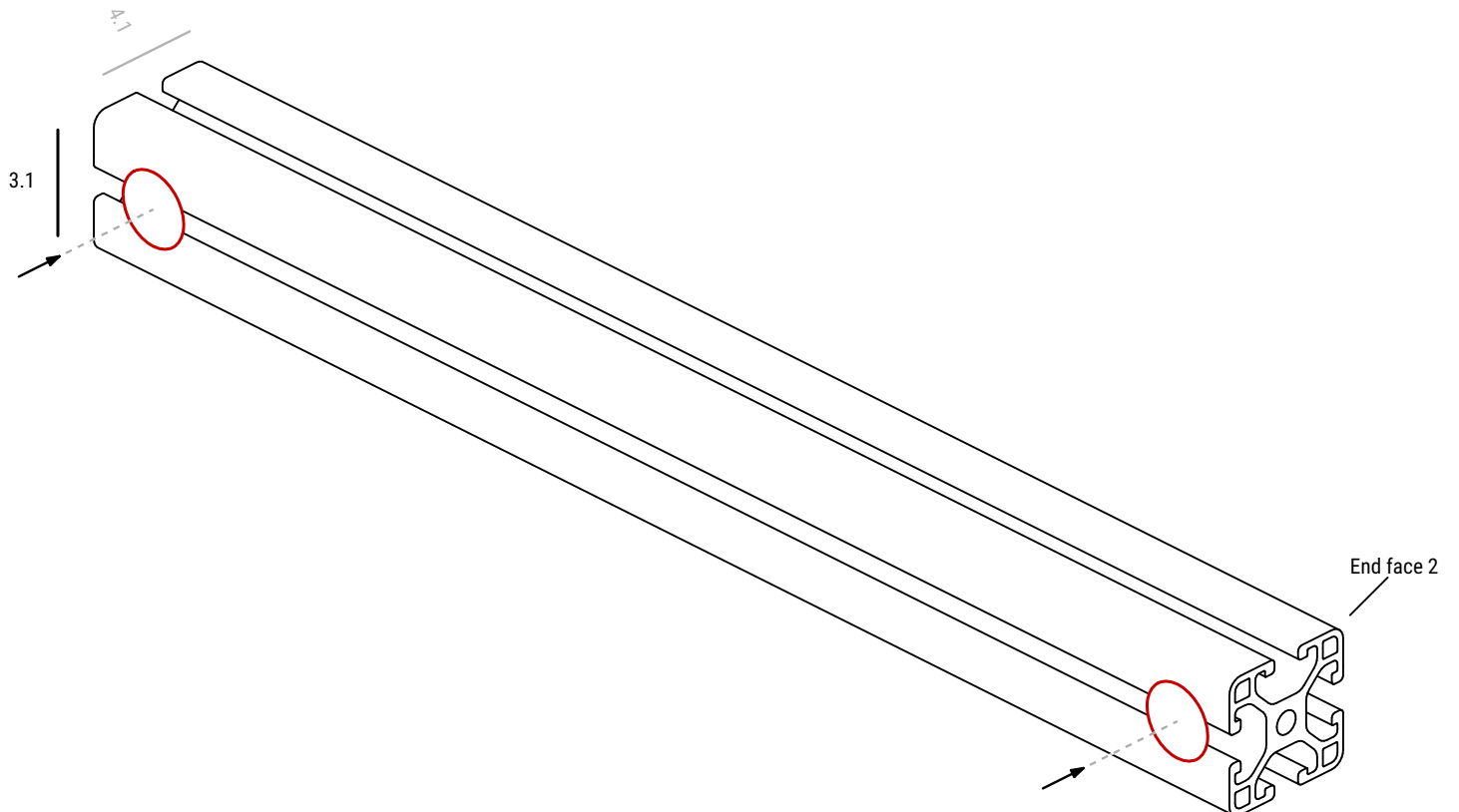
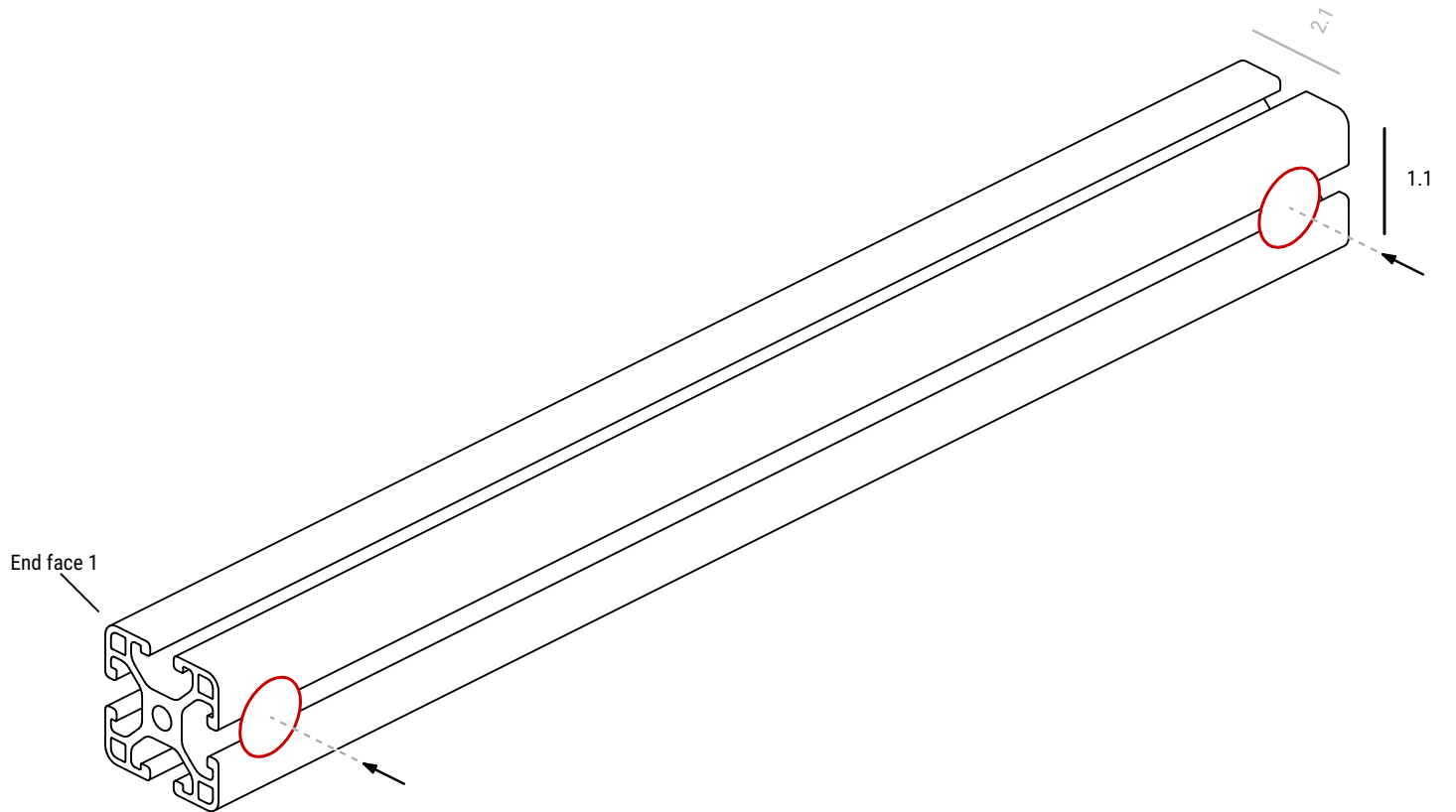


Side 1.1





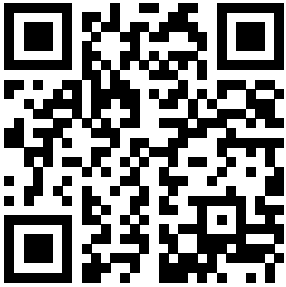
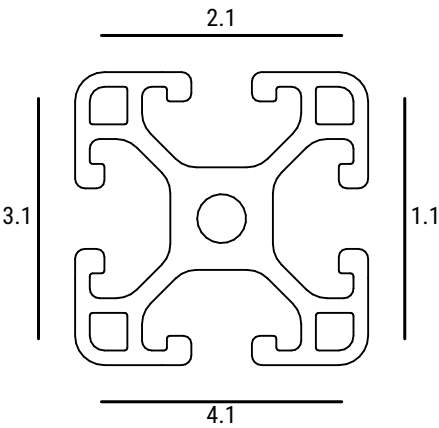
Control view (machining processes), part 6v



2x

Machining processes Part 7v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 300mm

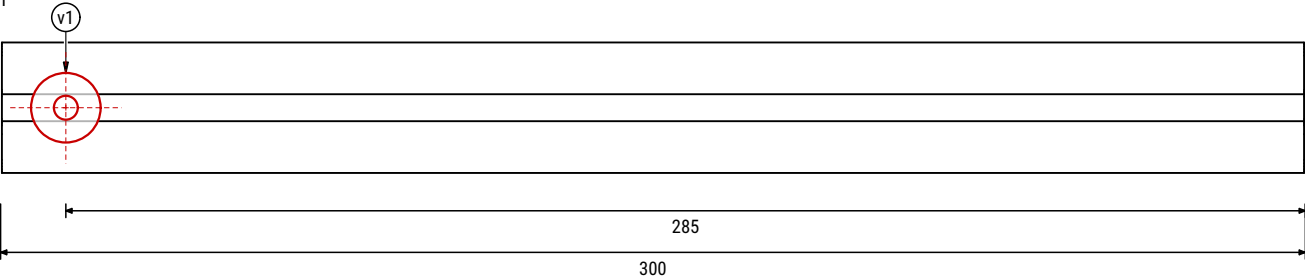
View of end face 1



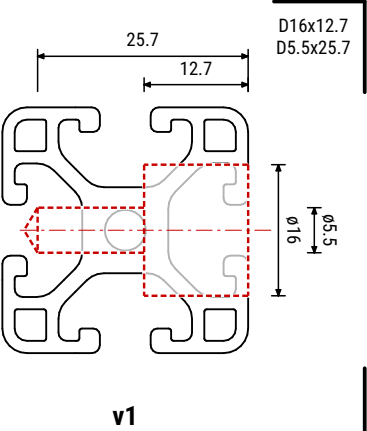
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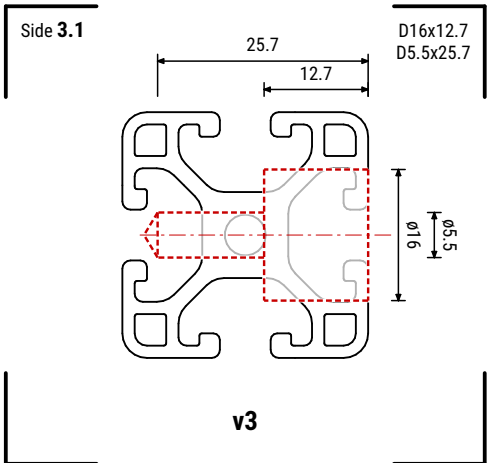
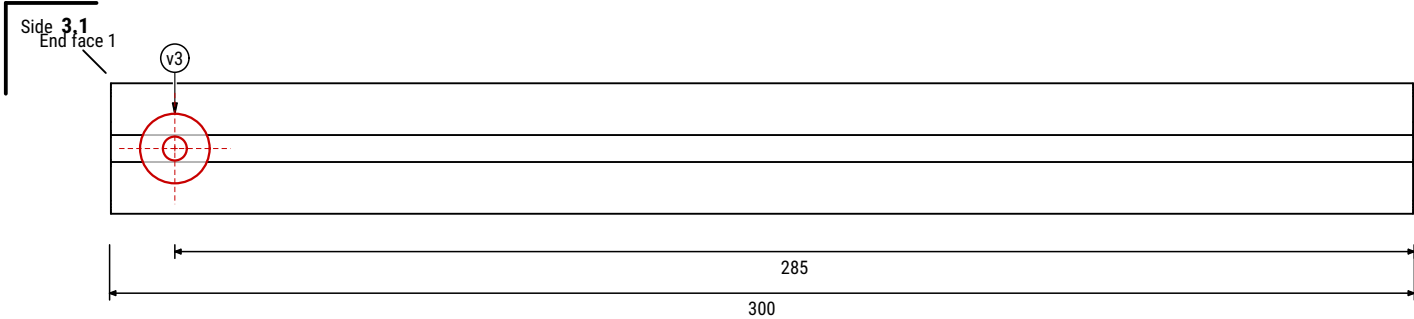
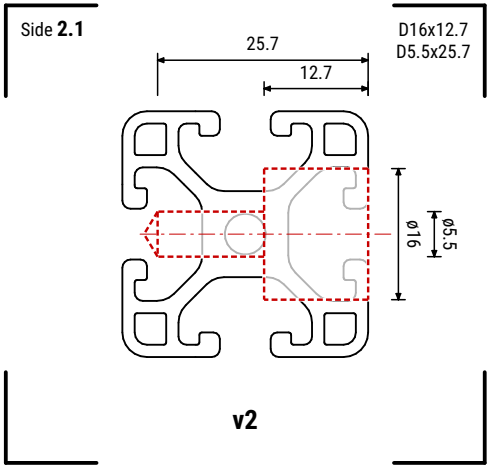
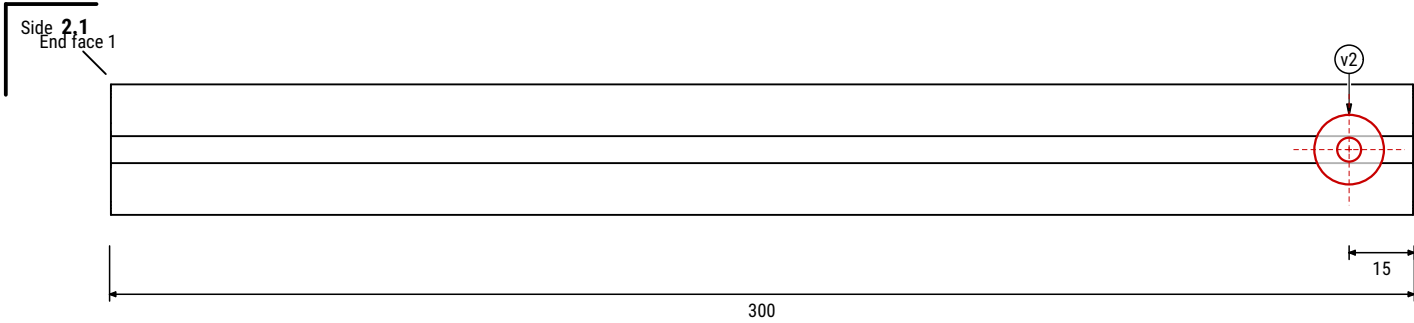
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	15	D16x12.7, D5.5x25.7	285
	2.1	v2	285	D16x12.7, D5.5x25.7	15
	3.1	v3	15	D16x12.7, D5.5x25.7	285
	4.1	v4	285	D16x12.7, D5.5x25.7	15

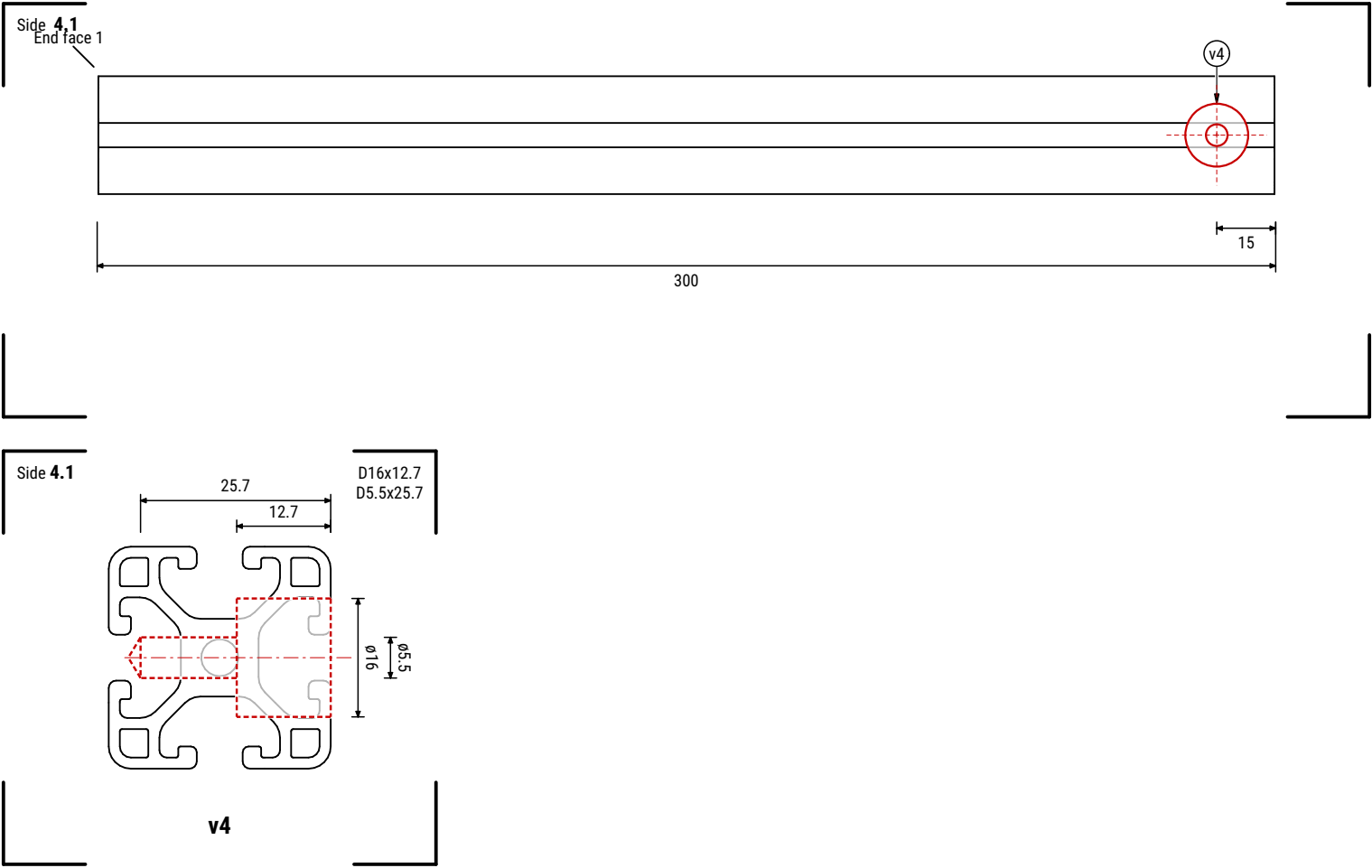
Side 1.1
End face 1



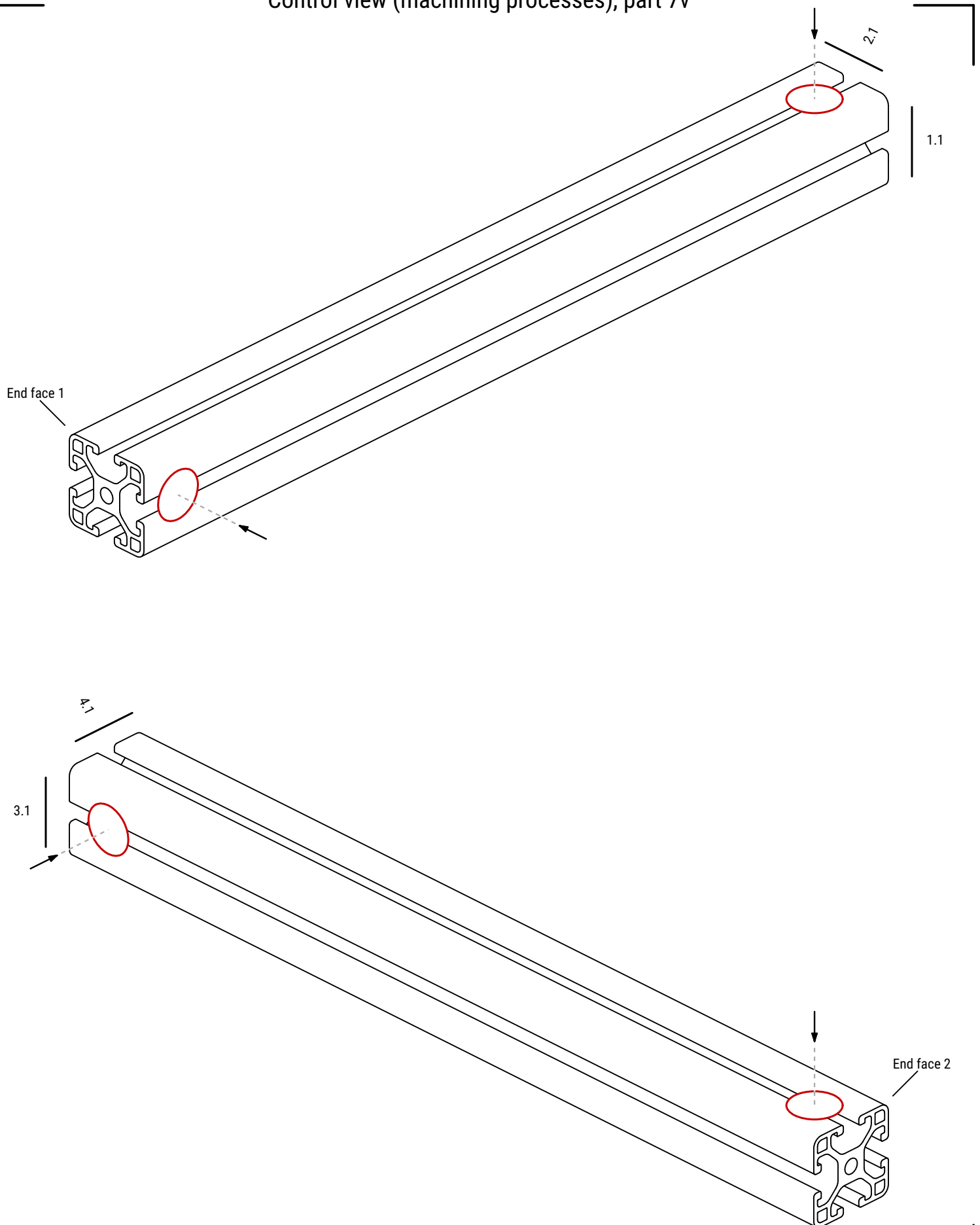
Side 1.1



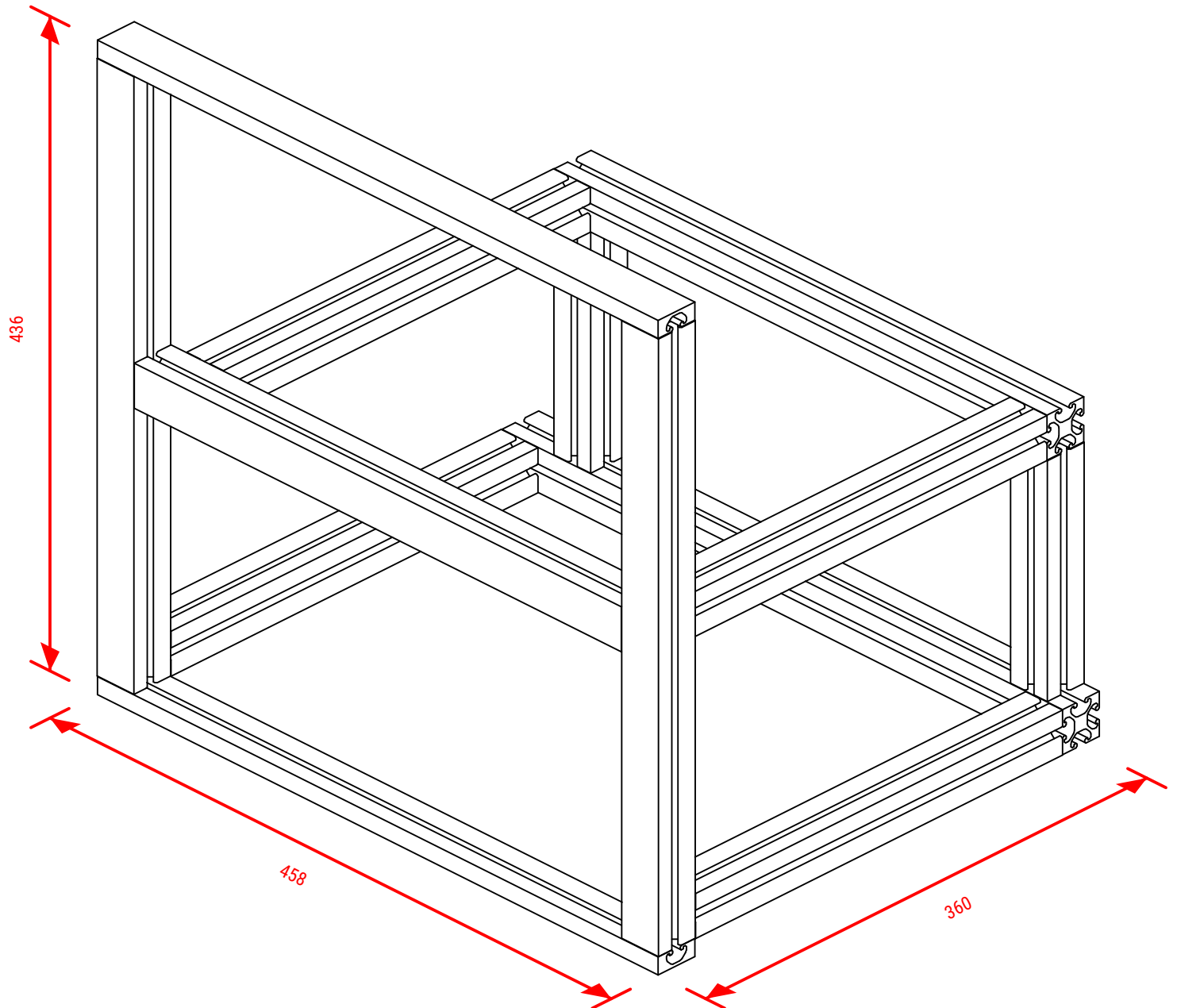




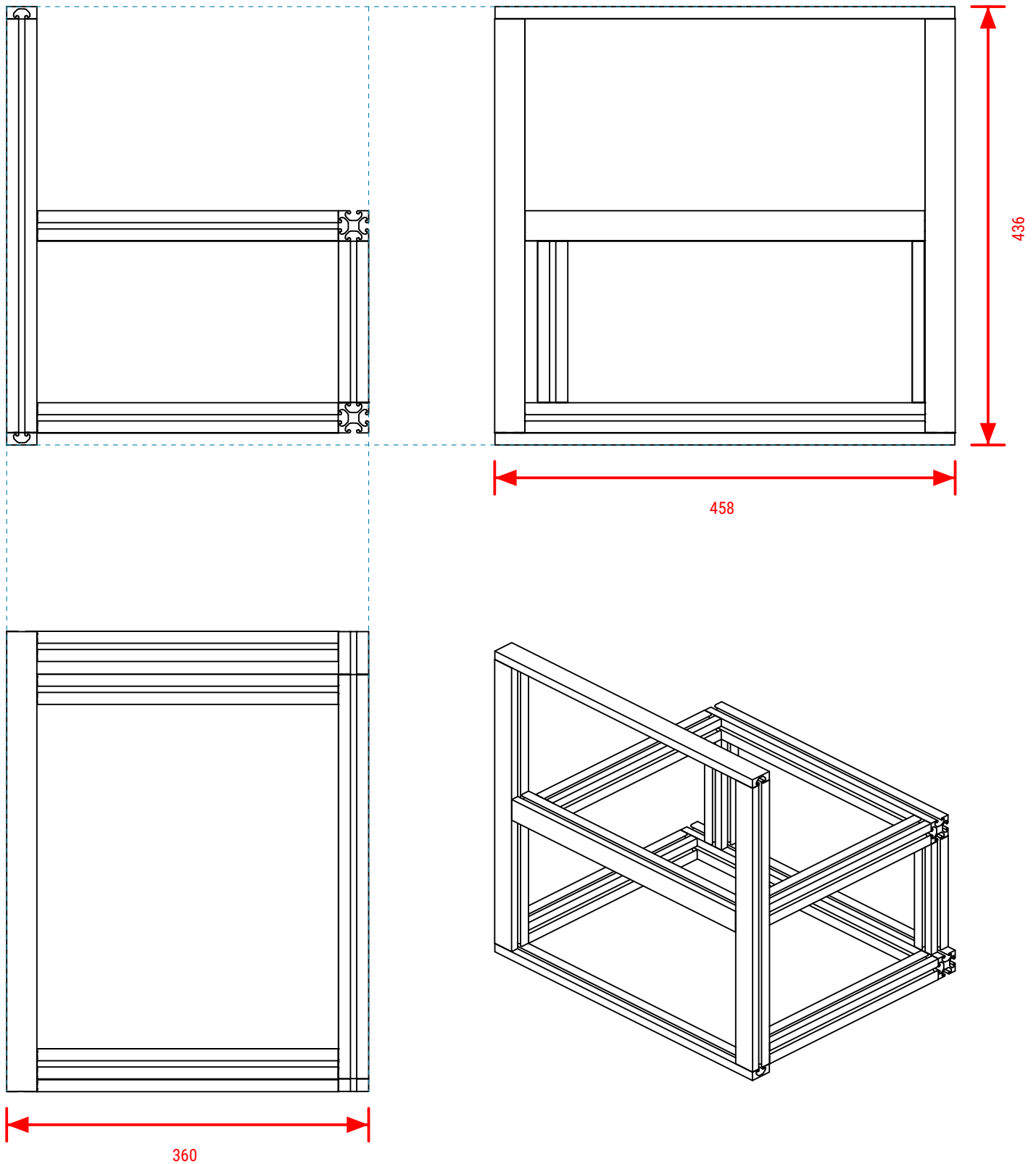
Control view (machining processes), part 7v



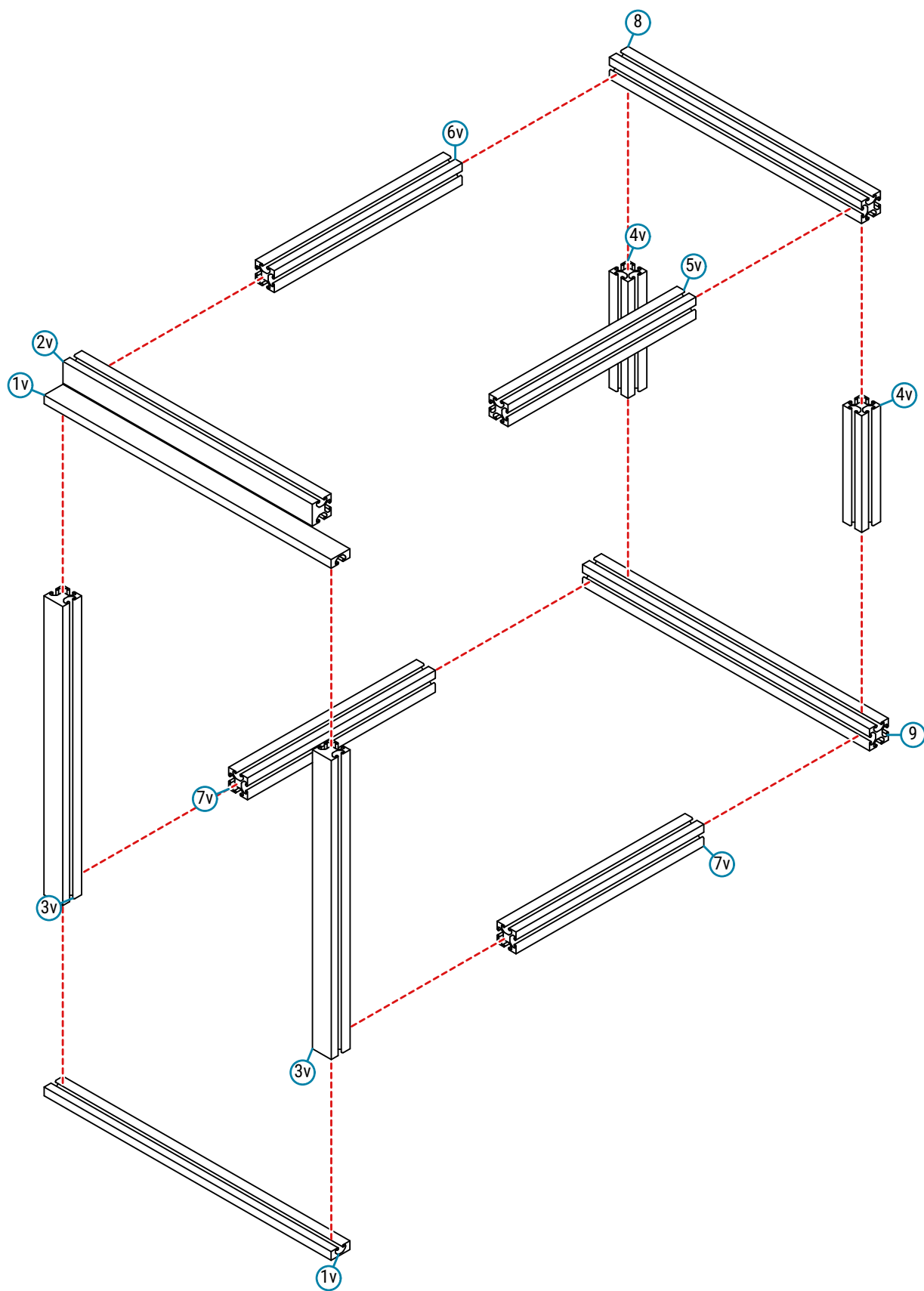
Isometric view



Multiview projection



Exploded view



Installation guide

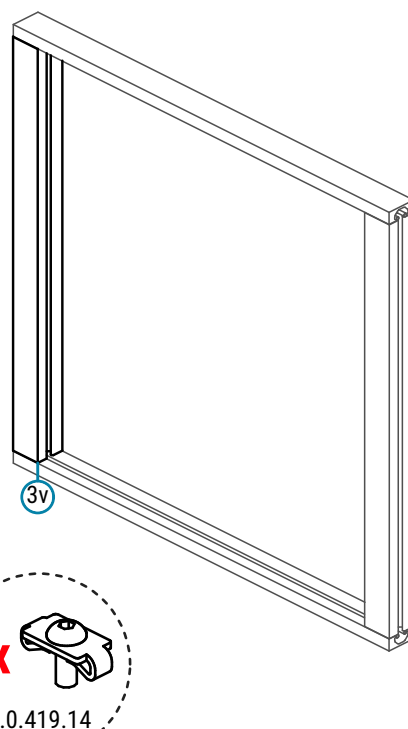
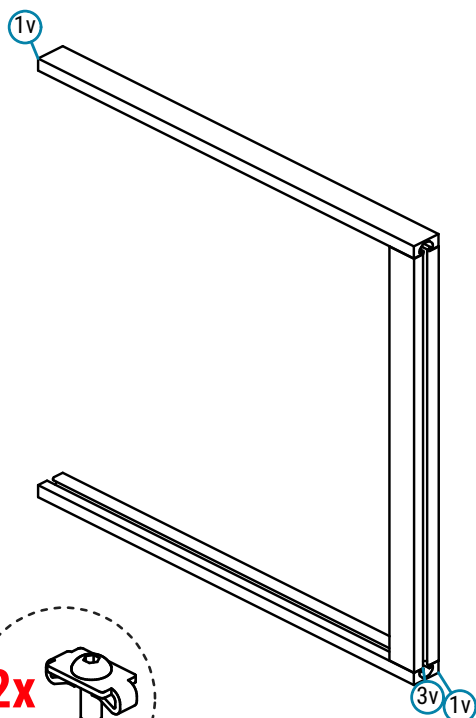
Step 1/ 10

Start with part 3v and 1v



Step 2/ 10

Install 1 x part 3v



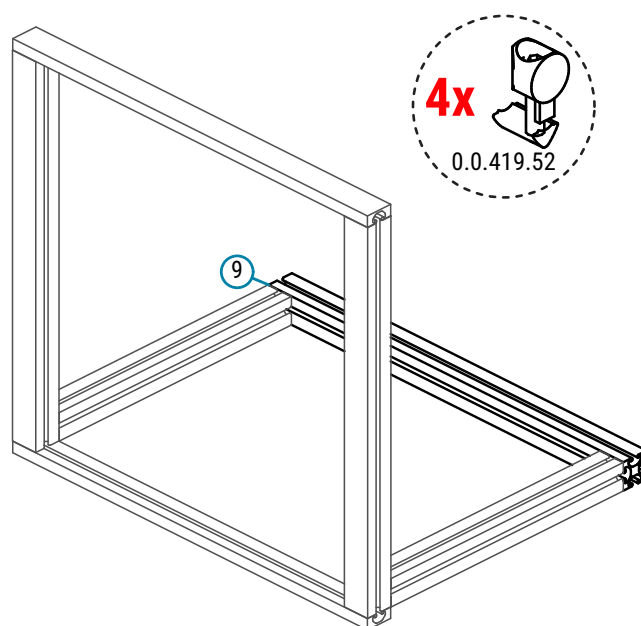
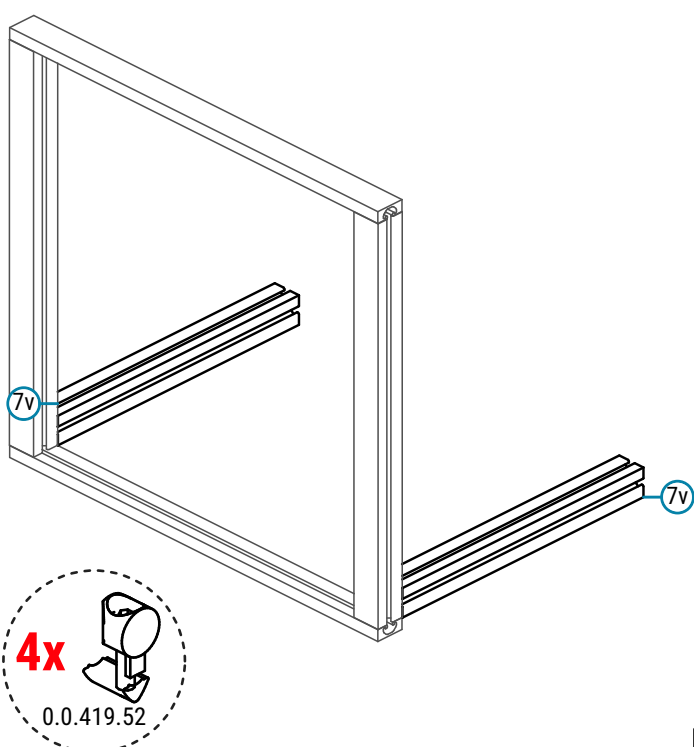
Step 3/ 10

Install 2 x part 7v



Step 4/ 10

Install 1 x part 9



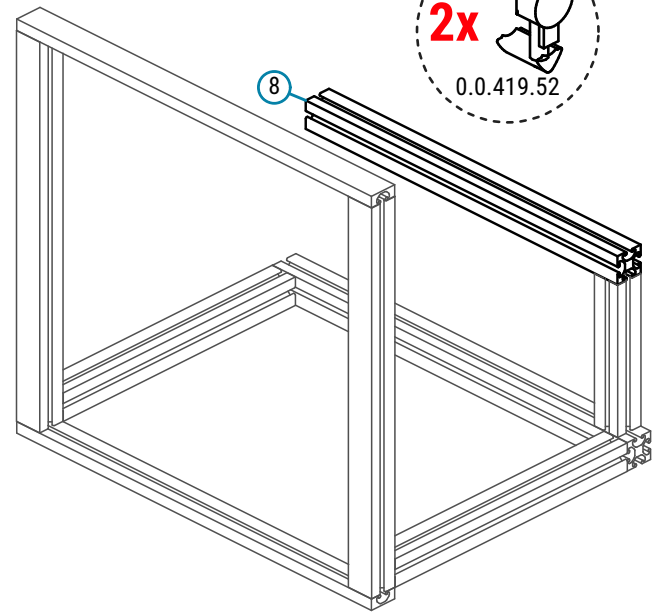
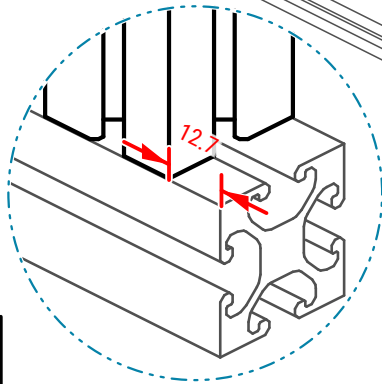
Step 5/ 10

Install 1 x part 4v



Step 6/ 10

Install 1 x part 8



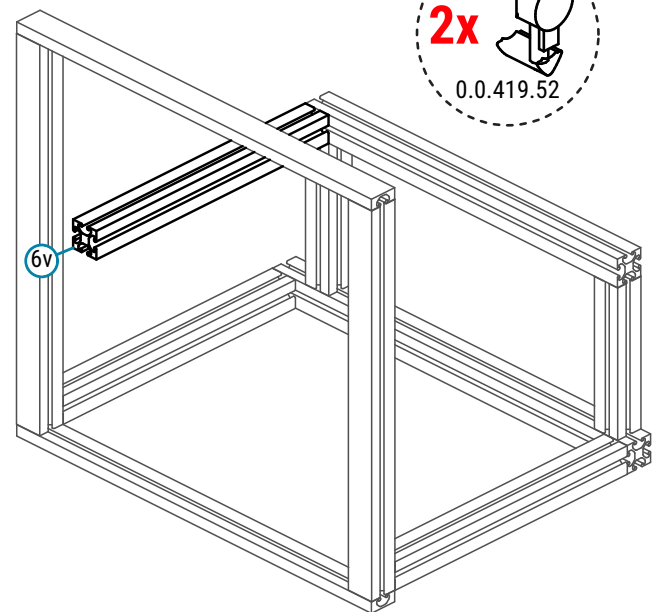
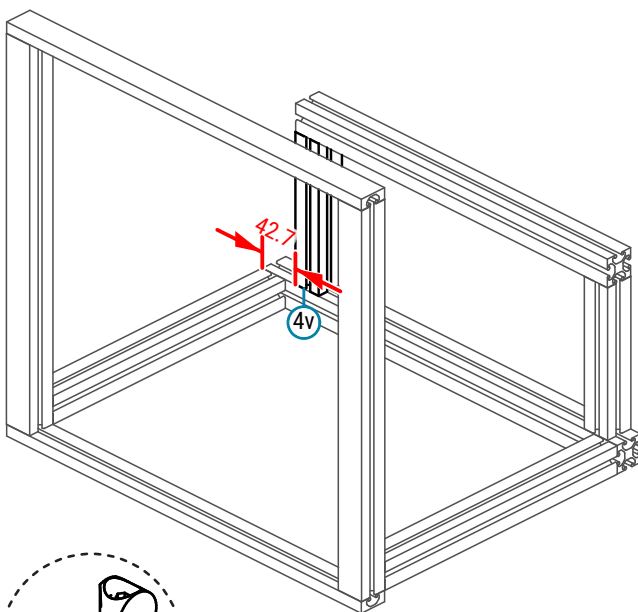
Step 7/ 10

Install 1 x part 4v



Step 8/ 10

Install 1 x part 6v



Step 9/ 10

Install 1 x part 2v



2v

Step 10/ 10

Install 1 x part 5v



5v

