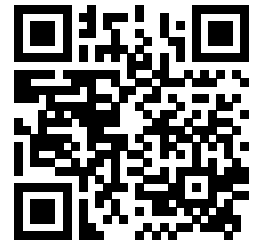


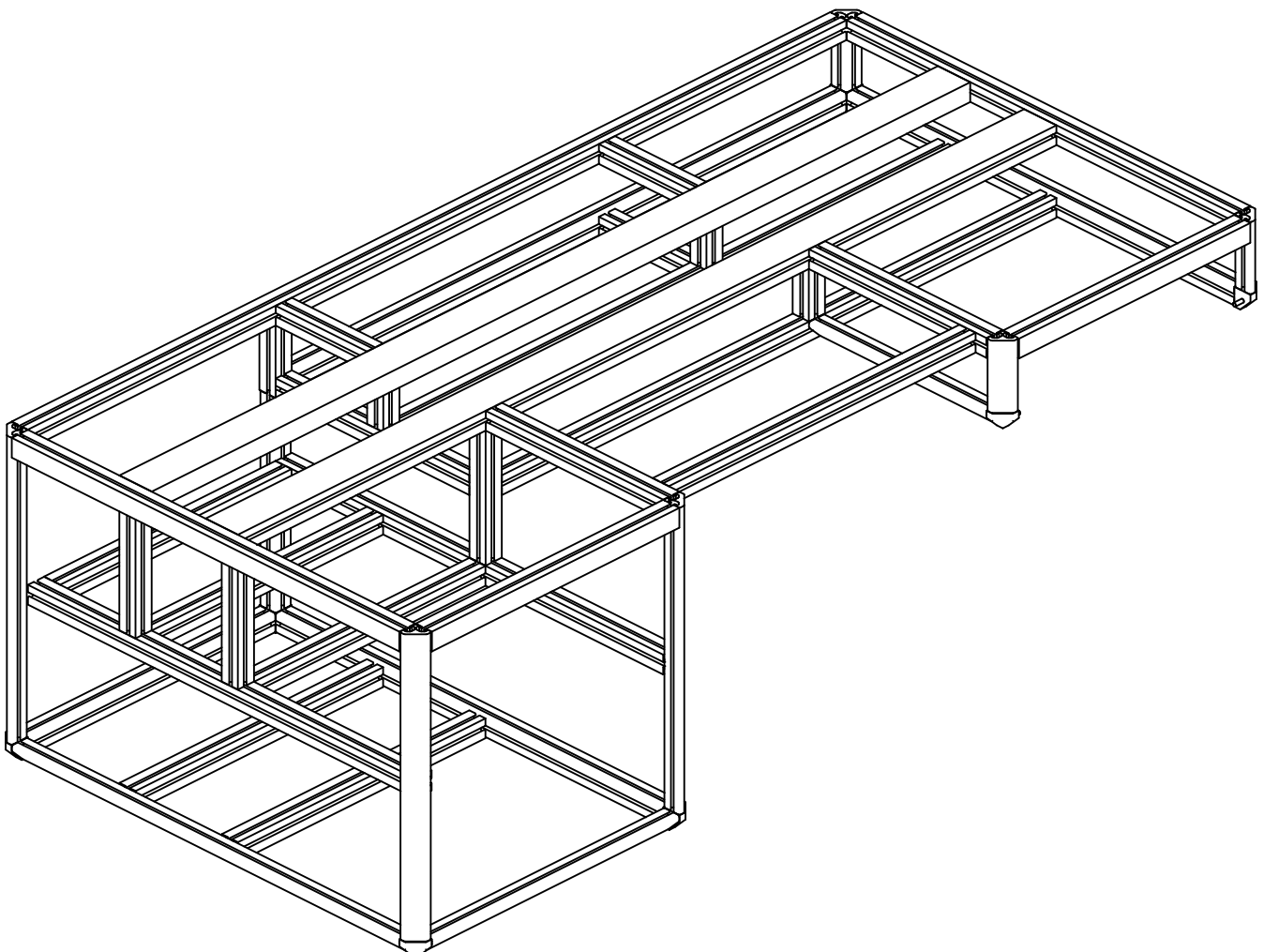
Project overview

Project name: Desk-PC

Project number: 1aa62ad03997ec4c376c0263b1723e8d6



i24.ws?1aa62ad03997ec4c376c0263b1723e8d6



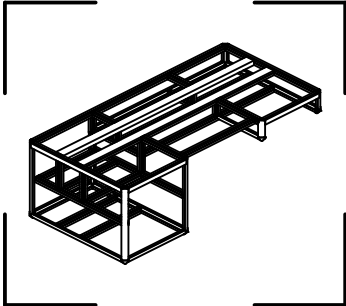
Assembly overview

Project overview 1

Assembly overview 2

Parts list 3

Profile machining processes 4



Assembly 1

Isometric view 65

Multiview projection 66

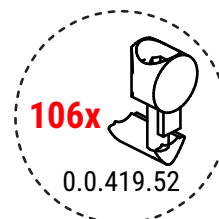
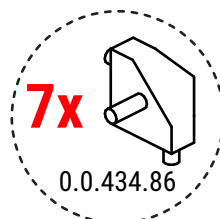
Exploded view 67

Installation guide 69

Parts list

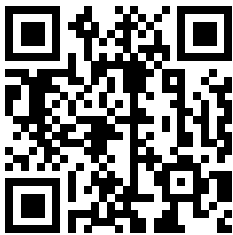
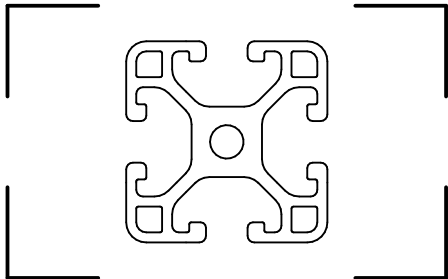
Position	Article designation	Article No.	Side	Quantity
1v	Profile 6 30x30 1N light, natural, Length: 430mm	0.0.439.43	5	1
2v	Profile 6 30x30 1N light, natural, Length: 460mm	0.0.439.43	8	3
3v	Profile 6 30x30 1N light, natural, Length: 720mm	0.0.439.43	11	3
4v	Profile 6 30x30 light, natural, Length: 80mm	0.0.419.06	14	1
5v	Profile 6 30x30 light, natural, Length: 80mm	0.0.419.06	18	2
6	Profile 6 30x30 light, natural, Length: 110mm	0.0.419.06	-	1
7v	Profile 6 30x30 light, natural, Length: 170mm	0.0.419.06	21	3
8v	Profile 6 30x30 light, natural, Length: 205mm	0.0.419.06	24	3
9v	Profile 6 30x30 light, natural, Length: 330mm	0.0.419.06	28	2
10v	Profile 6 30x30 light, natural, Length: 360mm	0.0.419.06	32	1
11v	Profile 6 30x30 light, natural, Length: 430mm	0.0.419.06	35	3
12v	Profile 6 30x30 light, natural, Length: 570mm	0.0.419.06	38	1
13	Profile 6 30x30 light, natural, Length: 720mm	0.0.419.06	-	1
14v	Profile 6 30x30 light, natural, Length: 1030mm	0.0.419.06	41	1
15v	Profile 6 30x30 light, natural, Length: 1030mm	0.0.419.06	45	1
16	Profile 6 30x30 light, natural, Length: 1520mm	0.0.419.06	-	1
17v	Profile 6 30x30-45° light, natural, Length: 110mm	0.0.434.72	48	3
18v	Profile 6 30x30-45° light, natural, Length: 326mm	0.0.434.72	50	1
19v	Profile 6 30x30-45° light, natural, Length: 330mm	0.0.434.72	52	1
20v	Profile 6 30x30-45° light, natural, Length: 460mm	0.0.434.72	54	2
21v	Profile 6 30x30-45° light, natural, Length: 466mm	0.0.434.72	56	3
22v	Profile 6 30x30-45° light, natural, Length: 720mm	0.0.434.72	58	3
23v	Profile 6 30x30-45° light, natural, Length: 1030mm	0.0.434.72	60	1
24v	Profile 6 60x30 3N90 light, natural, Length: 1520mm	0.0.439.48	62	2
25	Fastening Set 6 30x30-45°, black	0.0.434.86	-	7
26	Universal-Fastening Set 6, bright zinc-plated	0.0.419.52	-	106

Fastener Technology (All together)



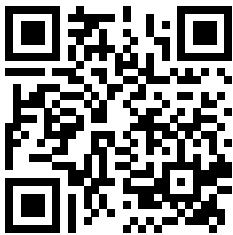
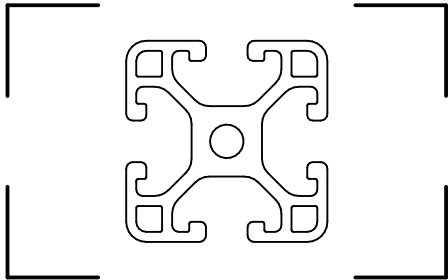
Unmachined profiles

Part 6, Profile 6 30x30 light, natural
Article No.: 0.0.419.06
Length: 110mm, Unmachined



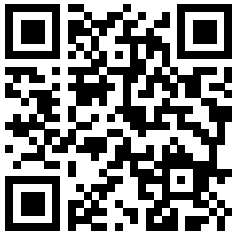
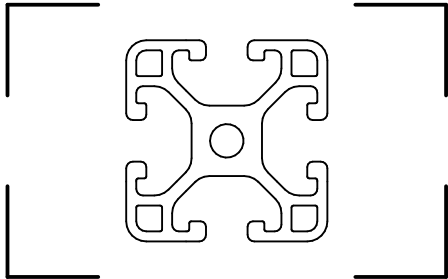
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Part 13, Profile 6 30x30 light, natural
Article No.: 0.0.419.06
Length: 720mm, Unmachined



[i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.13](#)

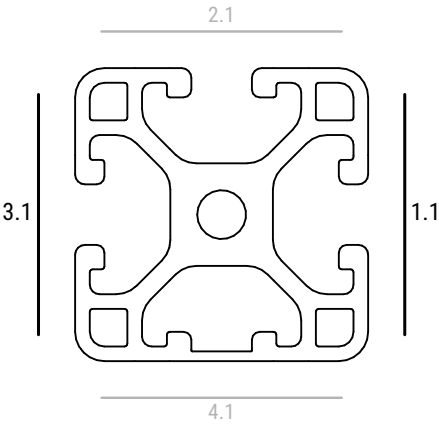
Part 16, Profile 6 30x30 light, natural
Article No.: 0.0.419.06
Length: 1520mm, Unmachined



[i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.16](#)

Machining processes Part 1v, Profile 6 30x30 1N light, natural
Article No.: 0.0.439.43, Length: 430mm

View of end face 1

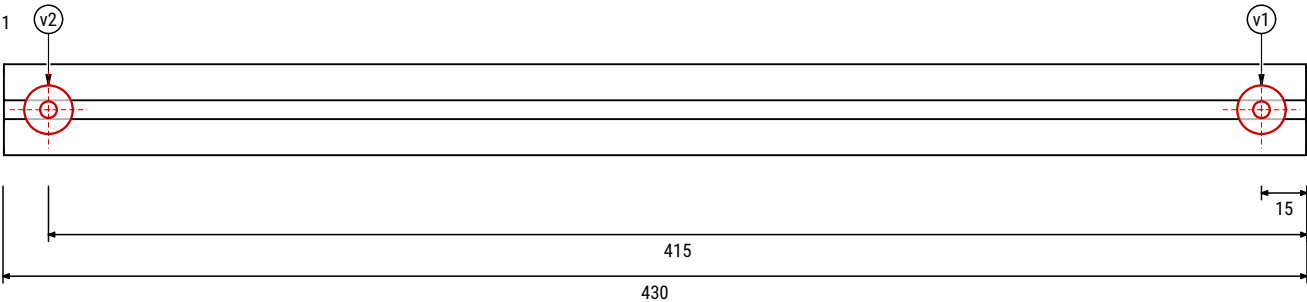


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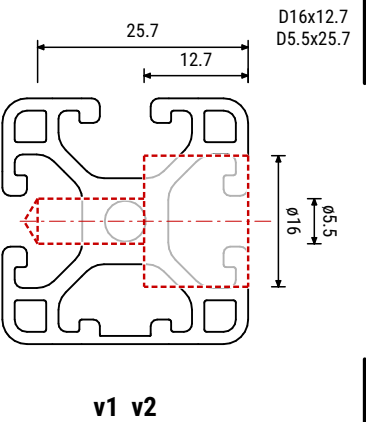
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	415	D16x12.7, D5.5x25.7	15
		v2	15	D16x12.7, D5.5x25.7	415
	3.1	v3	415	D16x12.7, D5.5x25.7	15
		v4	15	D16x12.7, D5.5x25.7	415

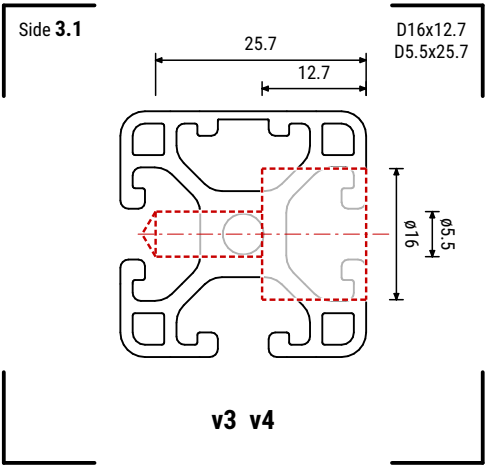
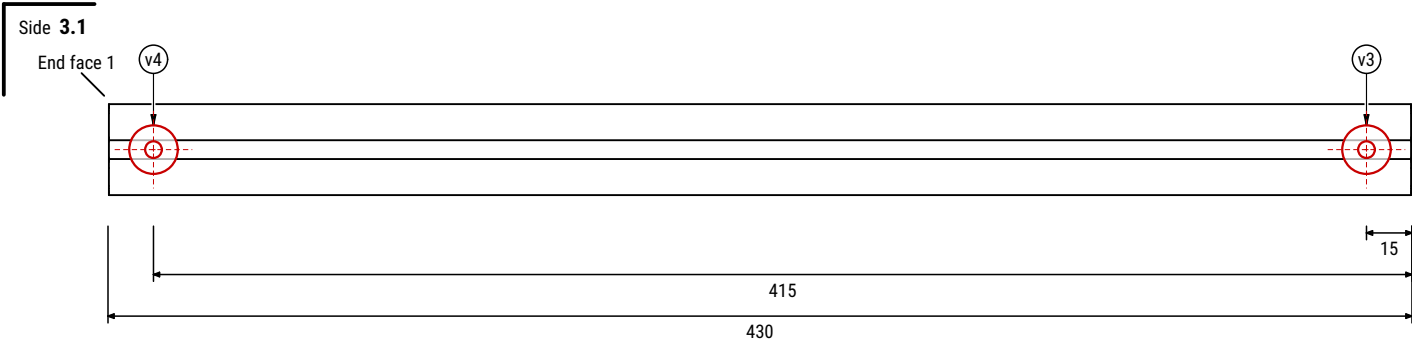
Side 1.1

End face 1

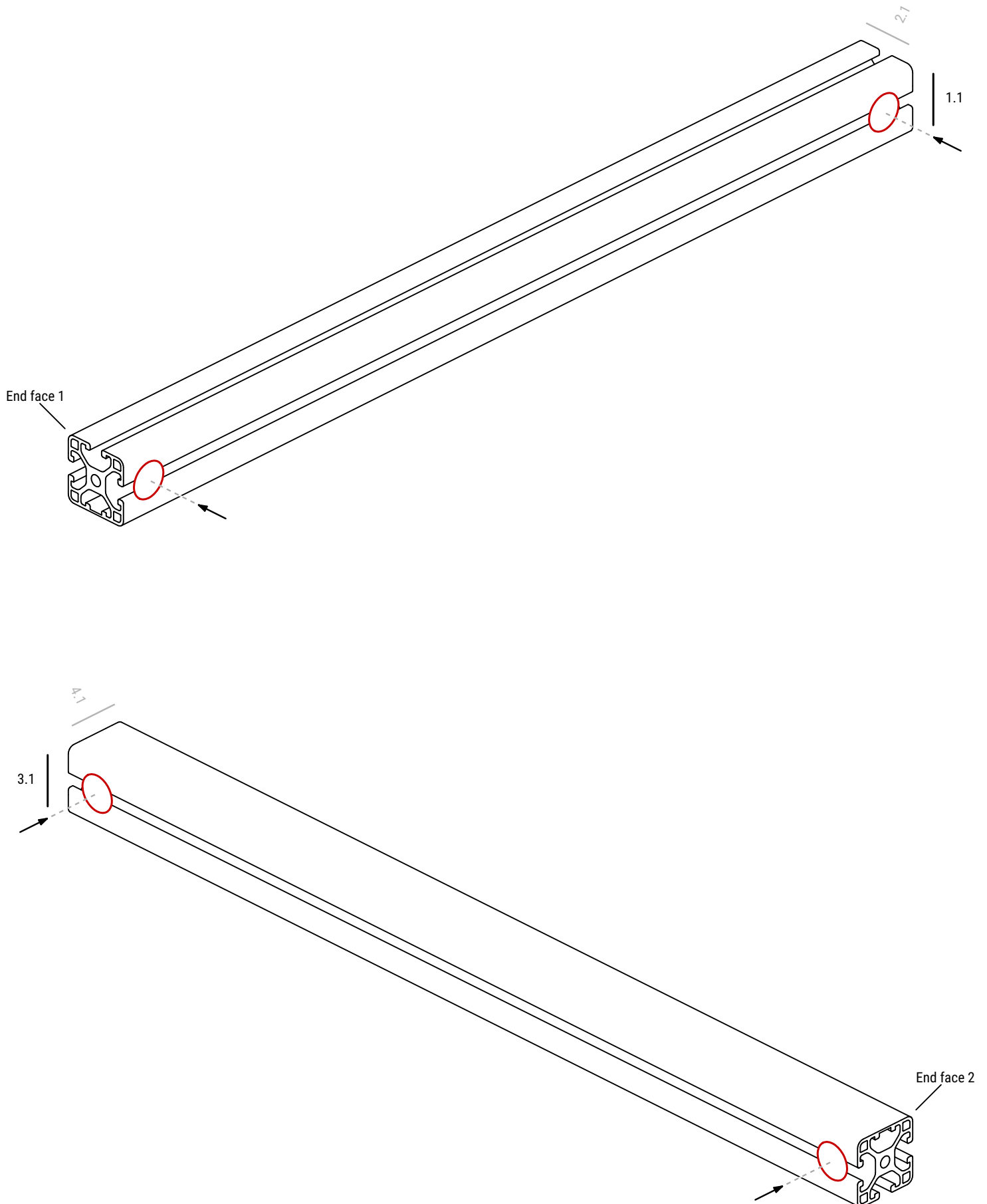


Side 1.1





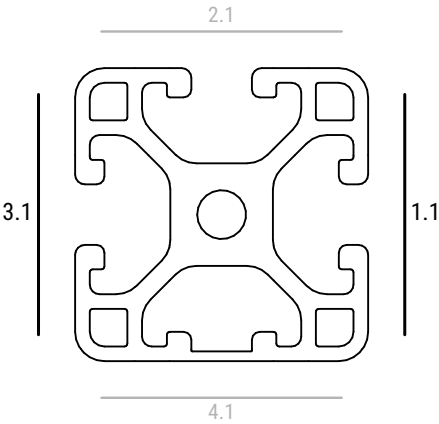
Control view (machining processes), part 1v



3x

Machining processes Part 2v, Profile 6 30x30 1N light, natural
Article No.: 0.0.439.43, Length: 460mm

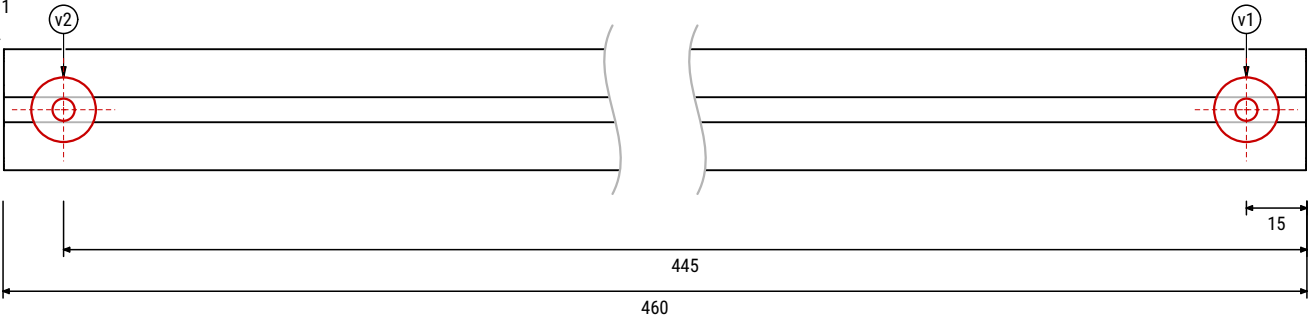
View of end face 1



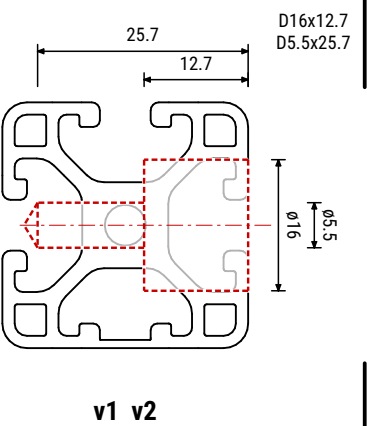
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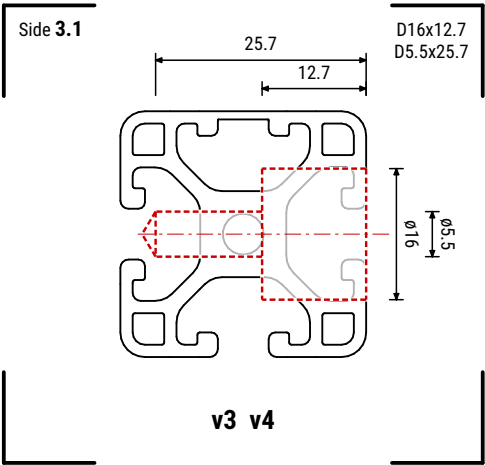
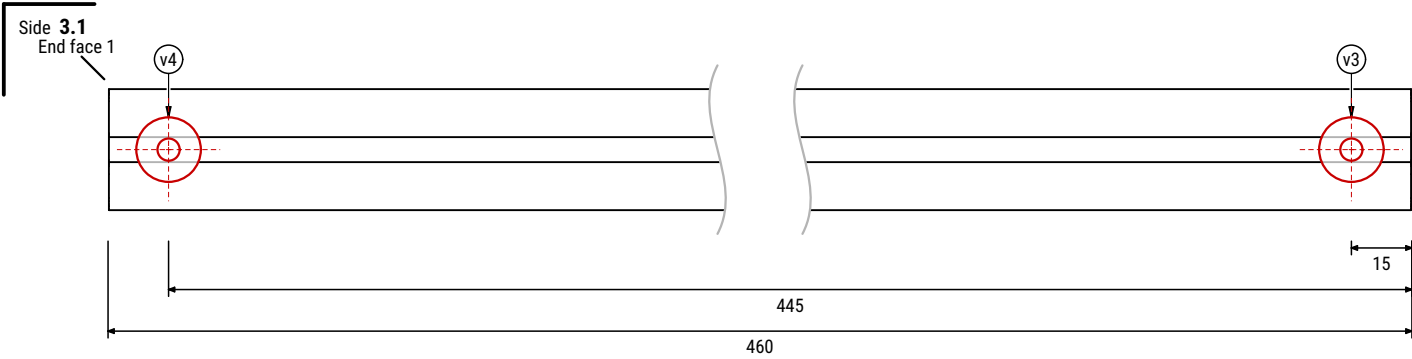
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	445	D16x12.7, D5.5x25.7	15
		v2	15	D16x12.7, D5.5x25.7	445
	3.1	v3	445	D16x12.7, D5.5x25.7	15
		v4	15	D16x12.7, D5.5x25.7	445

Side 1.1
End face 1

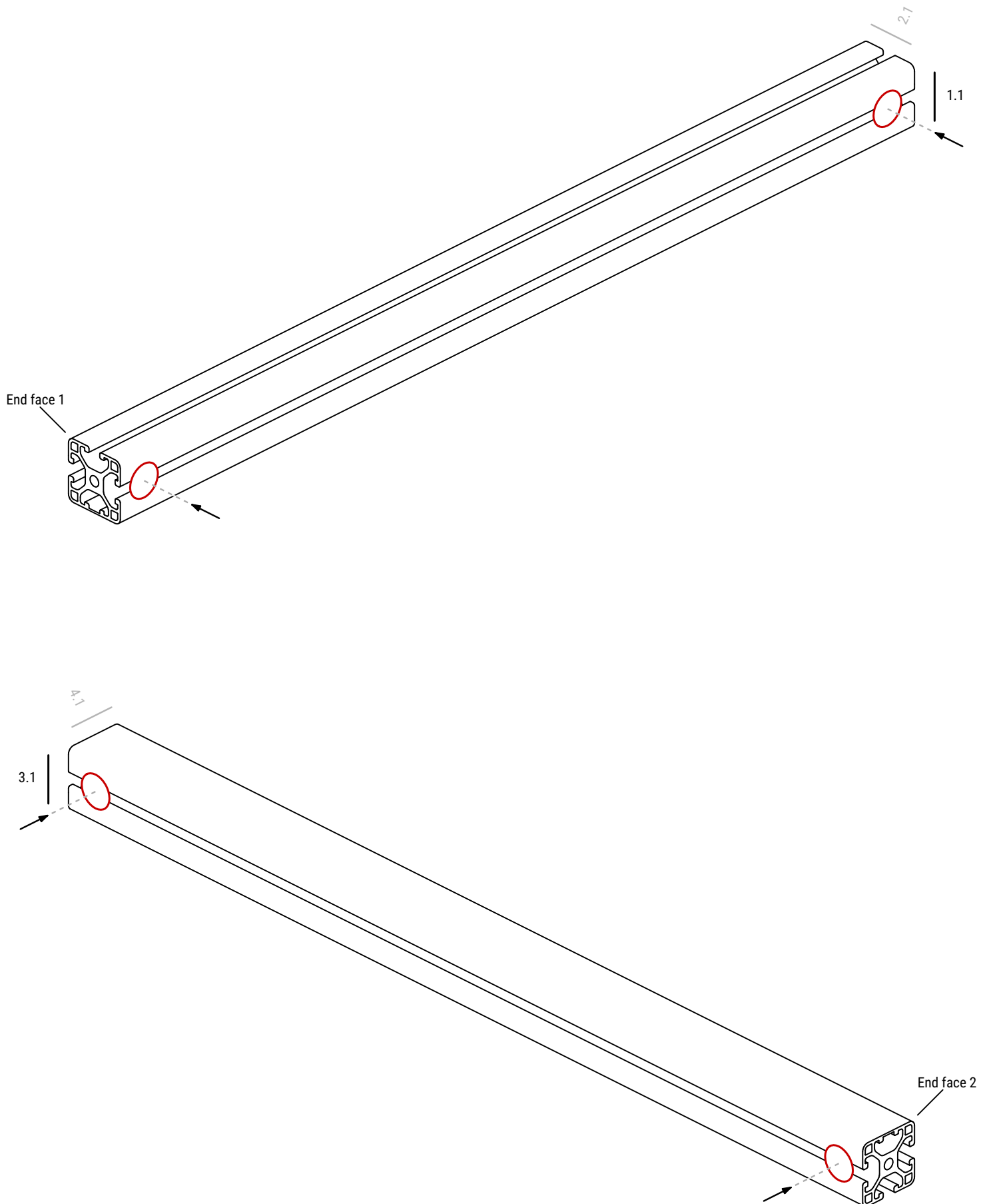


Side 1.1





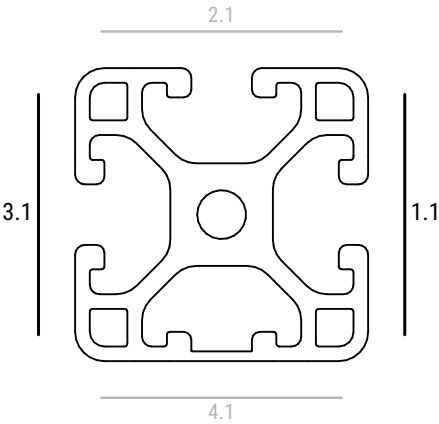
Control view (machining processes), part 2v



3x

Machining processes Part 3v, Profile 6 30x30 1N light, natural
Article No.: 0.0.439.43, Length: 720mm

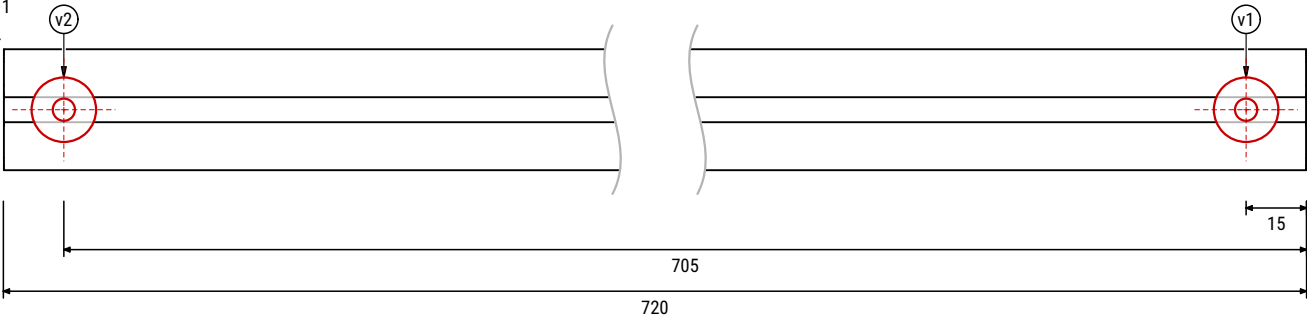
View of end face 1



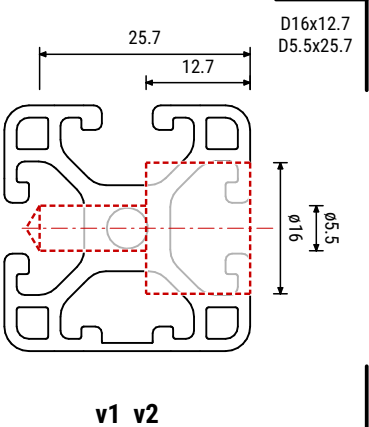
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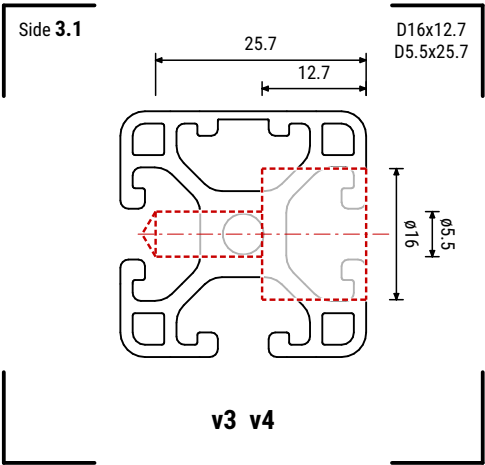
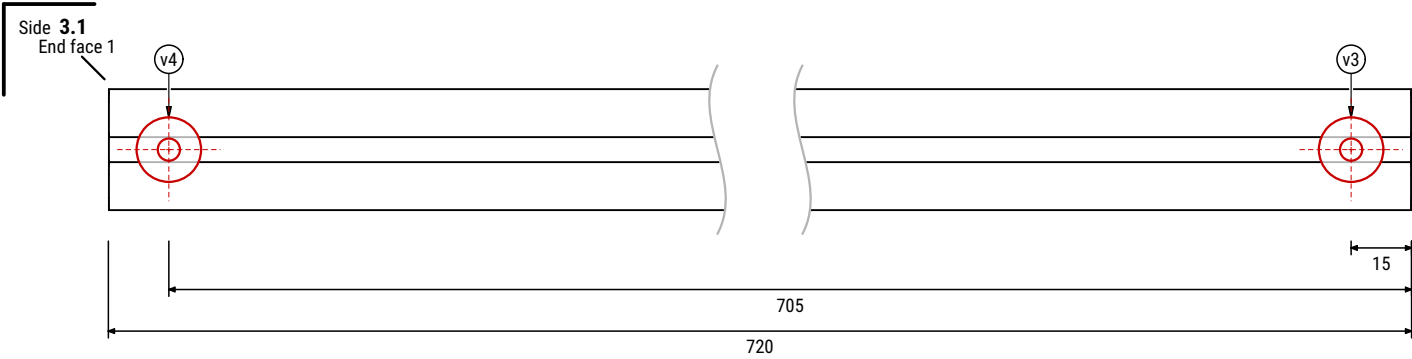
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	705	D16x12.7, D5.5x25.7	15
		v2	15	D16x12.7, D5.5x25.7	705
	3.1	v3	705	D16x12.7, D5.5x25.7	15
		v4	15	D16x12.7, D5.5x25.7	705

Side 1.1
End face 1

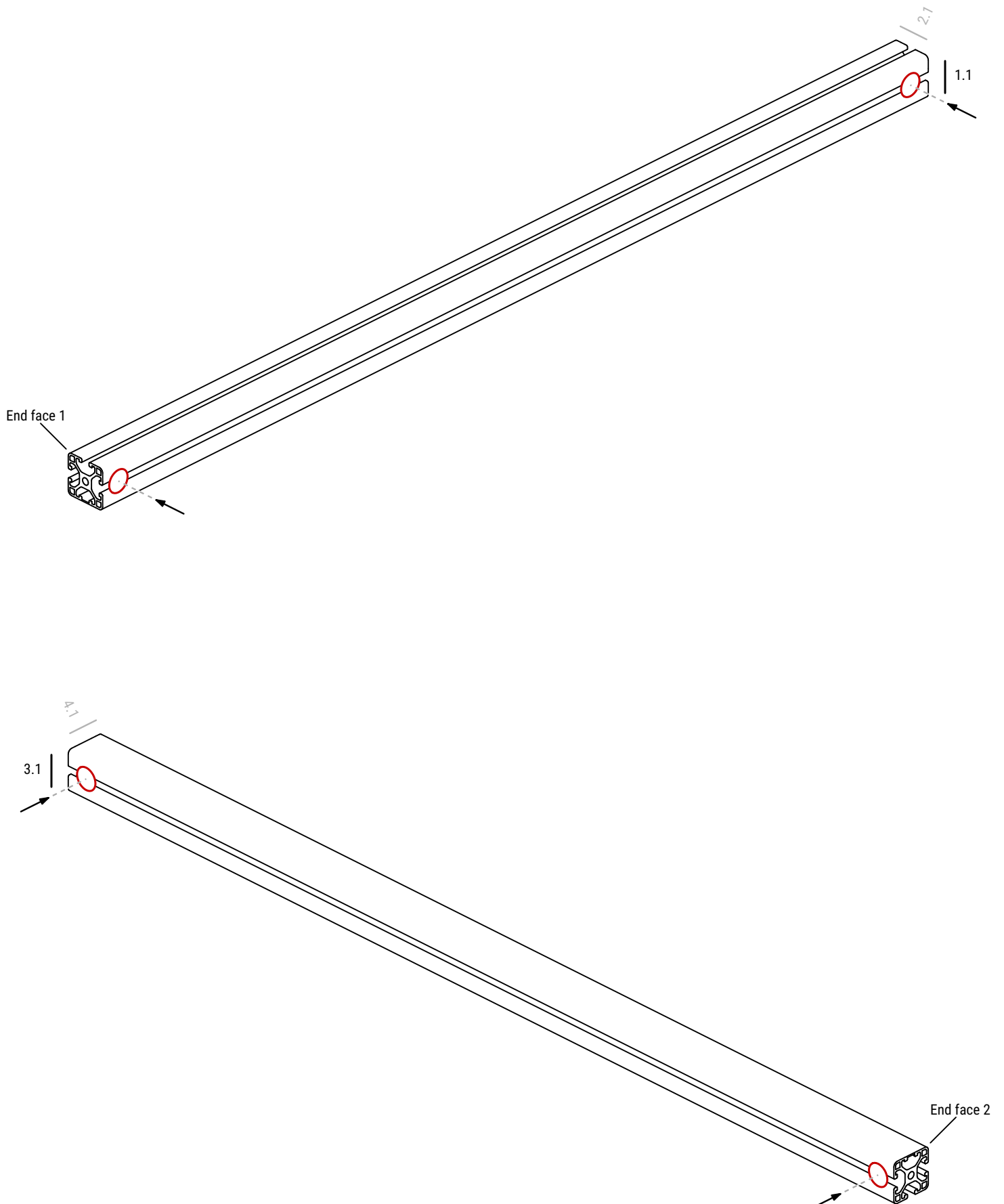


Side 1.1



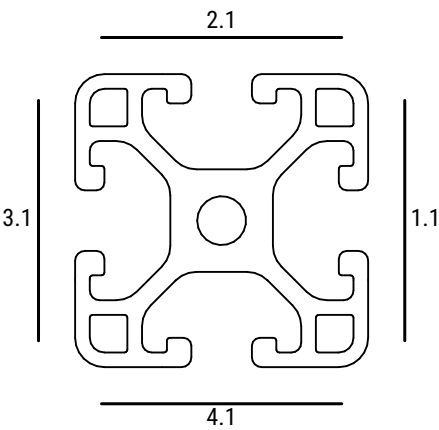


Control view (machining processes), part 3v



Machining processes Part 4v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 80mm

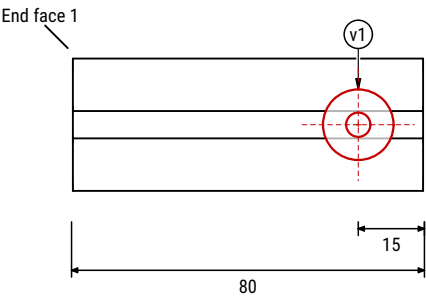
View of end face 1



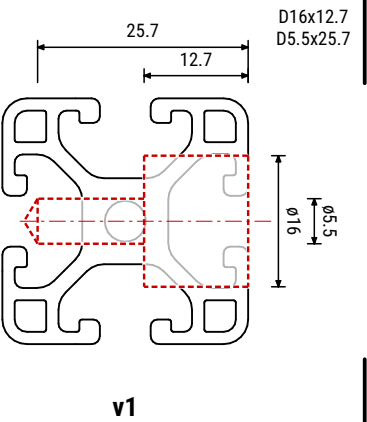
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Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	65	D16x12.7, D5.5x25.7	15
	2.1	v2	15	D16x12.7, D5.5x25.7	65
	3.1	v3	65	D16x12.7, D5.5x25.7	15
	4.1	v4	15	D16x12.7, D5.5x25.7	65

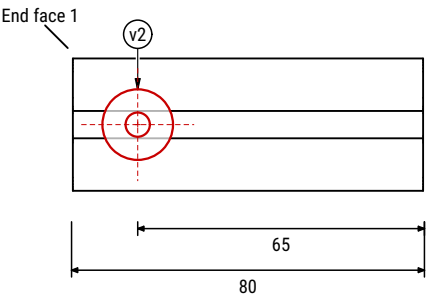
Side 1.1



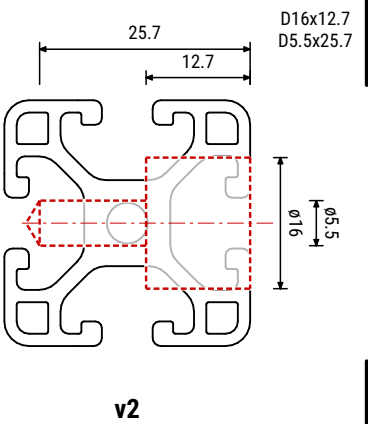
Side 1.1



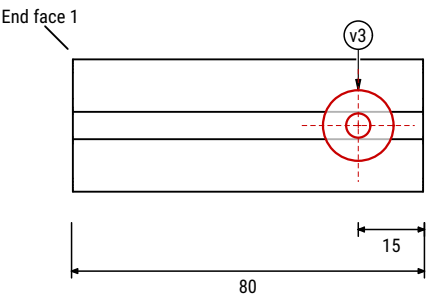
Side 2.1



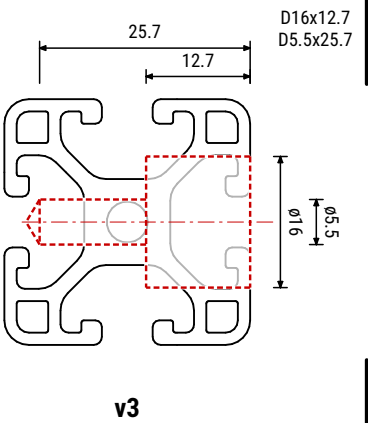
Side 2.1



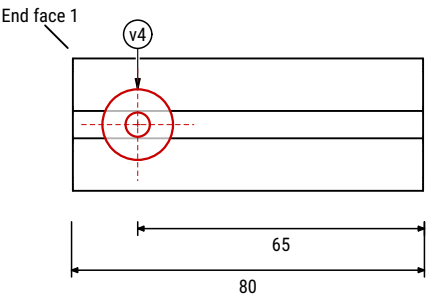
Side 3.1



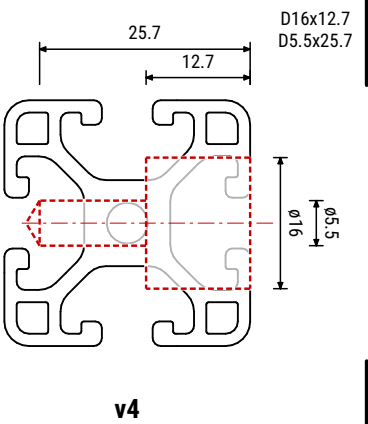
Side 3.1



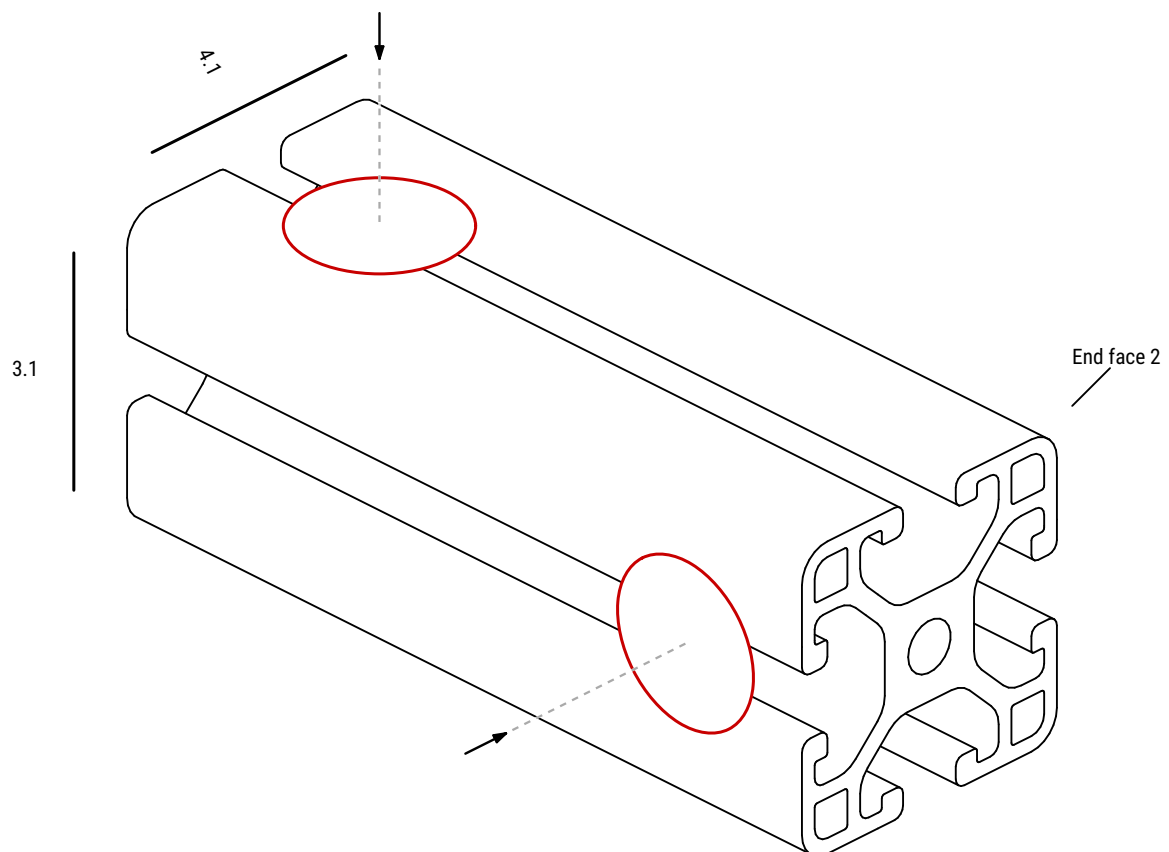
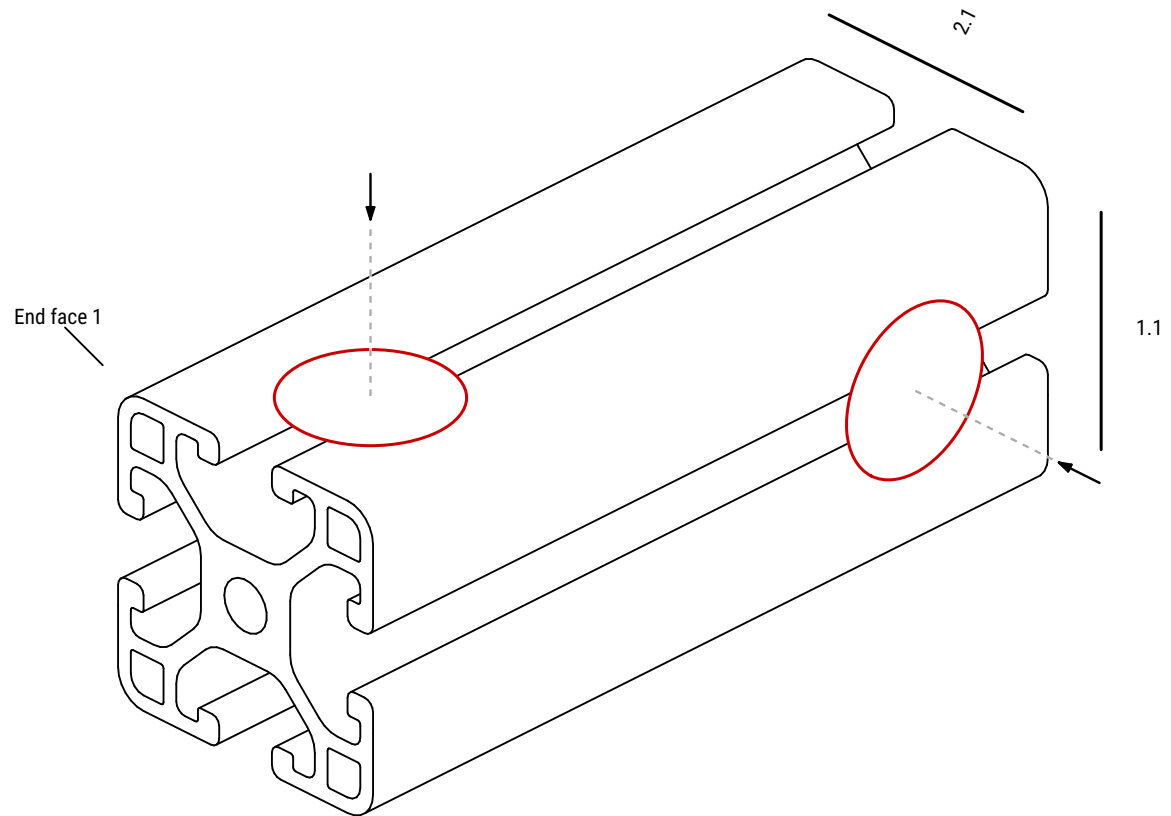
Side 4.1



Side 4.1



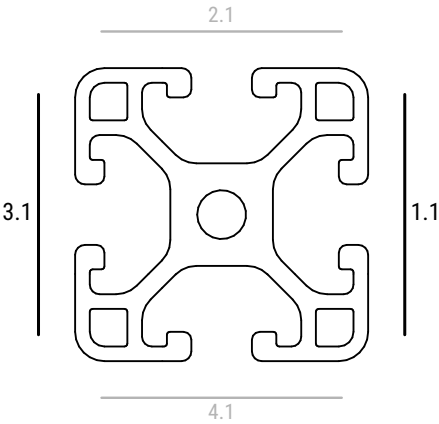
Control view (machining processes), part 4v



2x

Machining processes Part 5v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 80mm

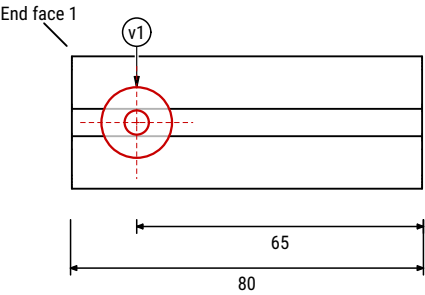
View of end face 1



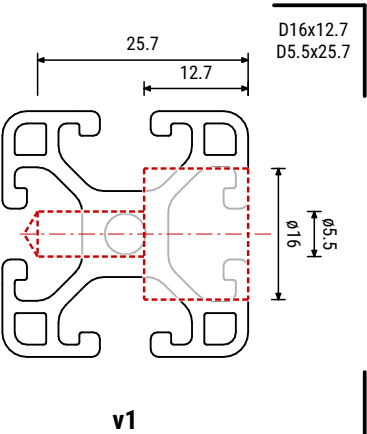
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Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	15	D16x12.7, D5.5x25.7	65
	3.1	v2	15	D16x12.7, D5.5x25.7	65

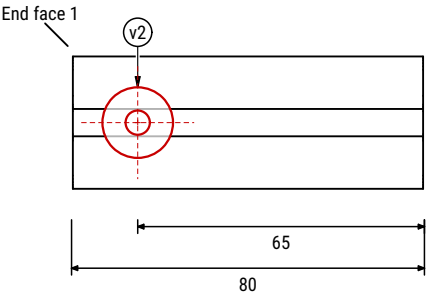
Side 1.1



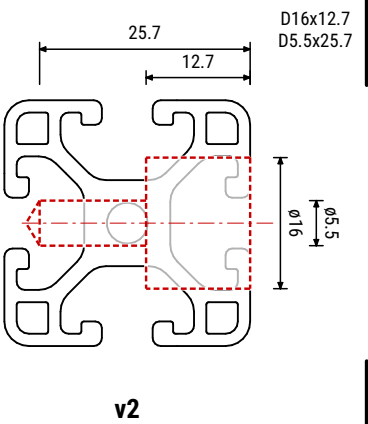
Side 1.1



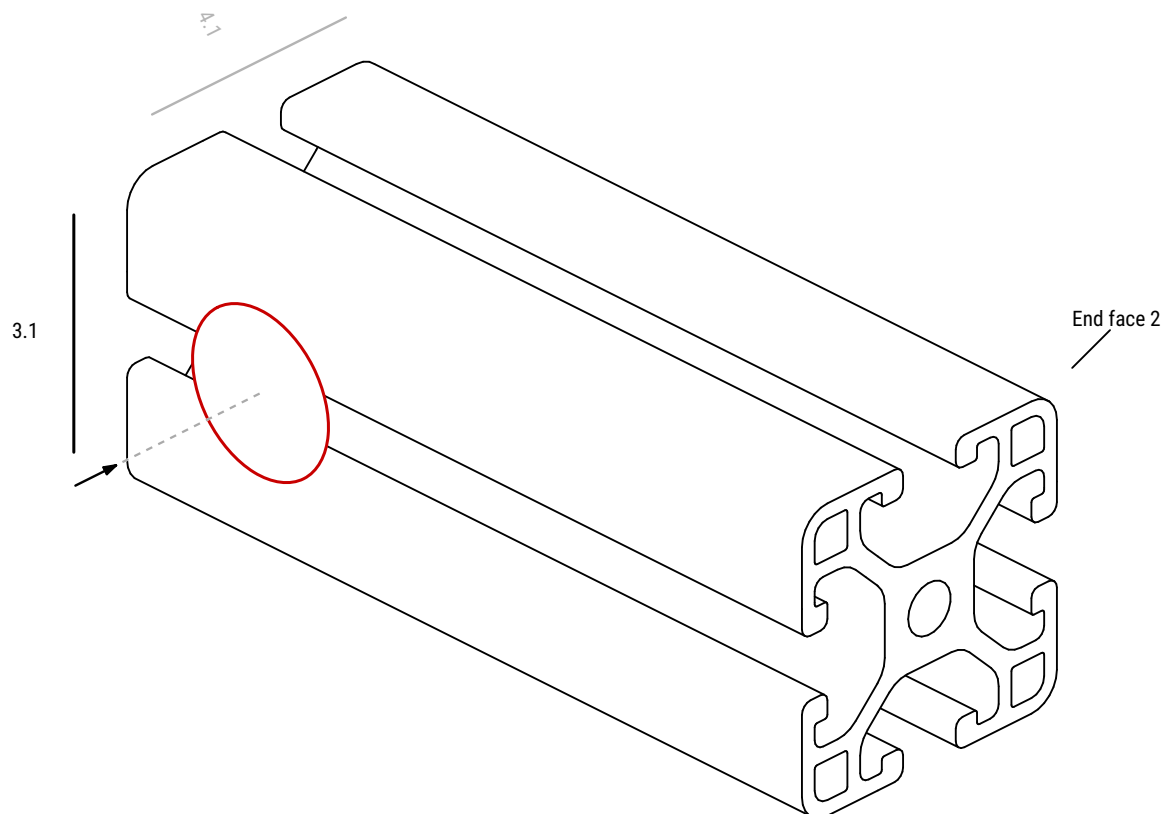
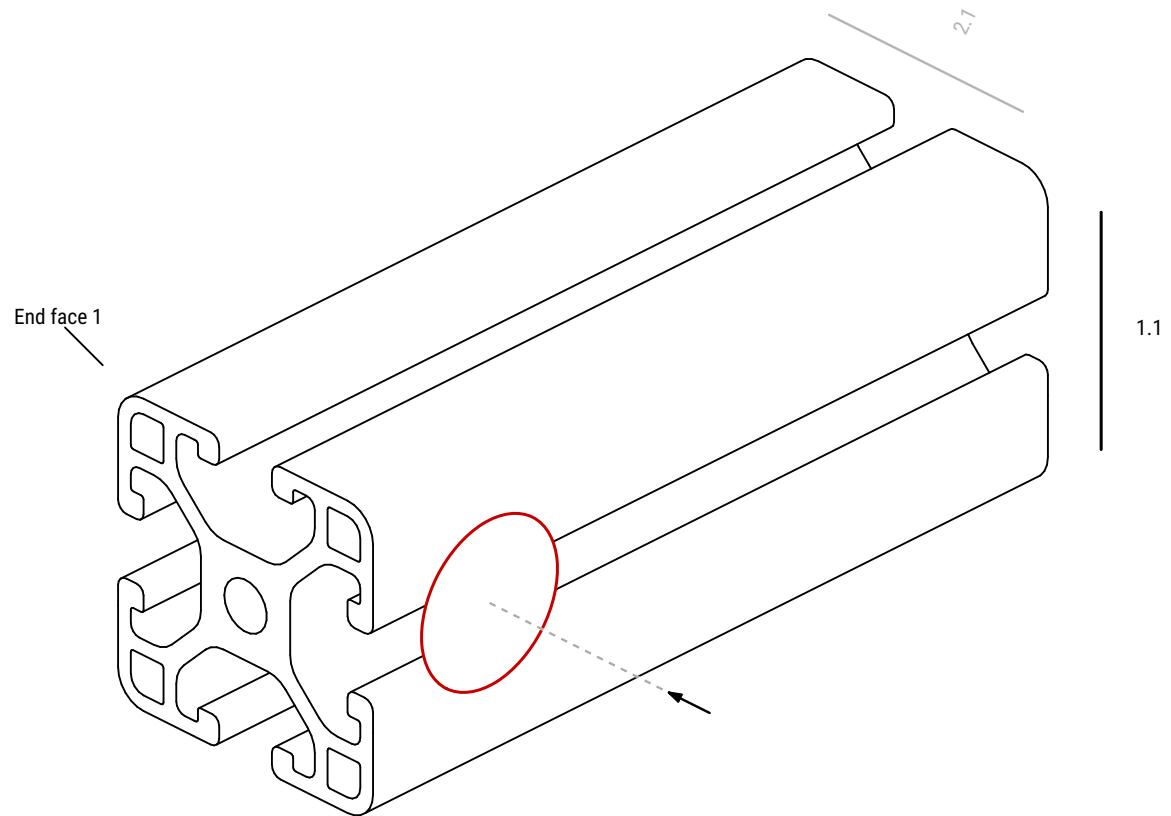
Side 3.1



Side 3.1



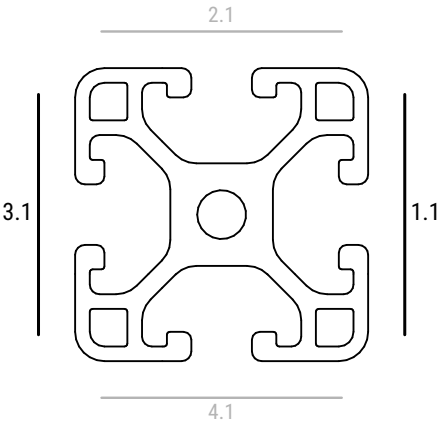
Control view (machining processes), part 5v



3x

Machining processes Part 7v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 170mm

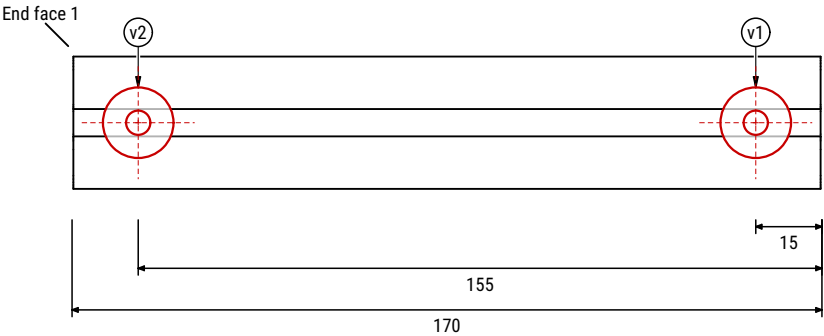
View of end face 1



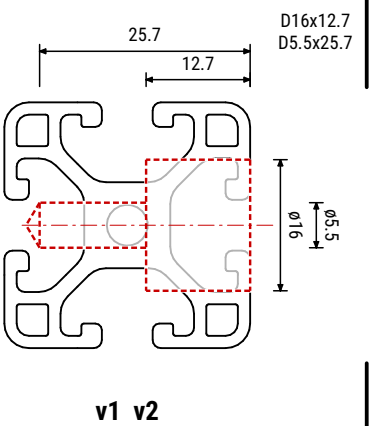
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Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	155	D16x12.7, D5.5x25.7	15
		v2	15	D16x12.7, D5.5x25.7	155
	3.1	v3	155	D16x12.7, D5.5x25.7	15
		v4	15	D16x12.7, D5.5x25.7	155

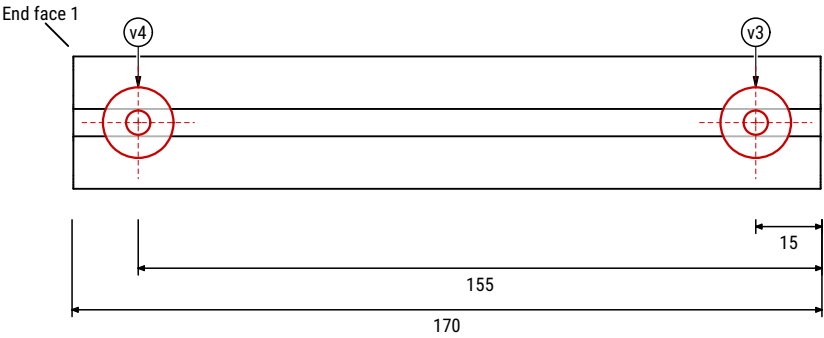
Side 1.1



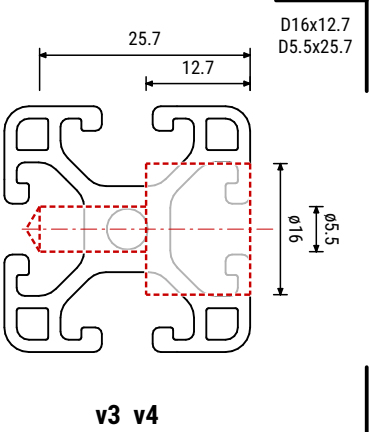
Side 1.1



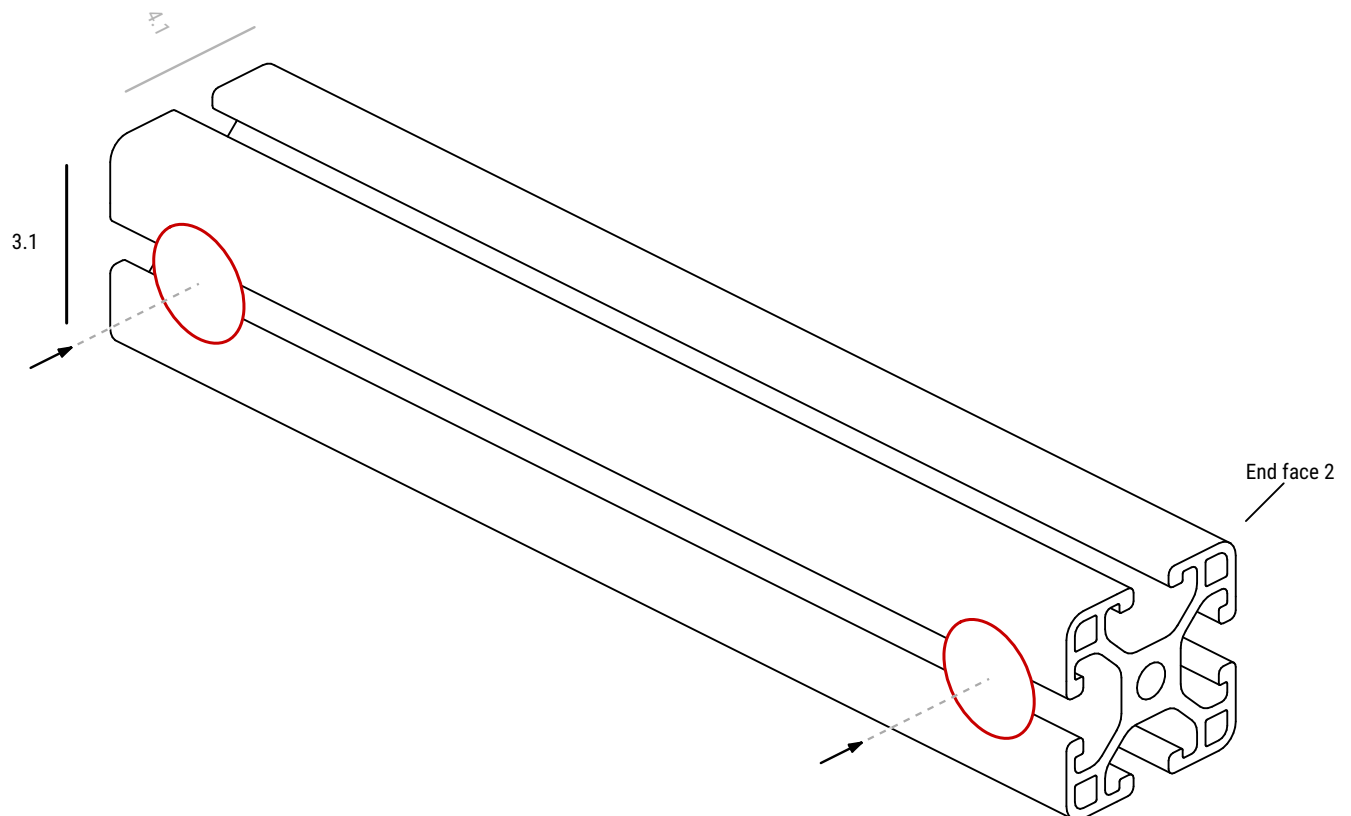
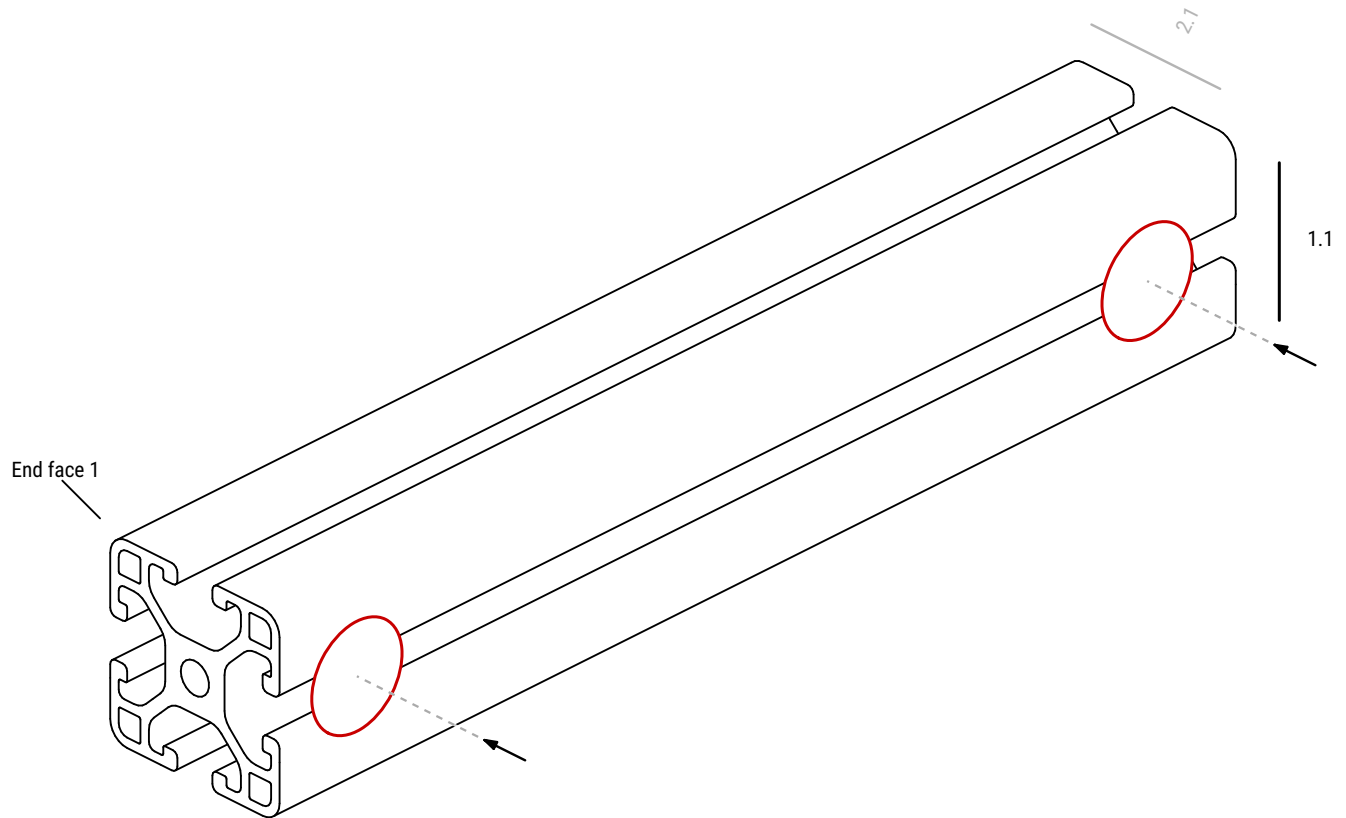
Side 3.1



Side 3.1



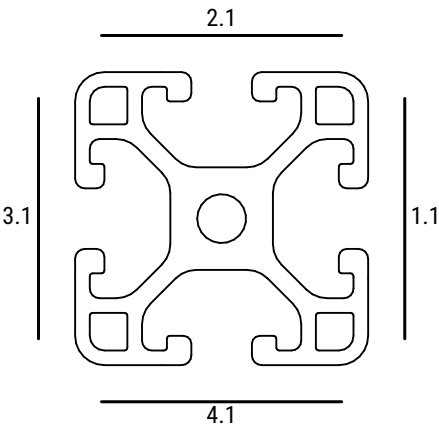
Control view (machining processes), part 7v



3x

Machining processes Part 8v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 205mm

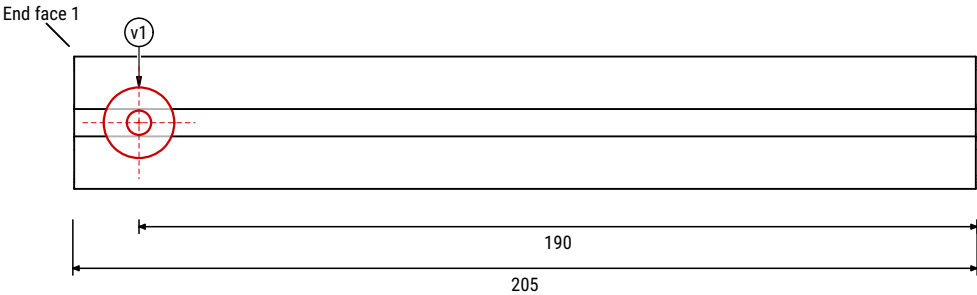
View of end face 1



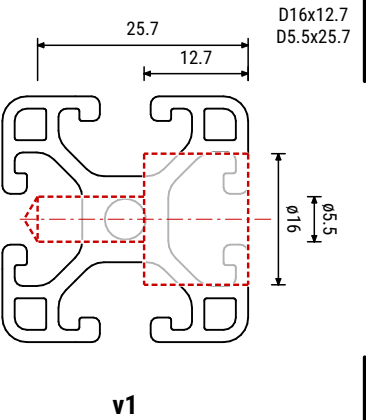
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Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	15	D16x12.7, D5.5x25.7	190
	2.1	v2	190	D16x12.7, D5.5x25.7	15
	3.1	v3	15	D16x12.7, D5.5x25.7	190
	4.1	v4	190	D16x12.7, D5.5x25.7	15

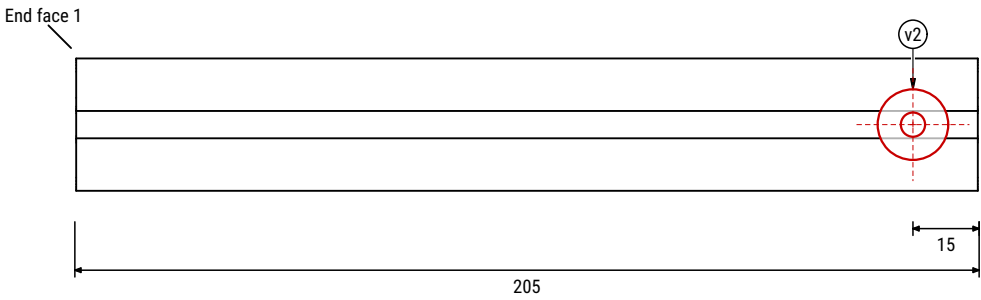
Side 1.1



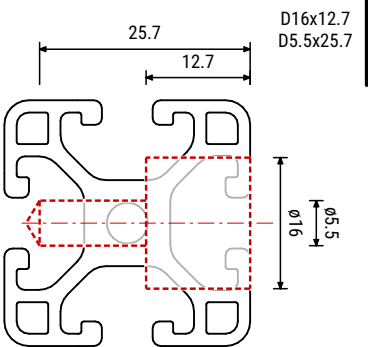
Side 1.1



Side 2.1

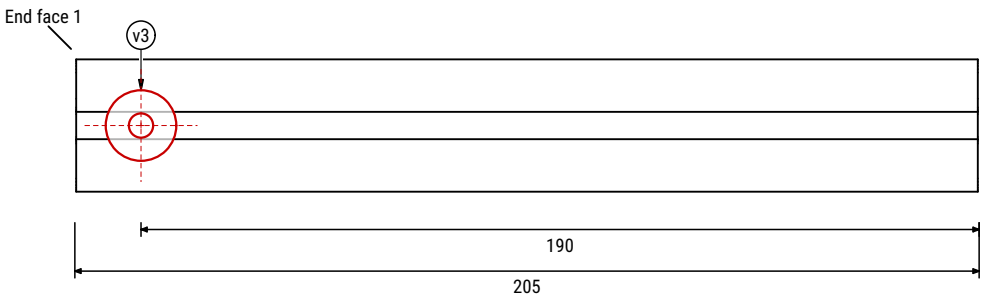


Side 2.1

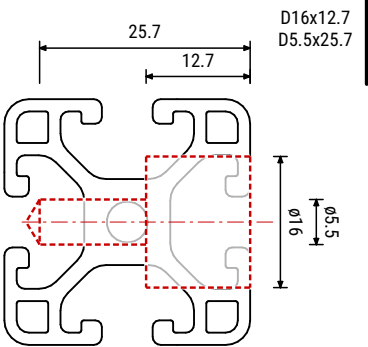


v2

Side 3.1

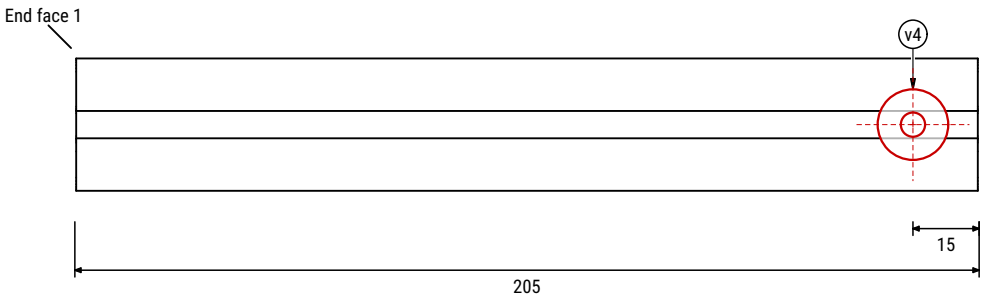


Side 3.1

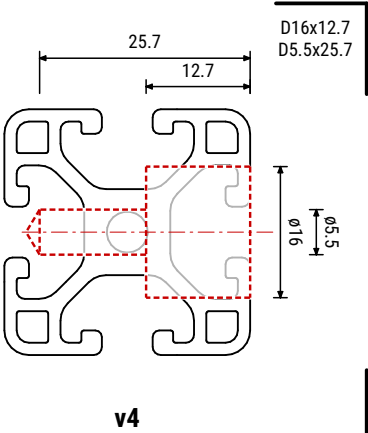


v3

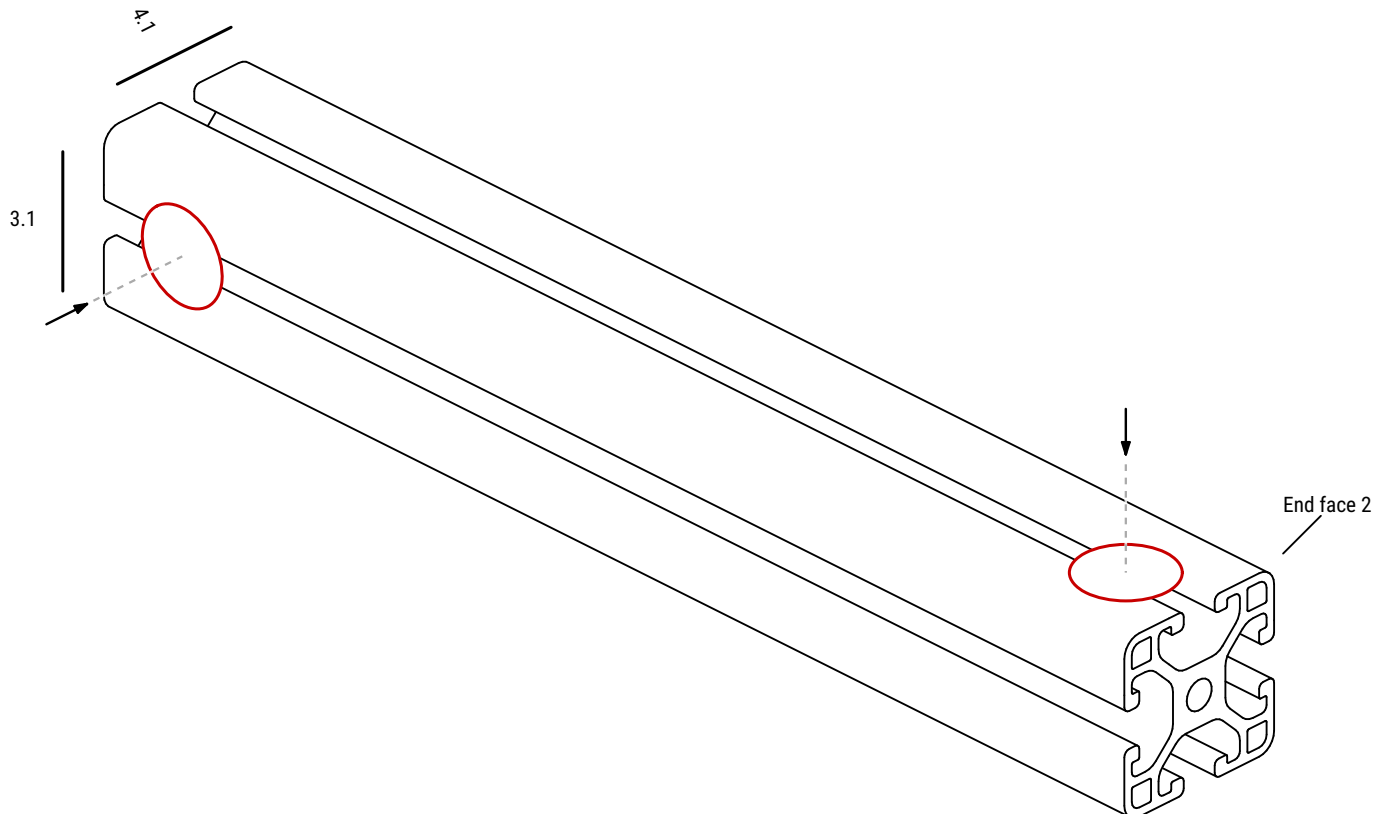
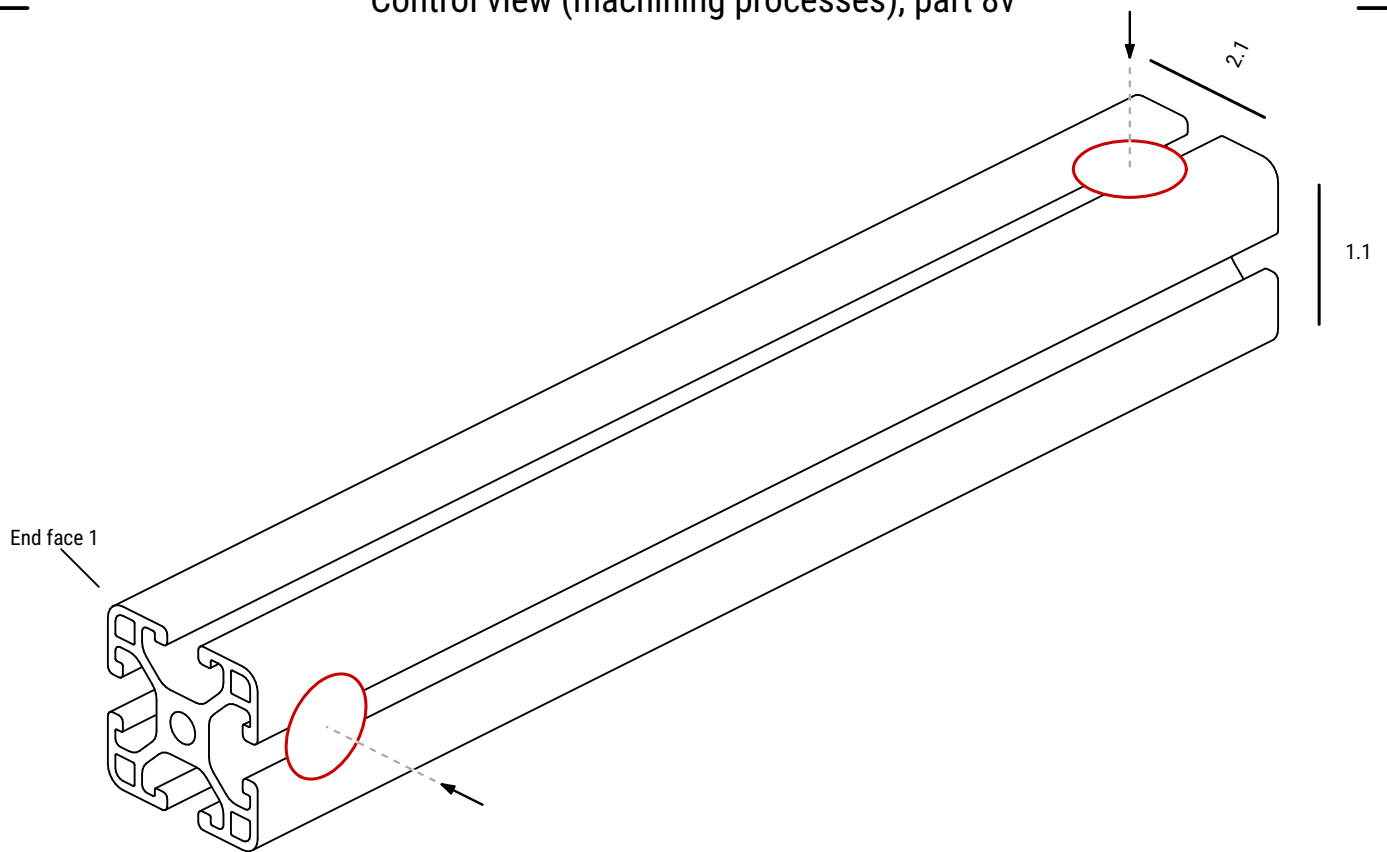
Side 4.1



Side 4.1



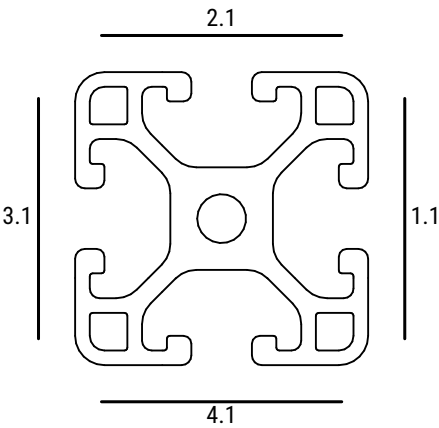
Control view (machining processes), part 8v



2x

Machining processes Part 9v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 330mm

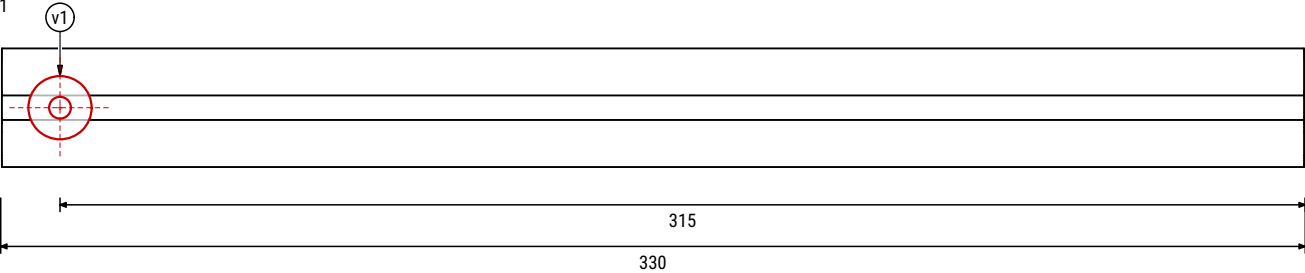
View of end face 1



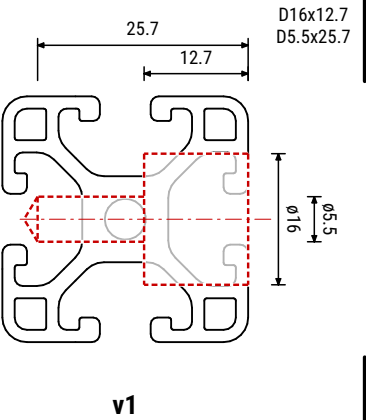
i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.9v

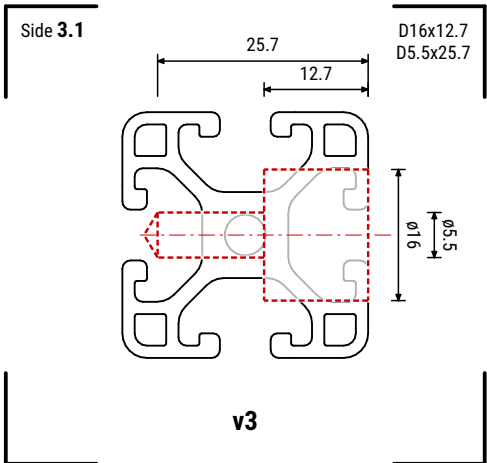
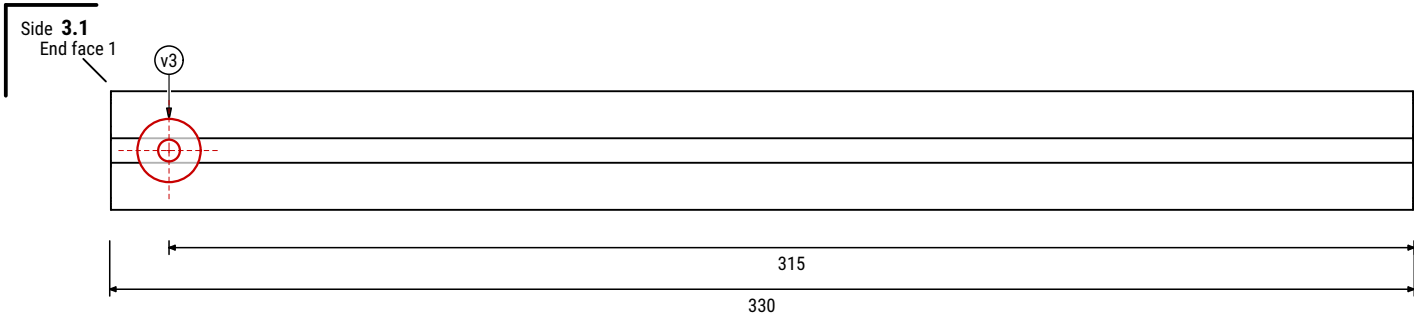
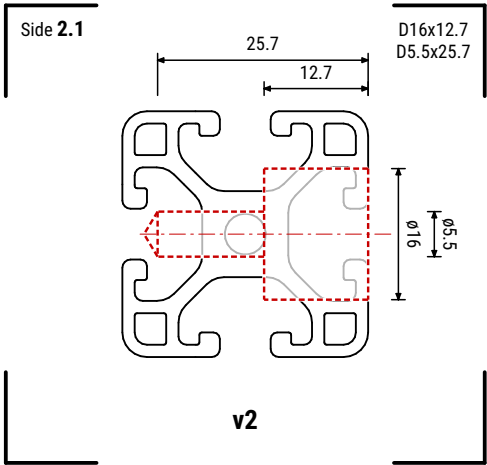
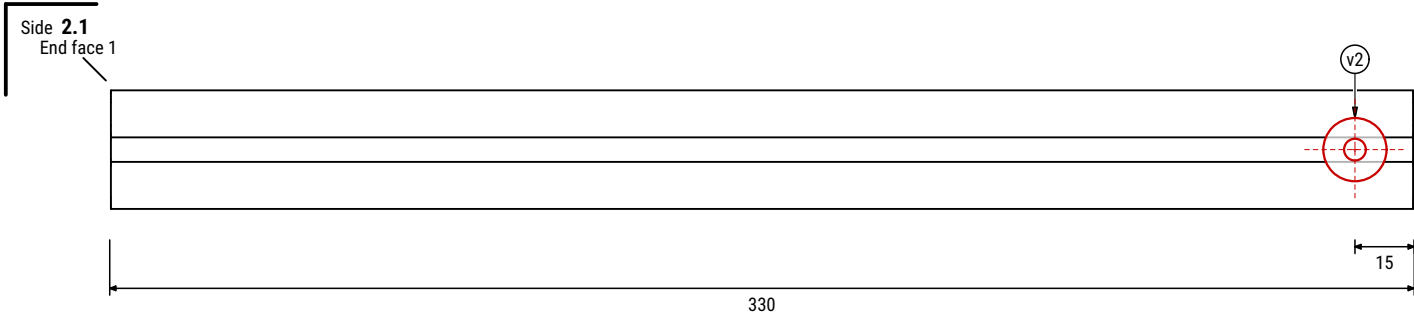
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	15	D16x12.7, D5.5x25.7	315
	2.1	v2	315	D16x12.7, D5.5x25.7	15
	3.1	v3	15	D16x12.7, D5.5x25.7	315
	4.1	v4	315	D16x12.7, D5.5x25.7	15

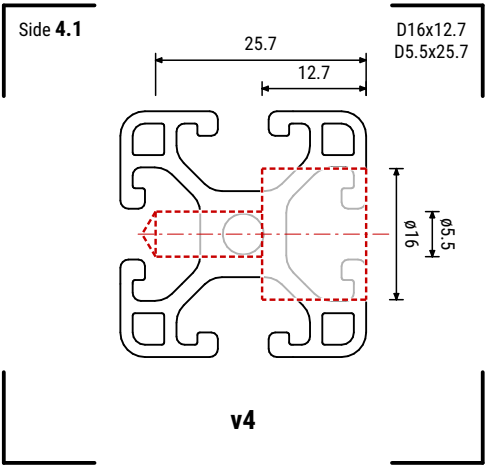
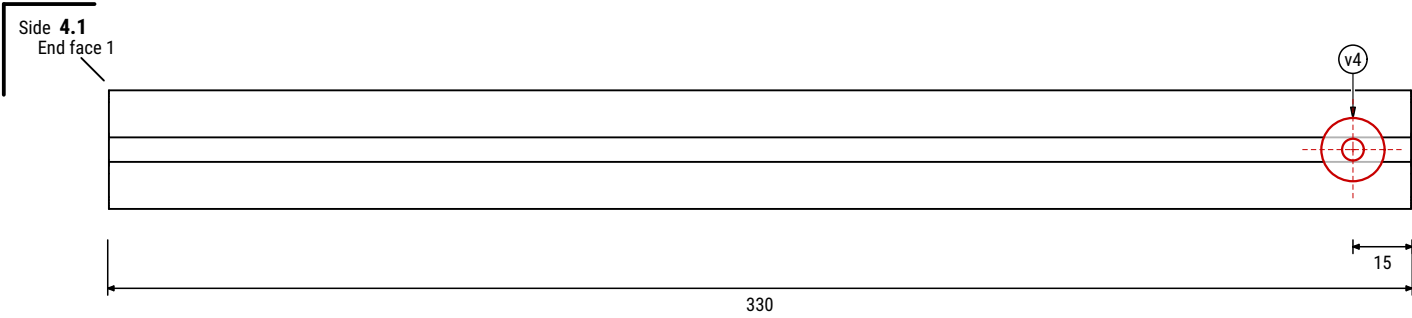
Side 1.1
End face 1



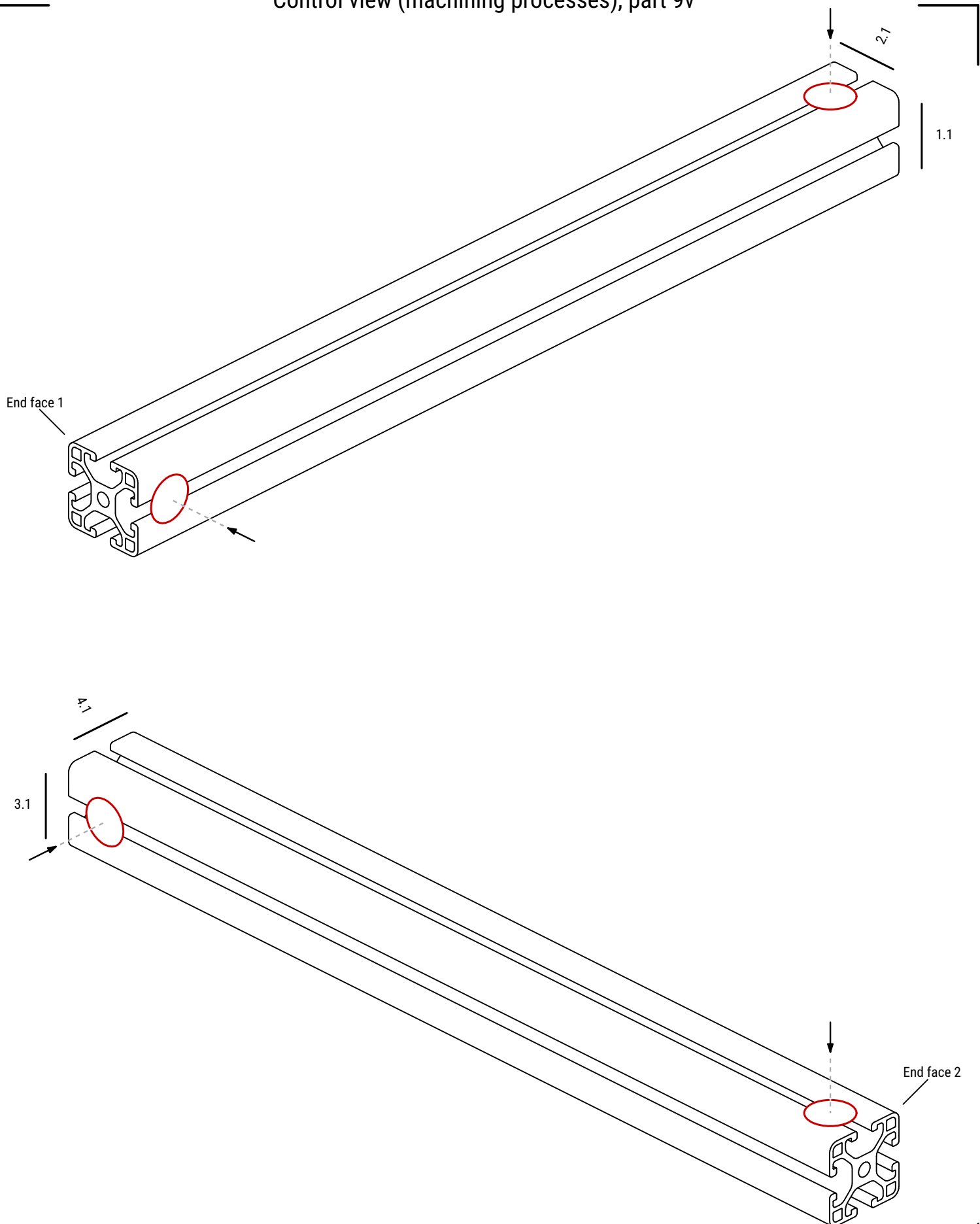
Side 1.1





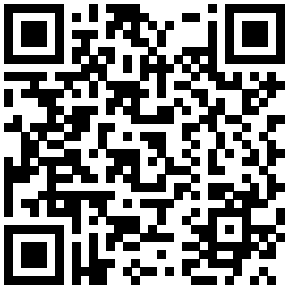
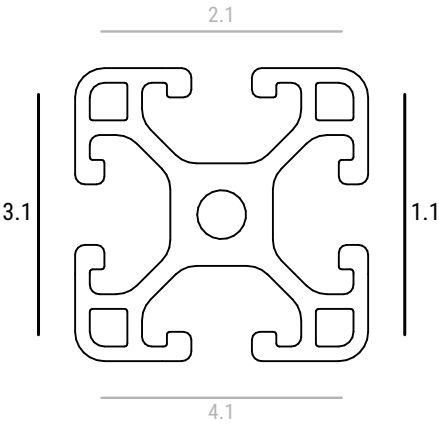


Control view (machining processes), part 9v



Machining processes Part 10v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 360mm

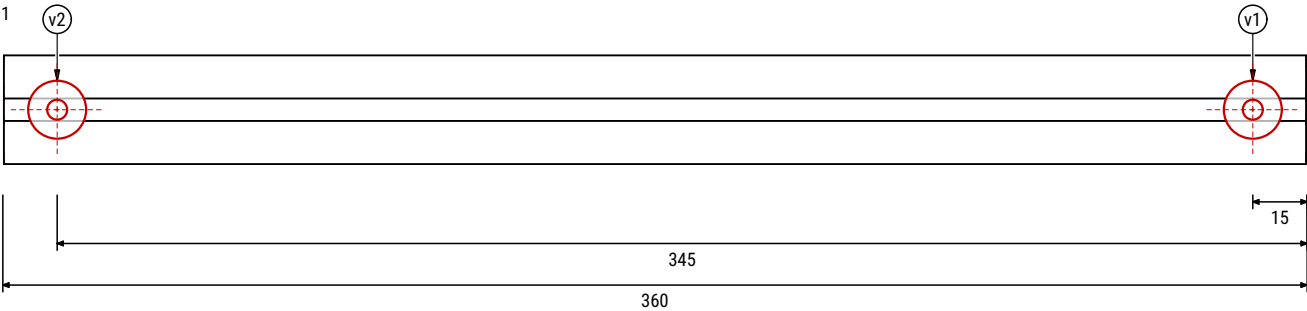
View of end face 1



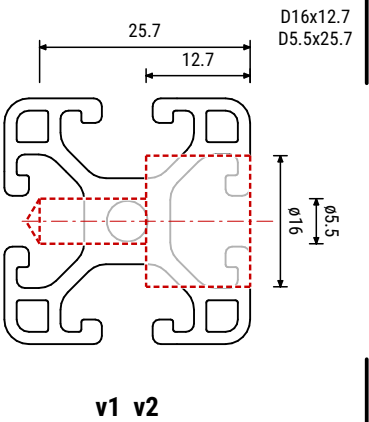
[i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.10v](https://www.item.ws?1aa62ad03997ec4c376c0263b1723e8d6.10v)

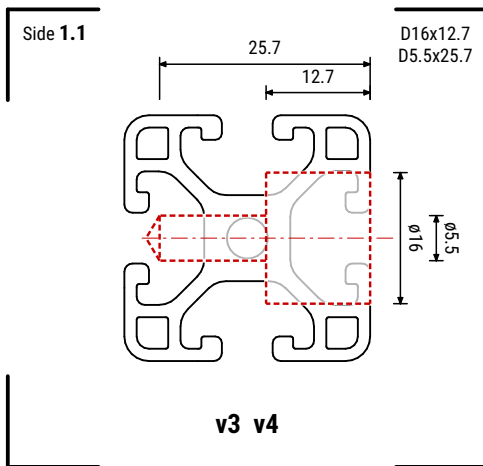
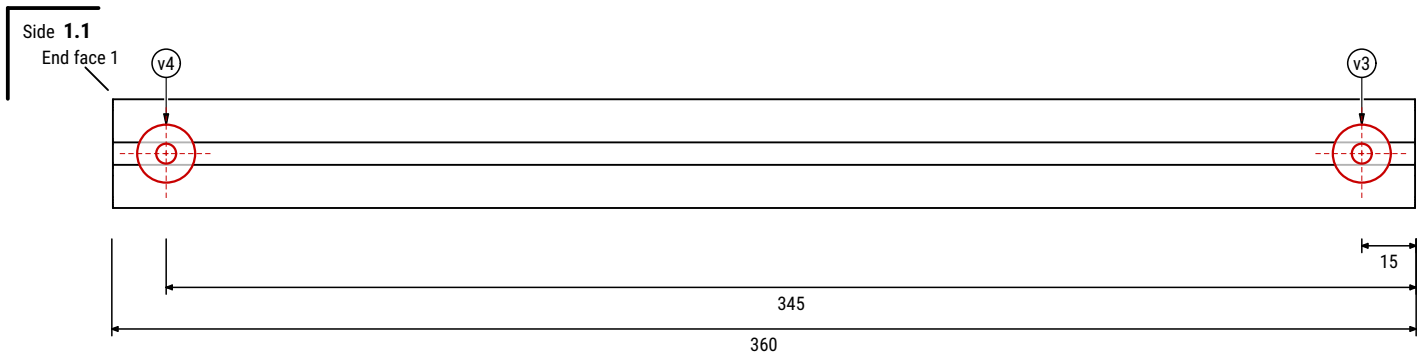
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	3.1	v1	345	D16x12.7, D5.5x25.7	15
		v2	15	D16x12.7, D5.5x25.7	345
	1.1	v3	345	D16x12.7, D5.5x25.7	15
		v4	15	D16x12.7, D5.5x25.7	345

Side 3.1
End face 1

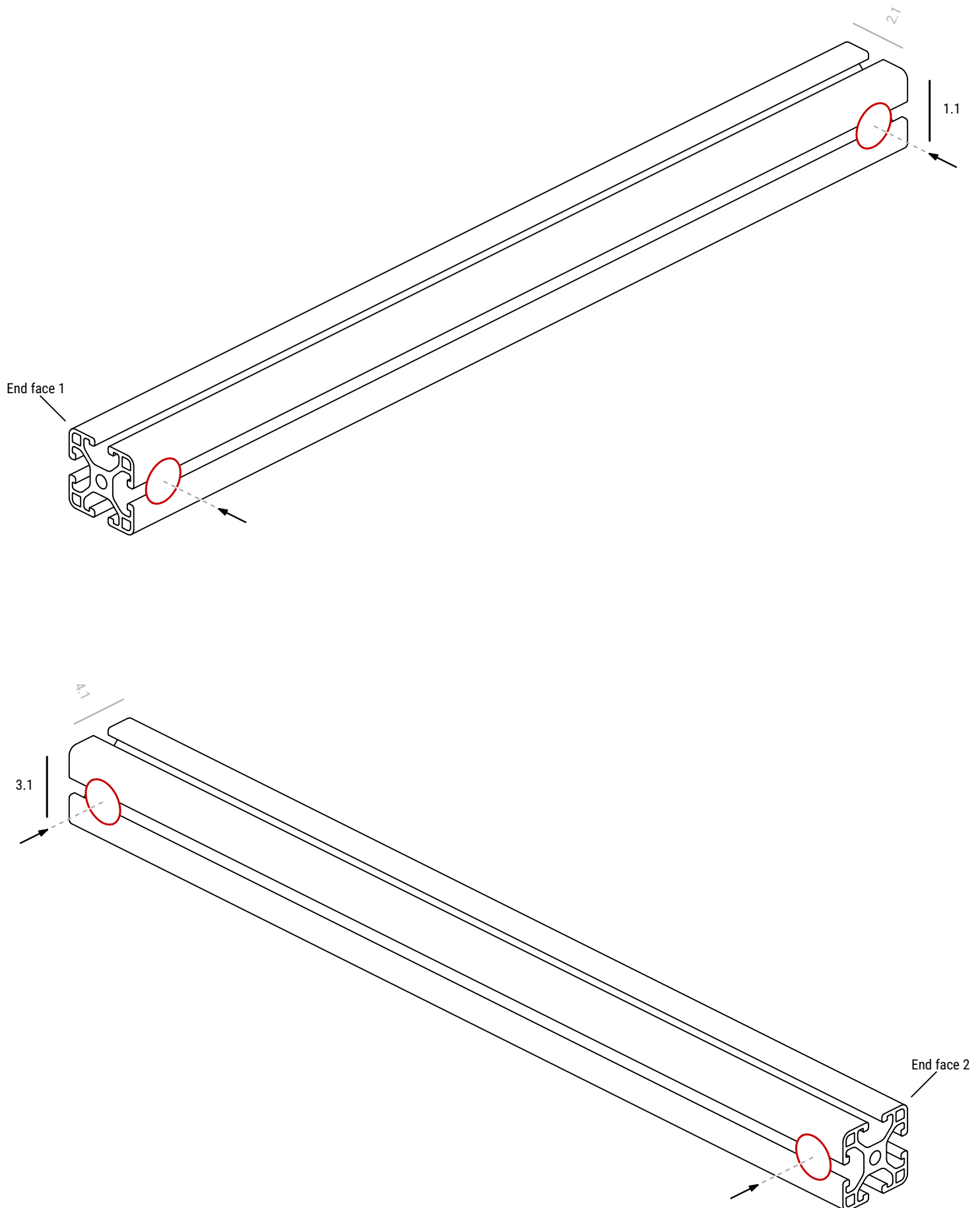


Side 3.1





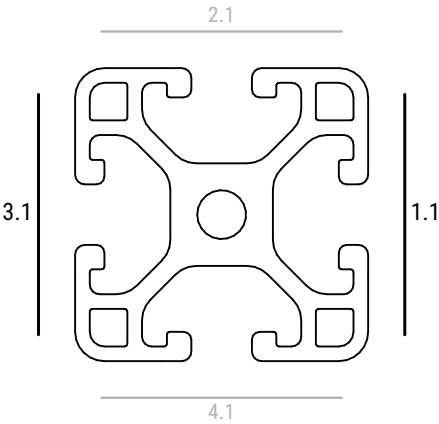
Control view (machining processes), part 10v



3x

Machining processes Part 11v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 430mm

View of end face 1

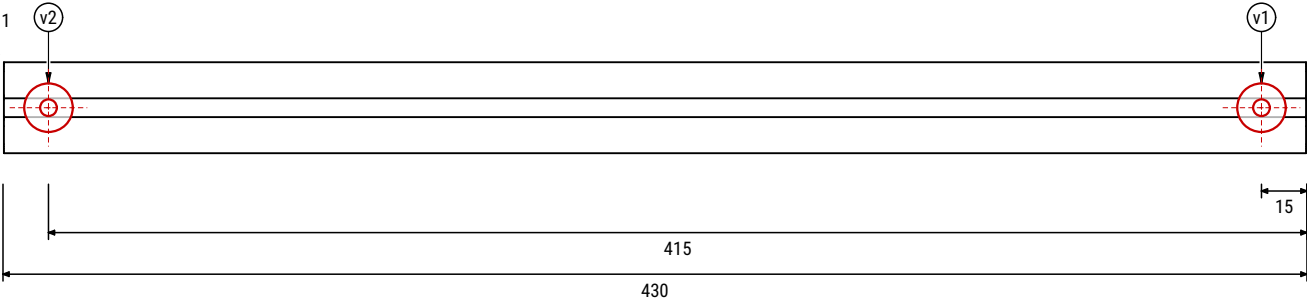


i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.11v

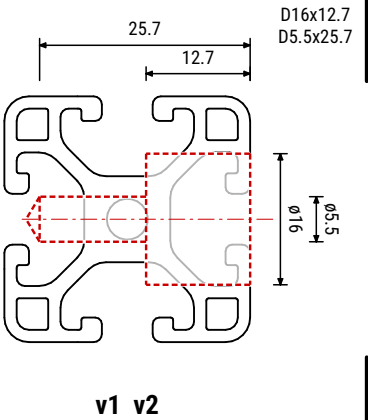
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	415	D16x12.7, D5.5x25.7	15
		v2	15	D16x12.7, D5.5x25.7	415
	3.1	v3	415	D16x12.7, D5.5x25.7	15
		v4	15	D16x12.7, D5.5x25.7	415

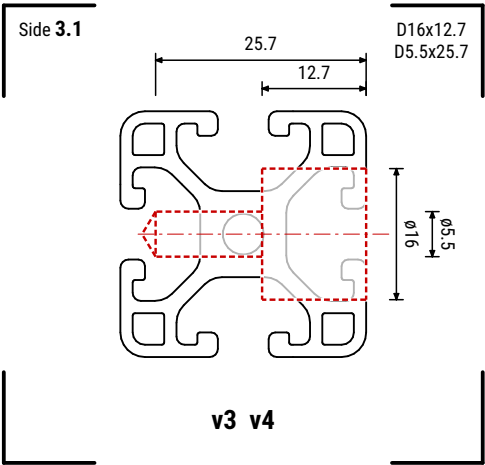
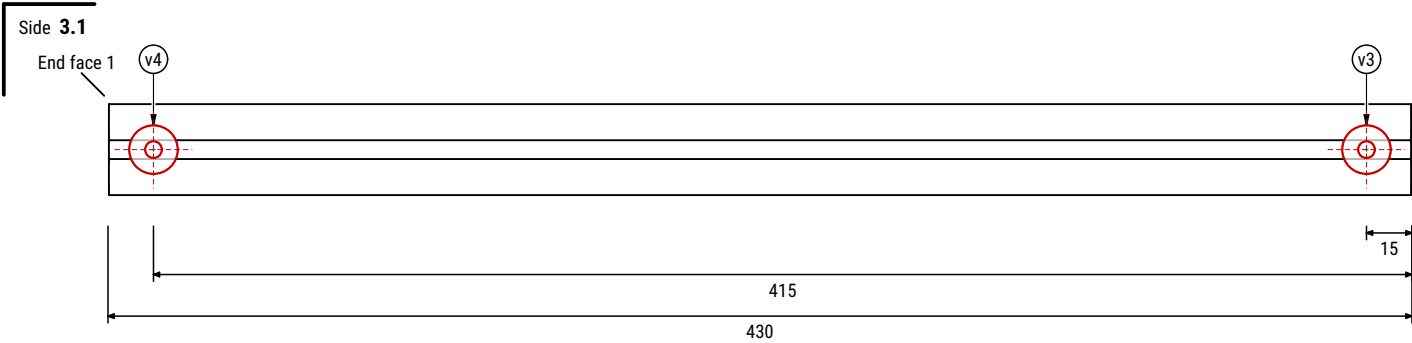
Side 1.1

End face 1

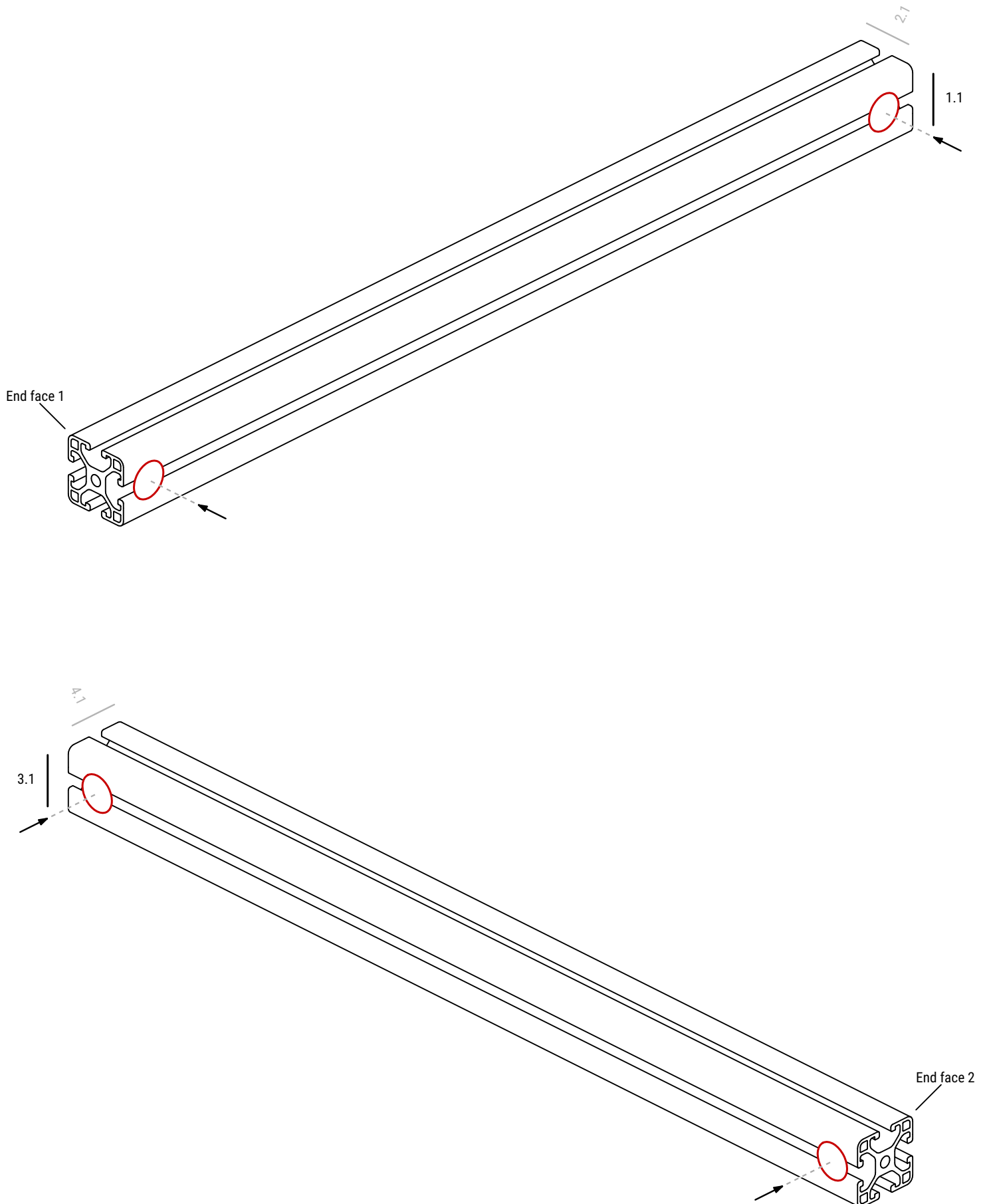


Side 1.1



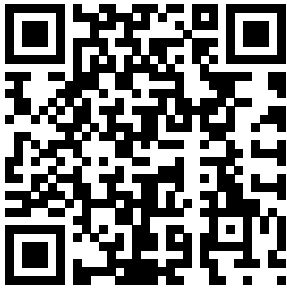
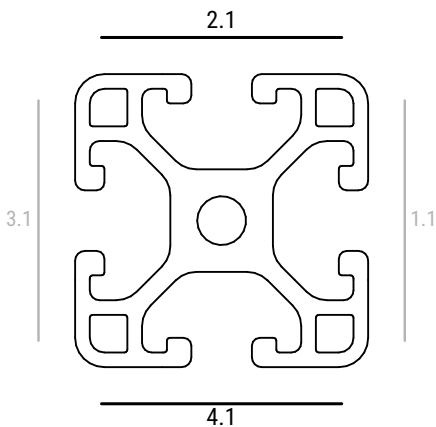


Control view (machining processes), part 11v



Machining processes Part 12v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 570mm

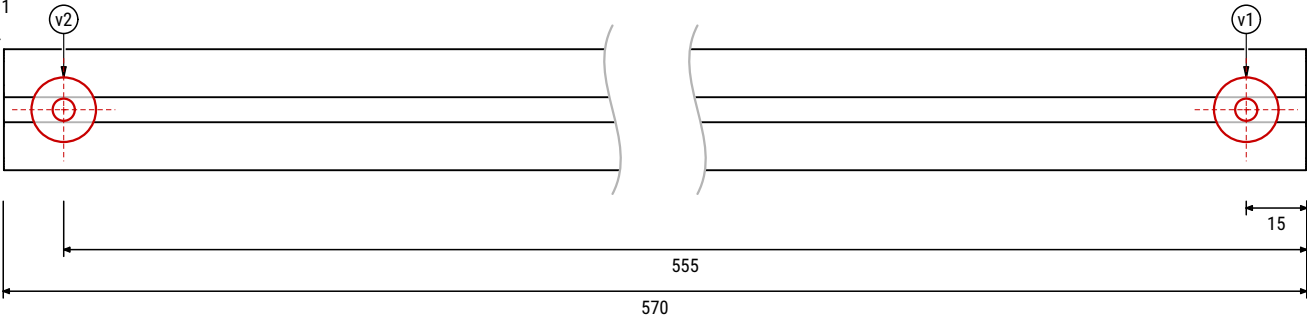
View of end face 1



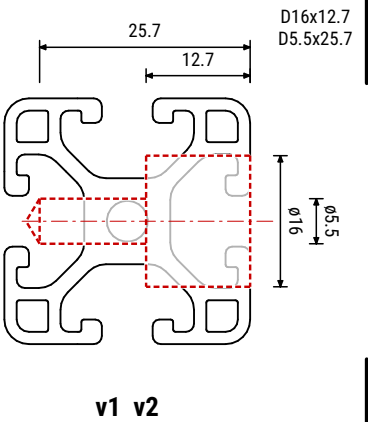
[i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.12v](https://www.item.com/i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.12v)

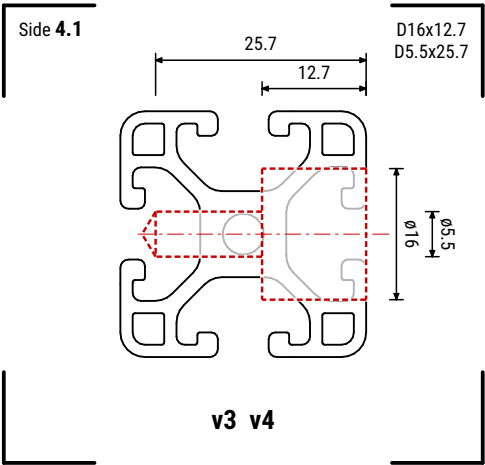
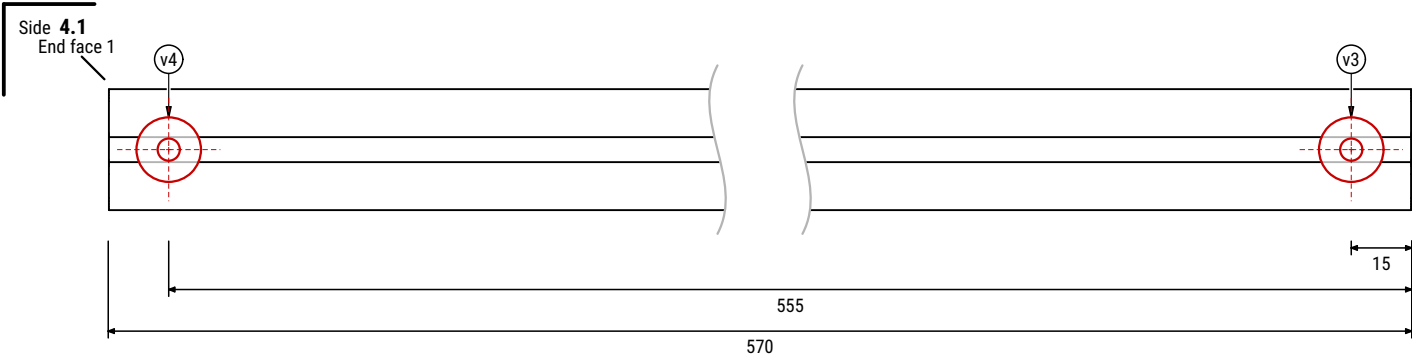
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	2.1	v1	555	D16x12.7, D5.5x25.7	15
		v2	15	D16x12.7, D5.5x25.7	555
	4.1	v3	555	D16x12.7, D5.5x25.7	15
		v4	15	D16x12.7, D5.5x25.7	555

Side 2.1
End face 1

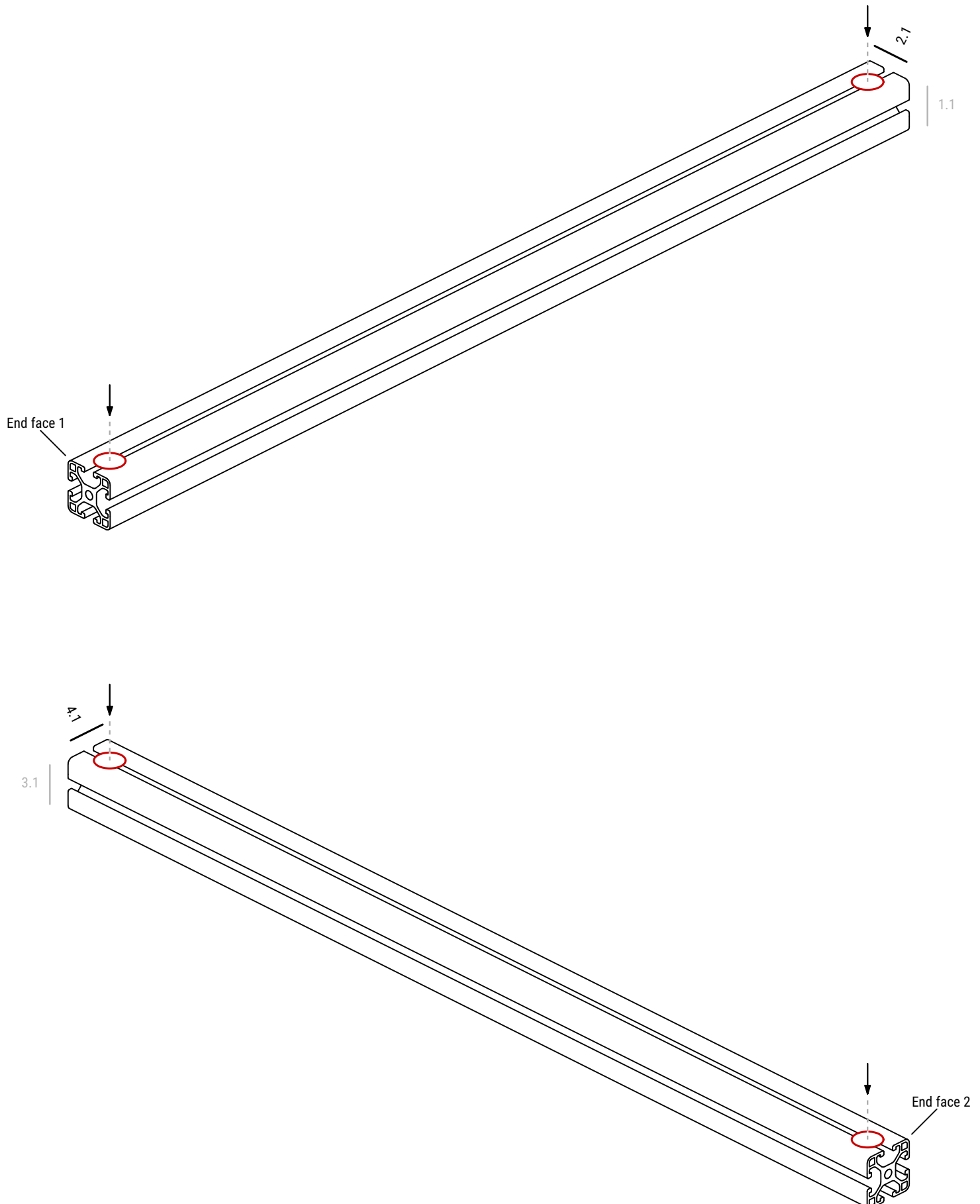


Side 2.1



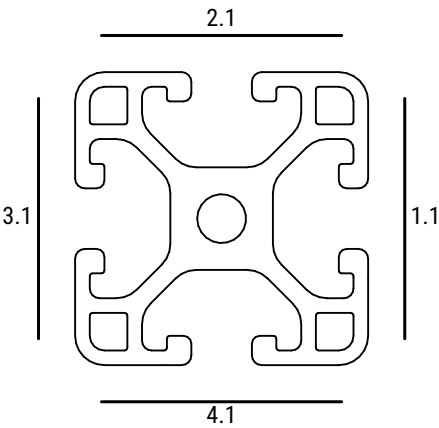


Control view (machining processes), part 12v



Machining processes Part 14v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 1030mm

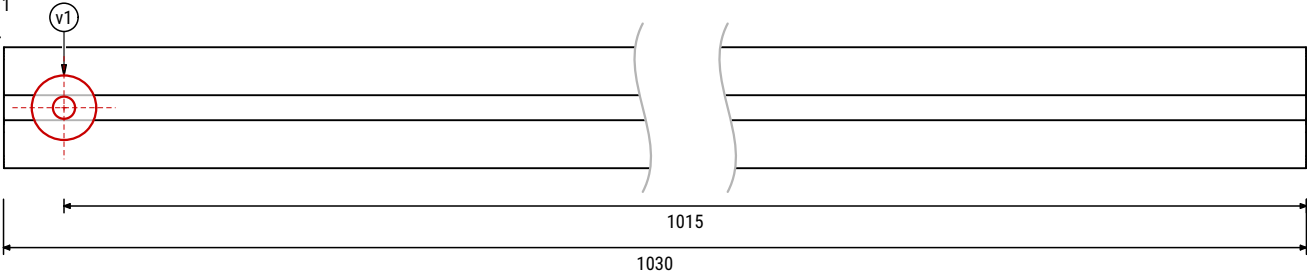
View of end face 1



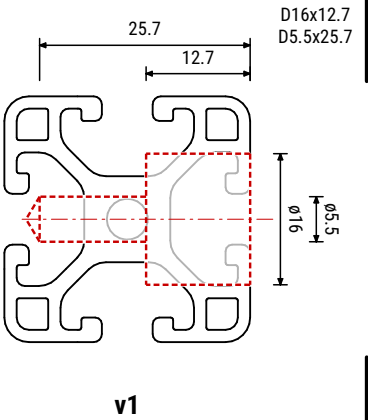
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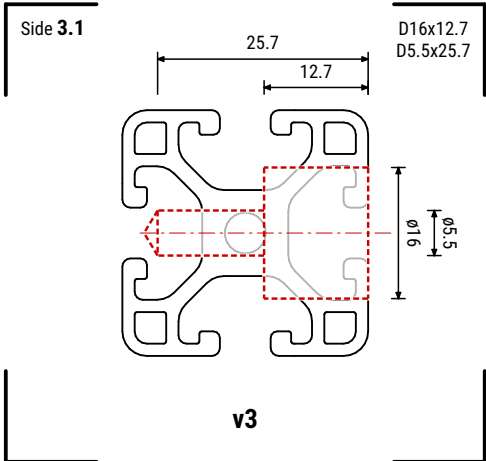
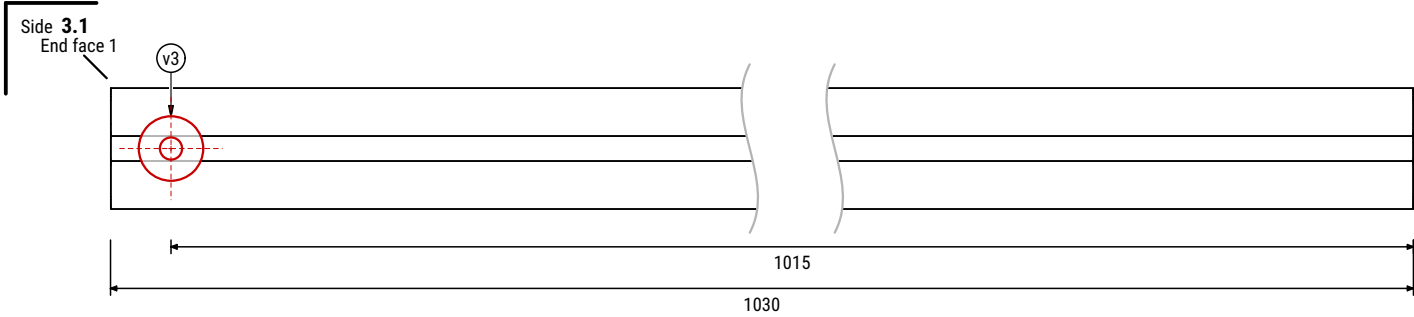
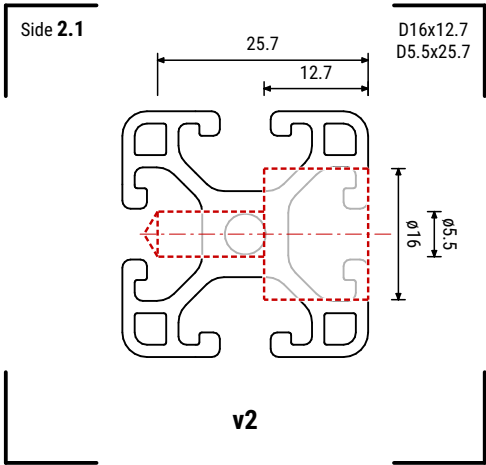
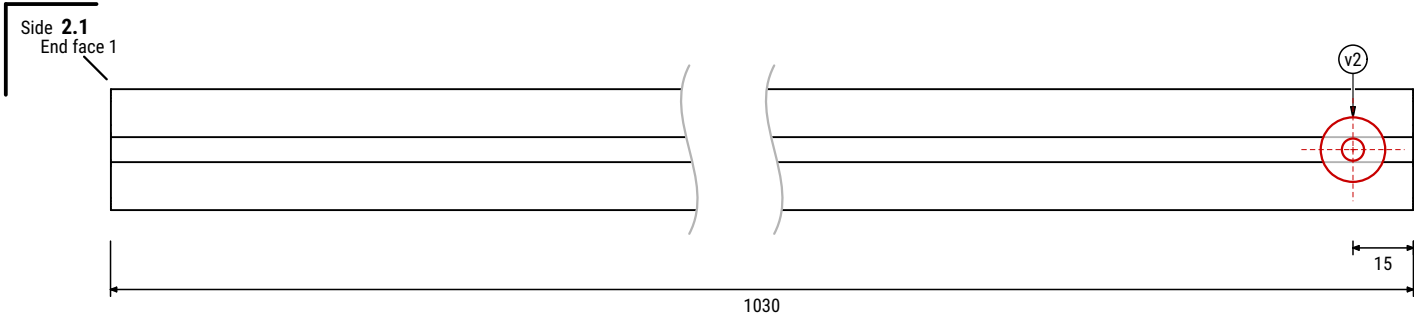
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	15	D16x12.7, D5.5x25.7	1015
	2.1	v2	1015	D16x12.7, D5.5x25.7	15
	3.1	v3	15	D16x12.7, D5.5x25.7	1015
	4.1	v4	1015	D16x12.7, D5.5x25.7	15

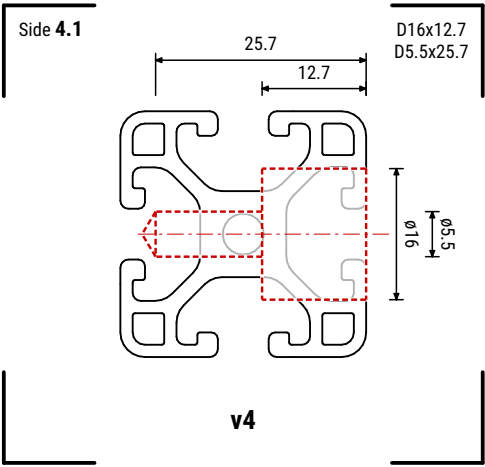
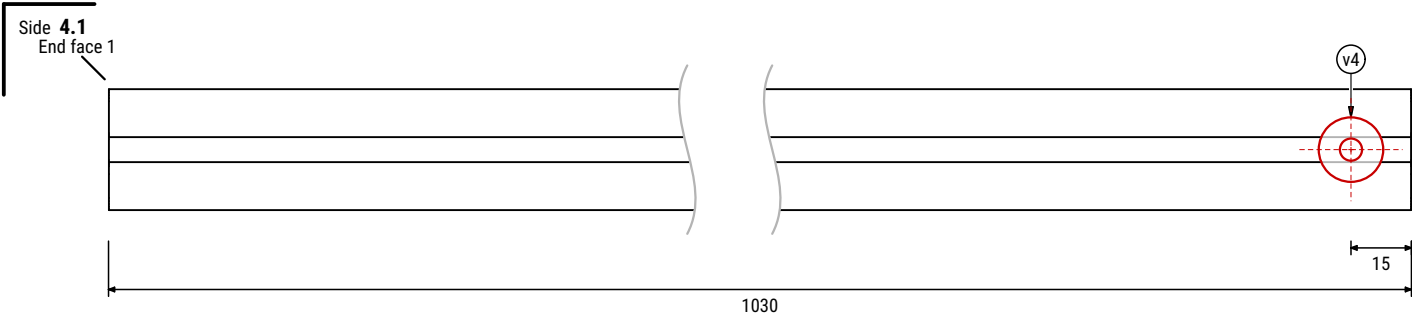
Side 1.1
End face 1



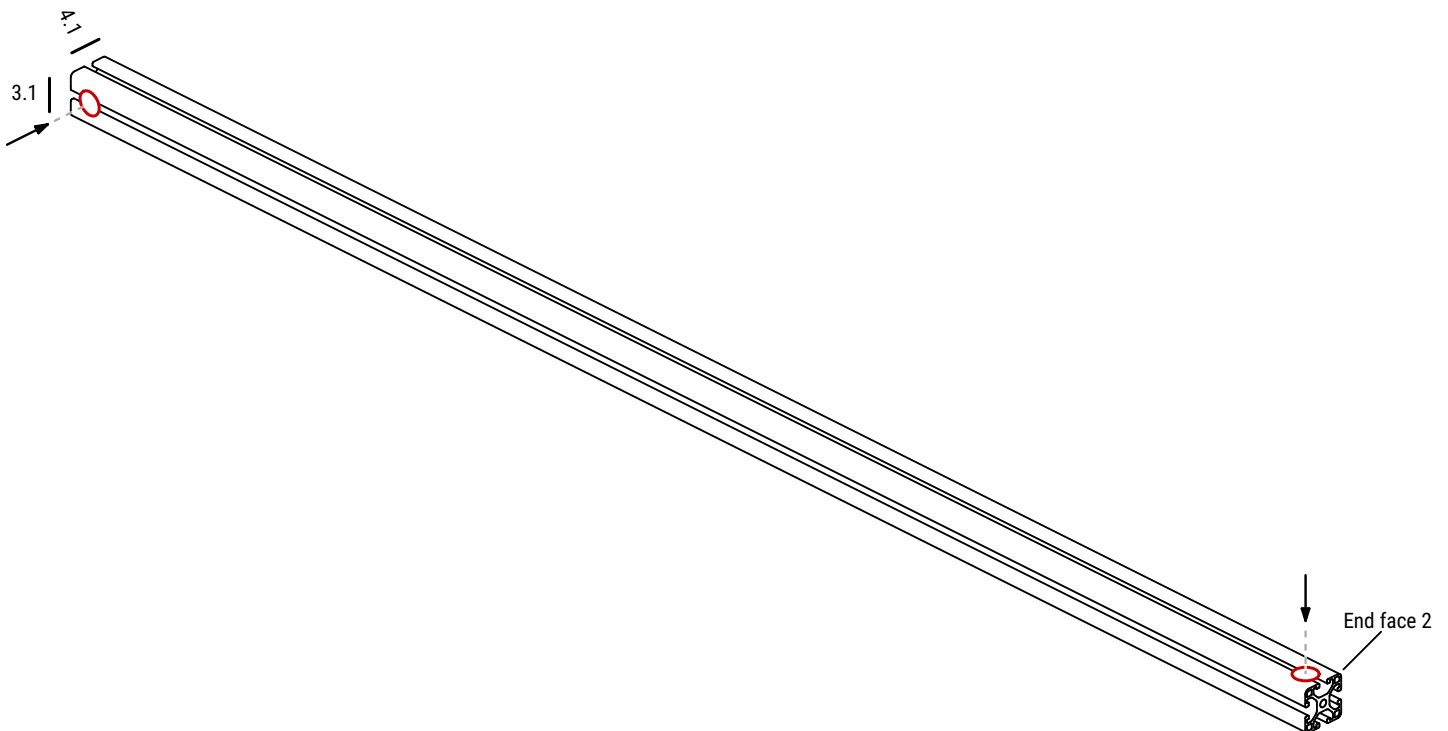
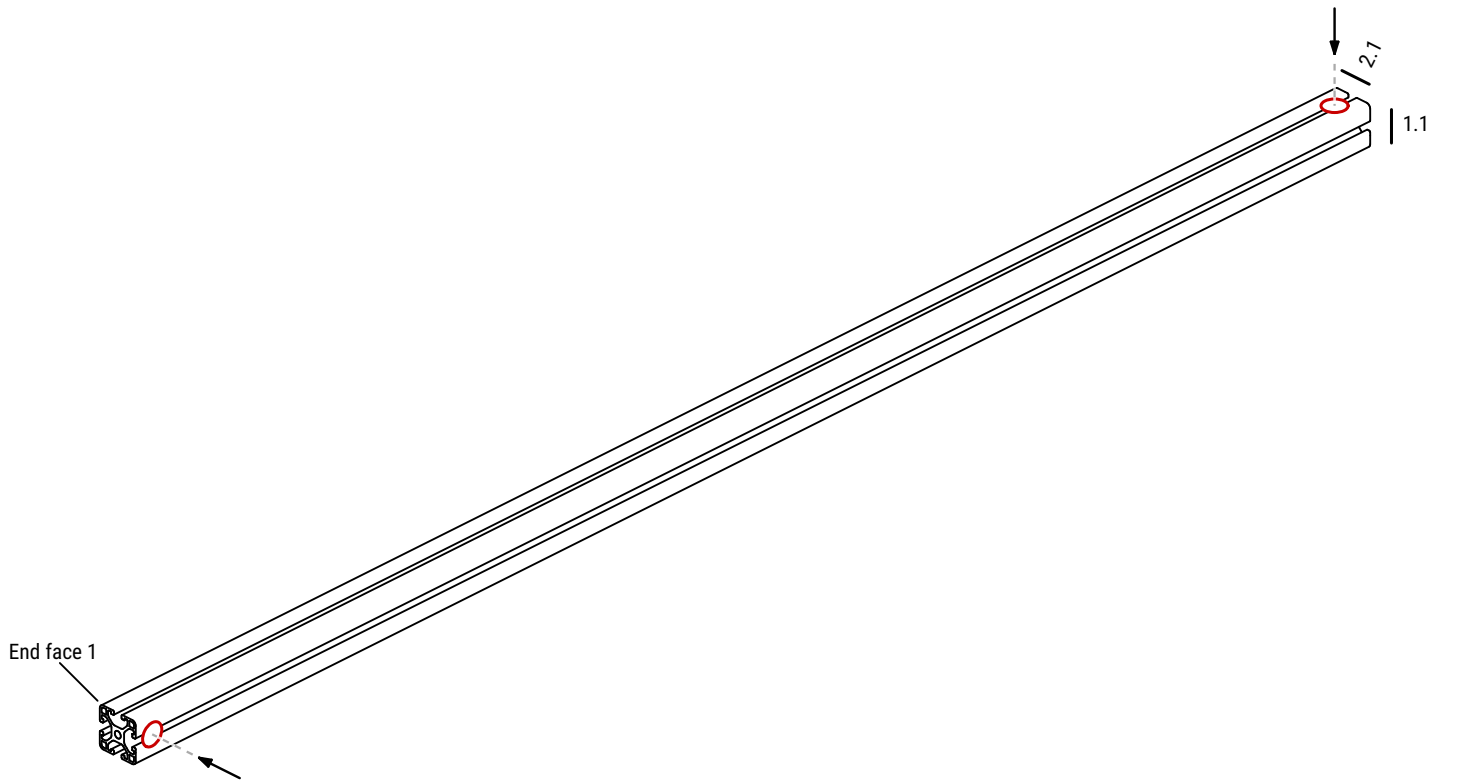
Side 1.1





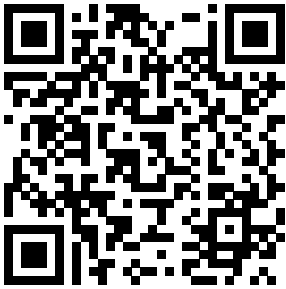
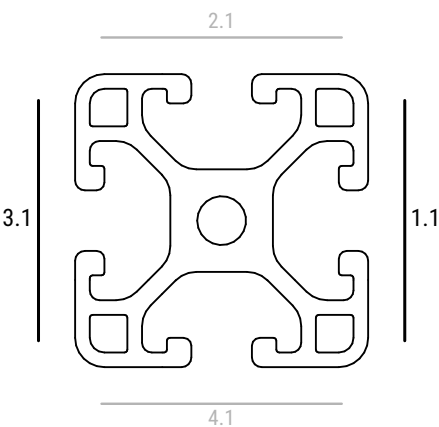


Control view (machining processes), part 14v



Machining processes Part 15v, Profile 6 30x30 light, natural
Article No.: 0.0.419.06, Length: 1030mm

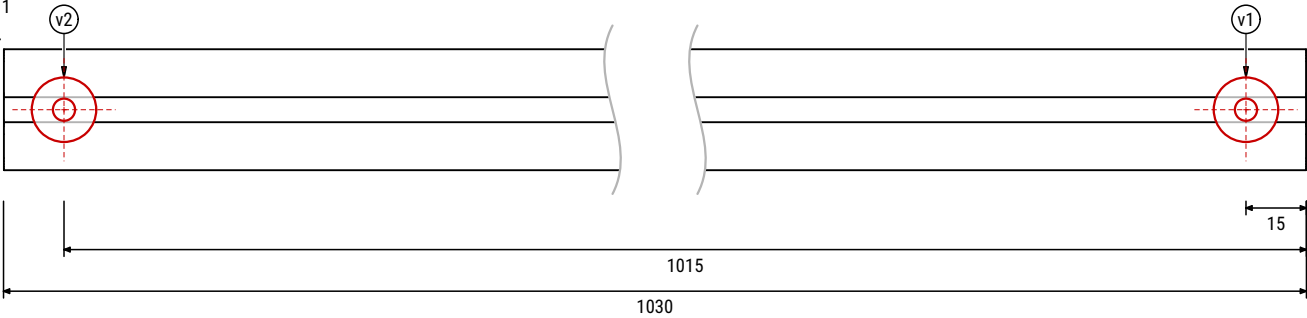
View of end face 1



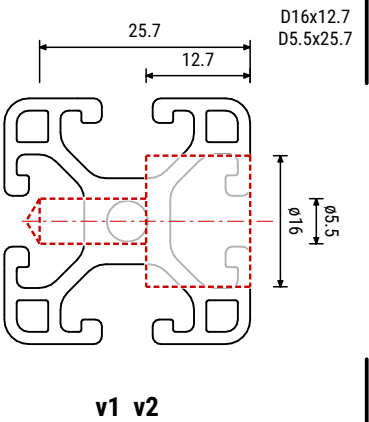
[i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.15v](https://www.item.com/i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.15v)

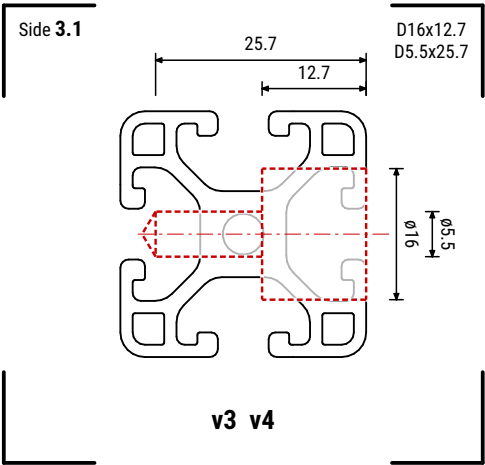
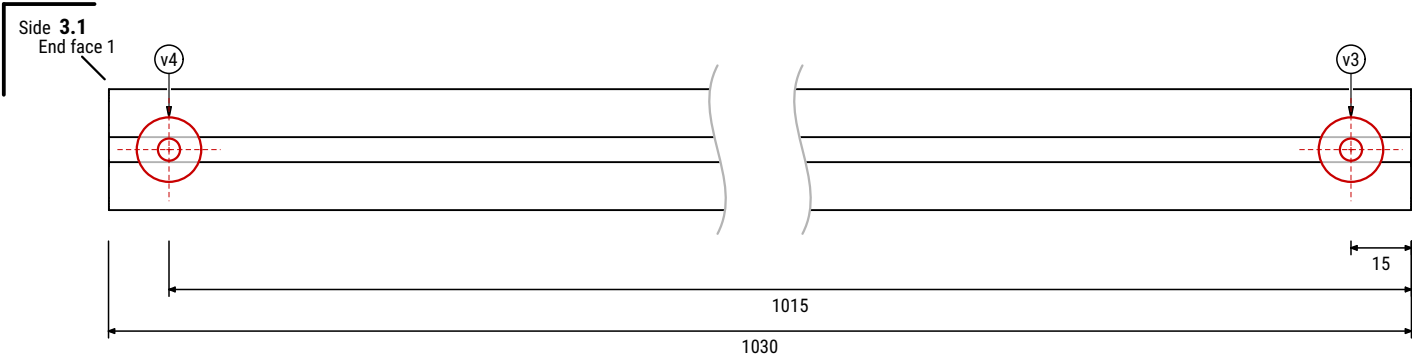
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	1015	D16x12.7, D5.5x25.7	15
		v2	15	D16x12.7, D5.5x25.7	1015
	3.1	v3	1015	D16x12.7, D5.5x25.7	15
		v4	15	D16x12.7, D5.5x25.7	1015

Side 1.1
End face 1

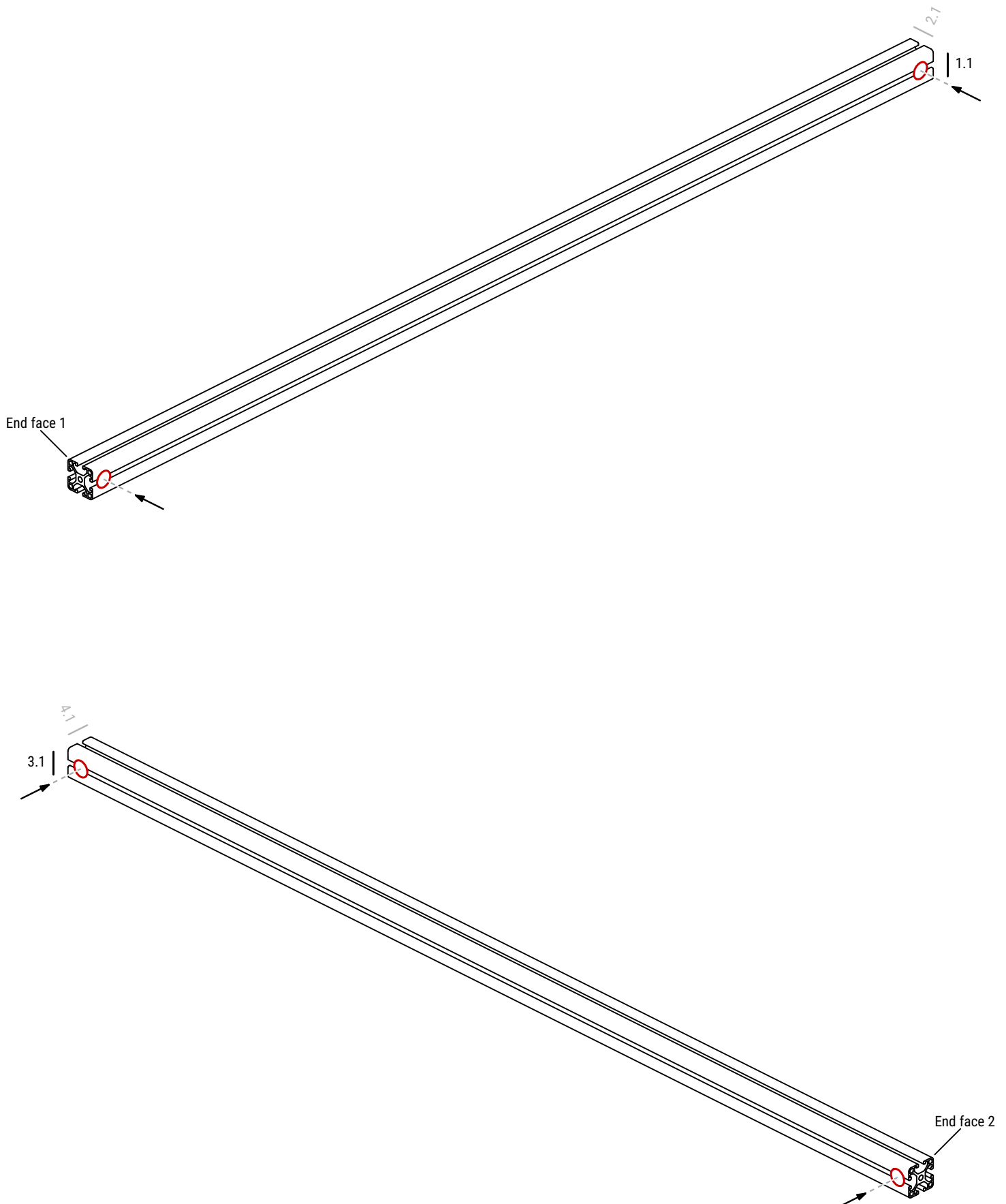


Side 1.1





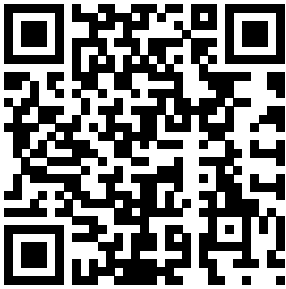
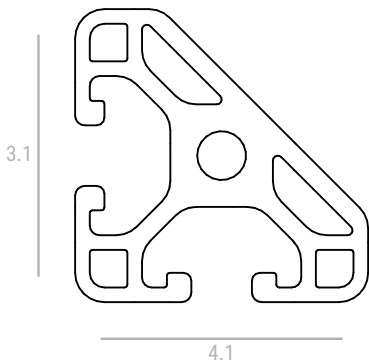
Control view (machining processes), part 15v



3x

Machining processes Part 17v, Profile 6 30x30-45° light, natural
Article No.: 0.0.434.72, Length: 110mm

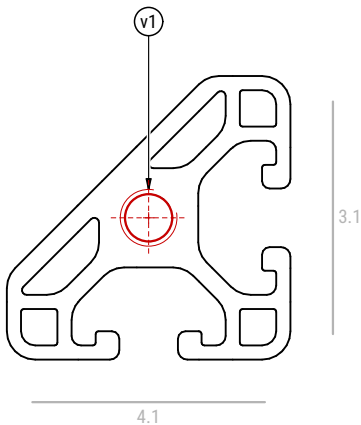
View of end face 1



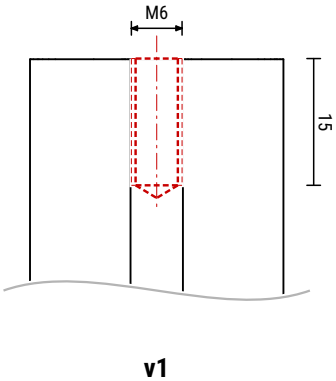
i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.17v

Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D5 drilled hole with M6 thread	End face 2	v1	-	M6x15	-

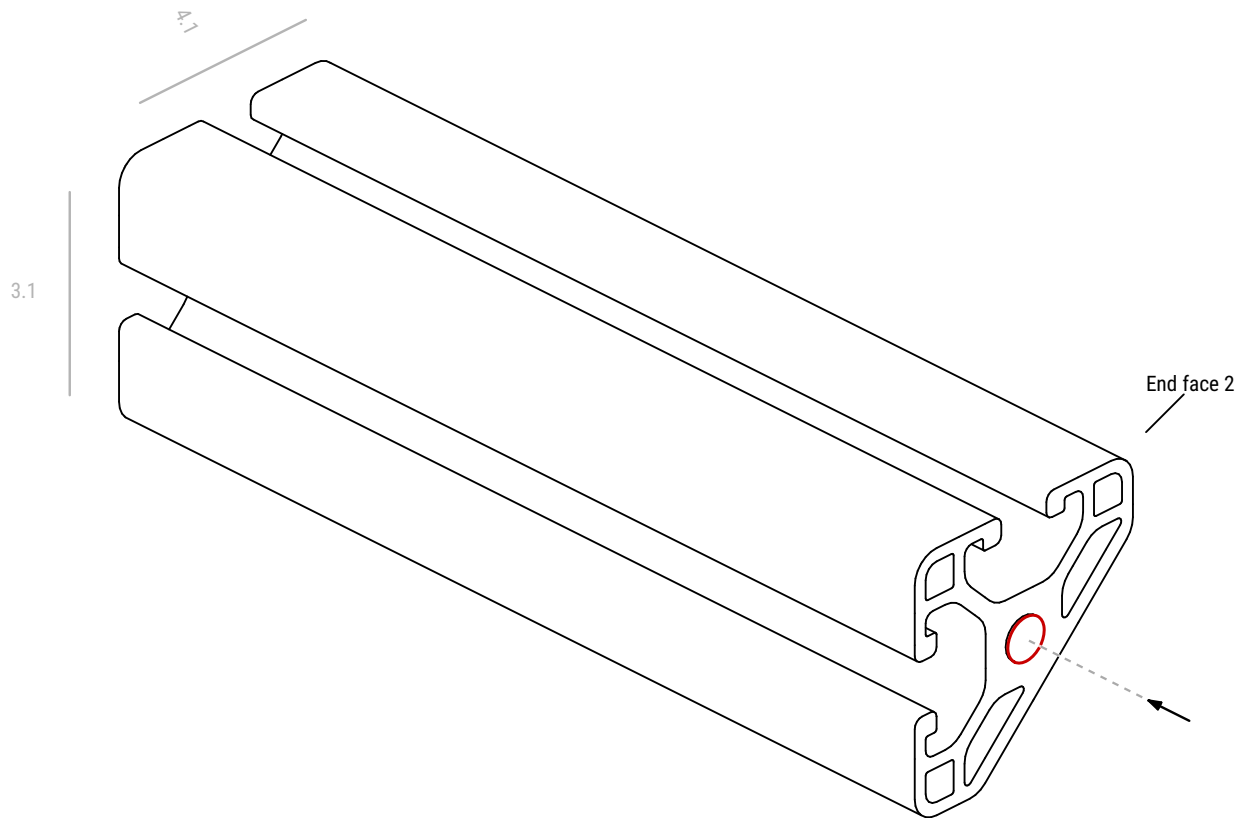
End face 2



M6x15

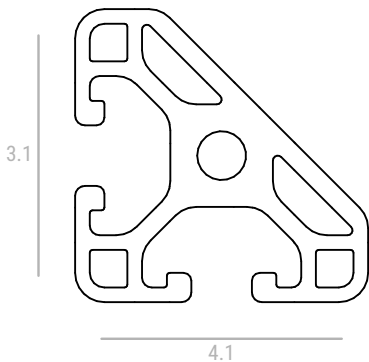


Control view (machining processes), part 17v



Machining processes Part 18v, Profile 6 30x30-45° light, natural
Article No.: 0.0.434.72, Length: 326mm

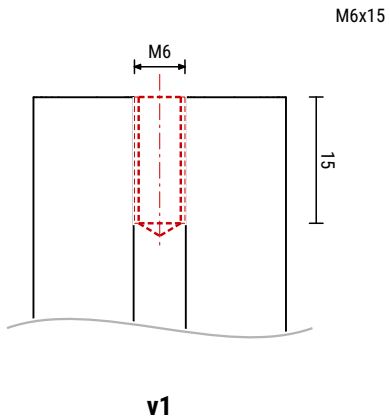
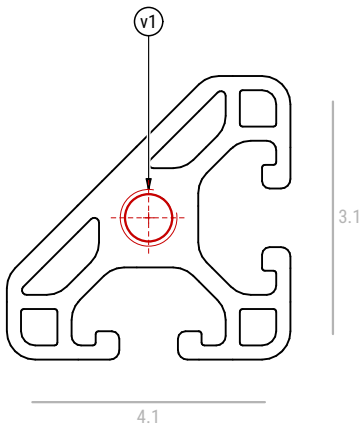
View of end face 1



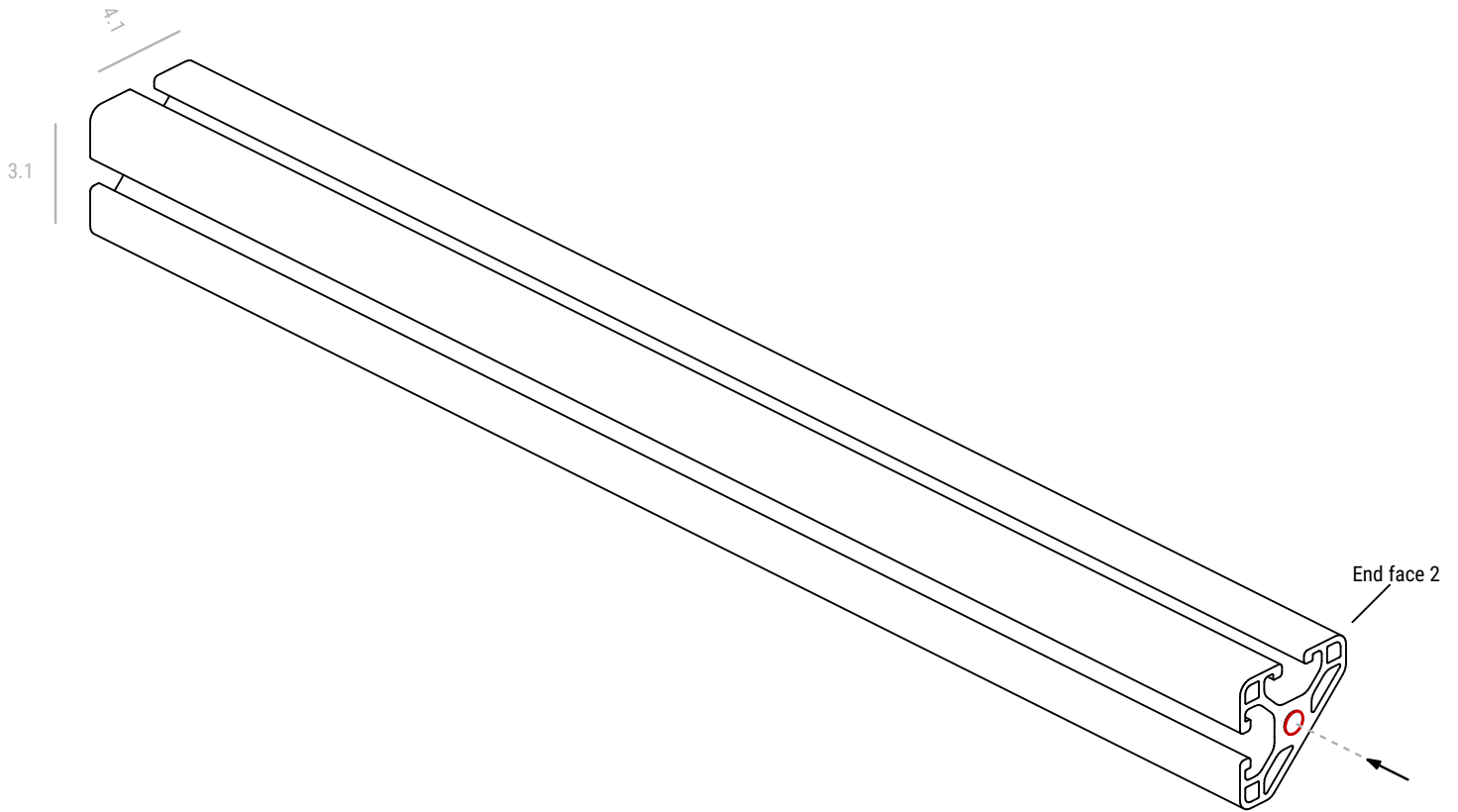
[i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.18v](https://www.item.ws?1aa62ad03997ec4c376c0263b1723e8d6.18v)

Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D5 drilled hole with M6 thread	End face 2	v1	-	M6x15	-

End face 2

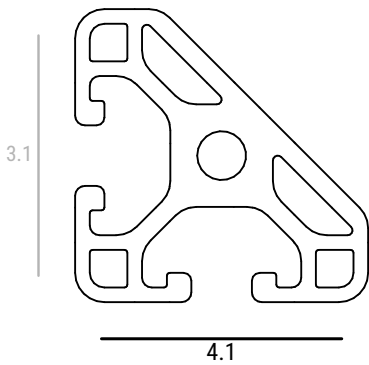


Control view (machining processes), part 18v



Machining processes Part 19v, Profile 6 30x30-45° light, natural
Article No.: 0.0.434.72, Length: 330mm

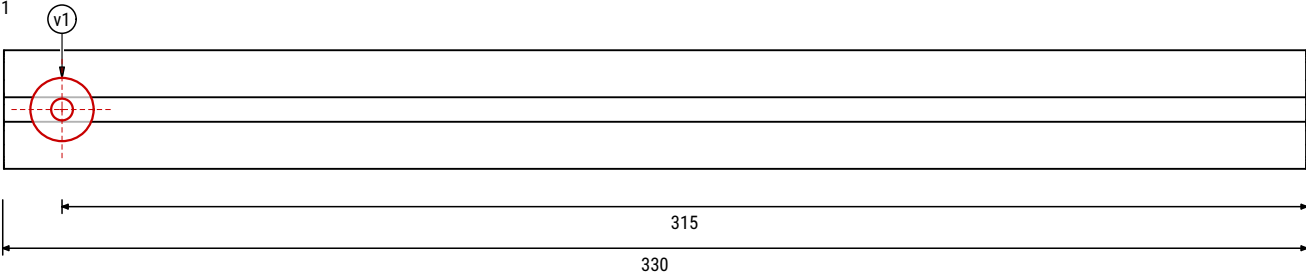
View of end face 1



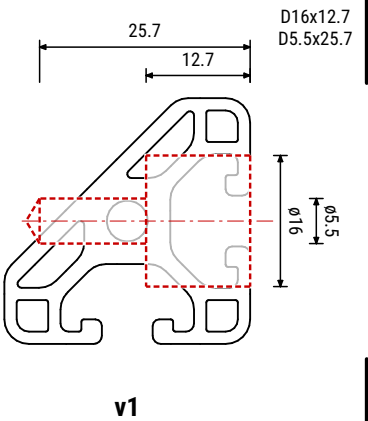
i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.19v

Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D5 drilled hole with M6 thread	End face 2	v2	-	M6x15	-
D16 step, D5.5 drilled hole	4.1	v1	15	D16x12.7, D5.5x25.7	315

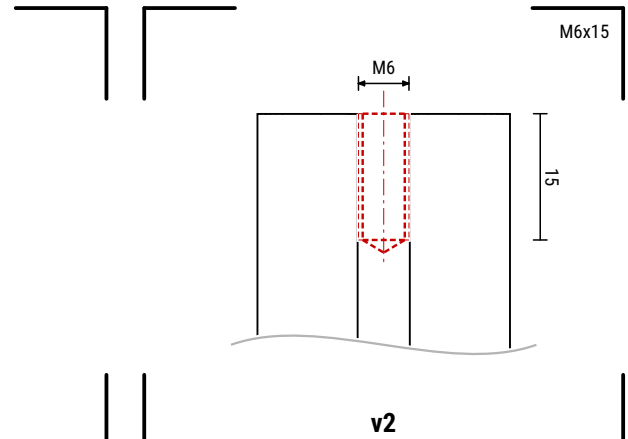
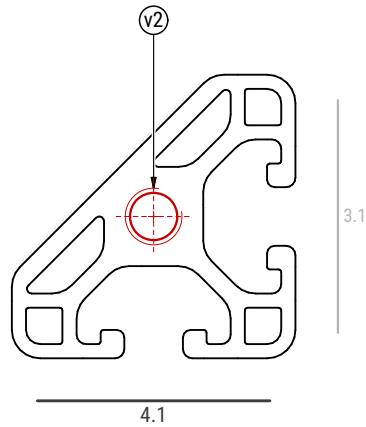
Side 4.1
End face 1



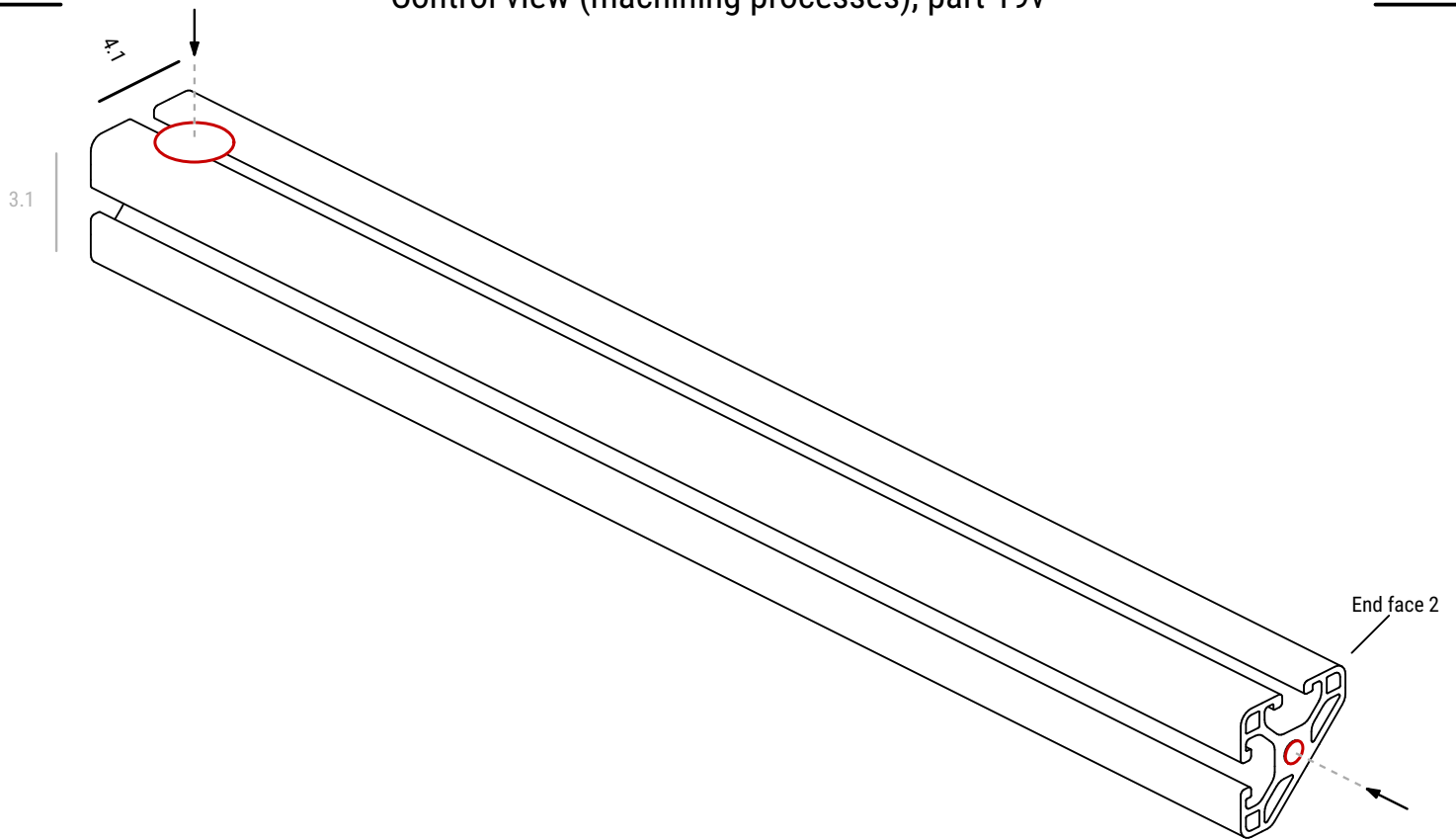
Side 4.1



End face 2



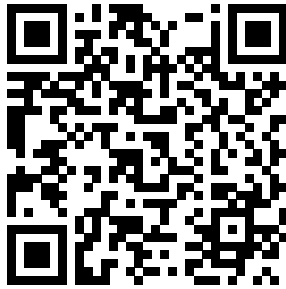
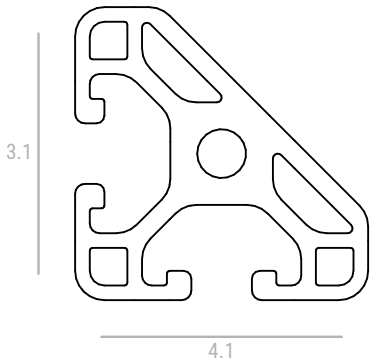
Control view (machining processes), part 19v



2x

Machining processes Part 20v, Profile 6 30x30-45° light, natural
Article No.: 0.0.434.72, Length: 460mm

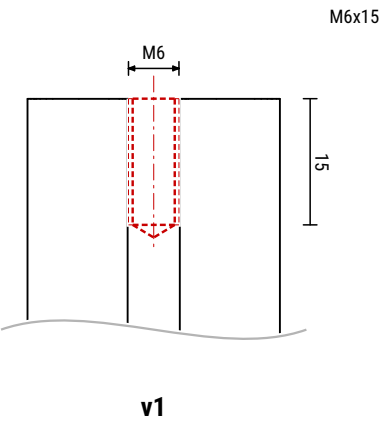
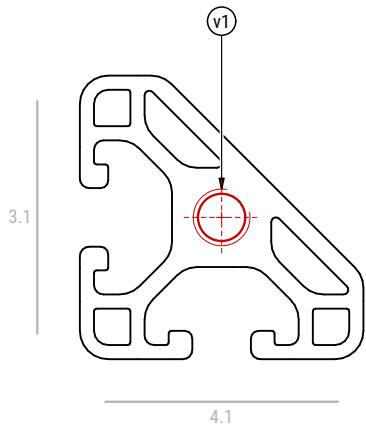
View of end face 1



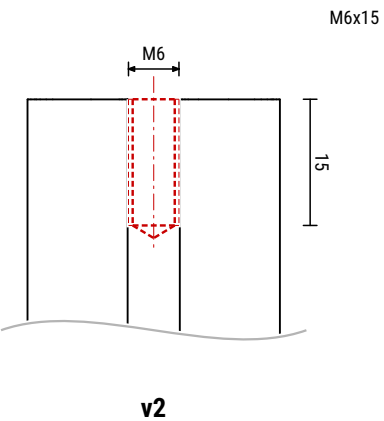
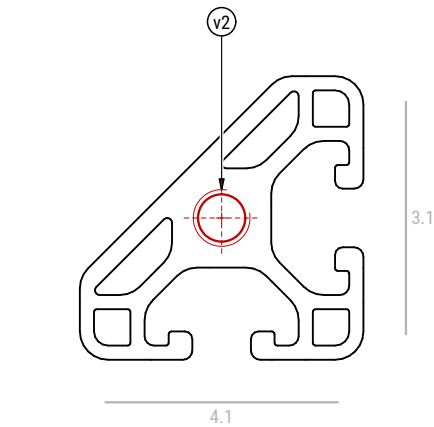
i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.20v

Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D5 drilled hole with M6 thread	End face 1	v1	-	M6x15	-
	End face 2	v2	-	M6x15	-

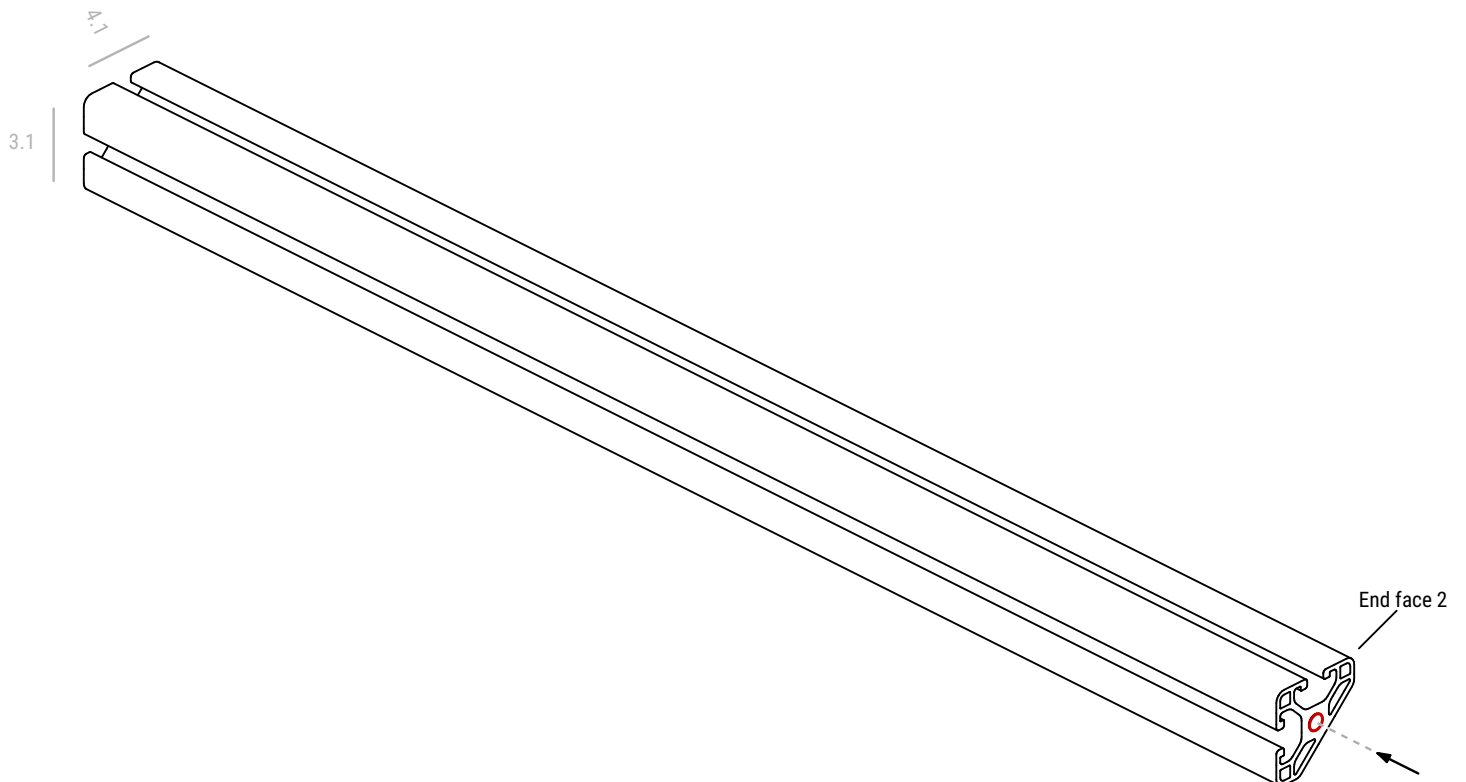
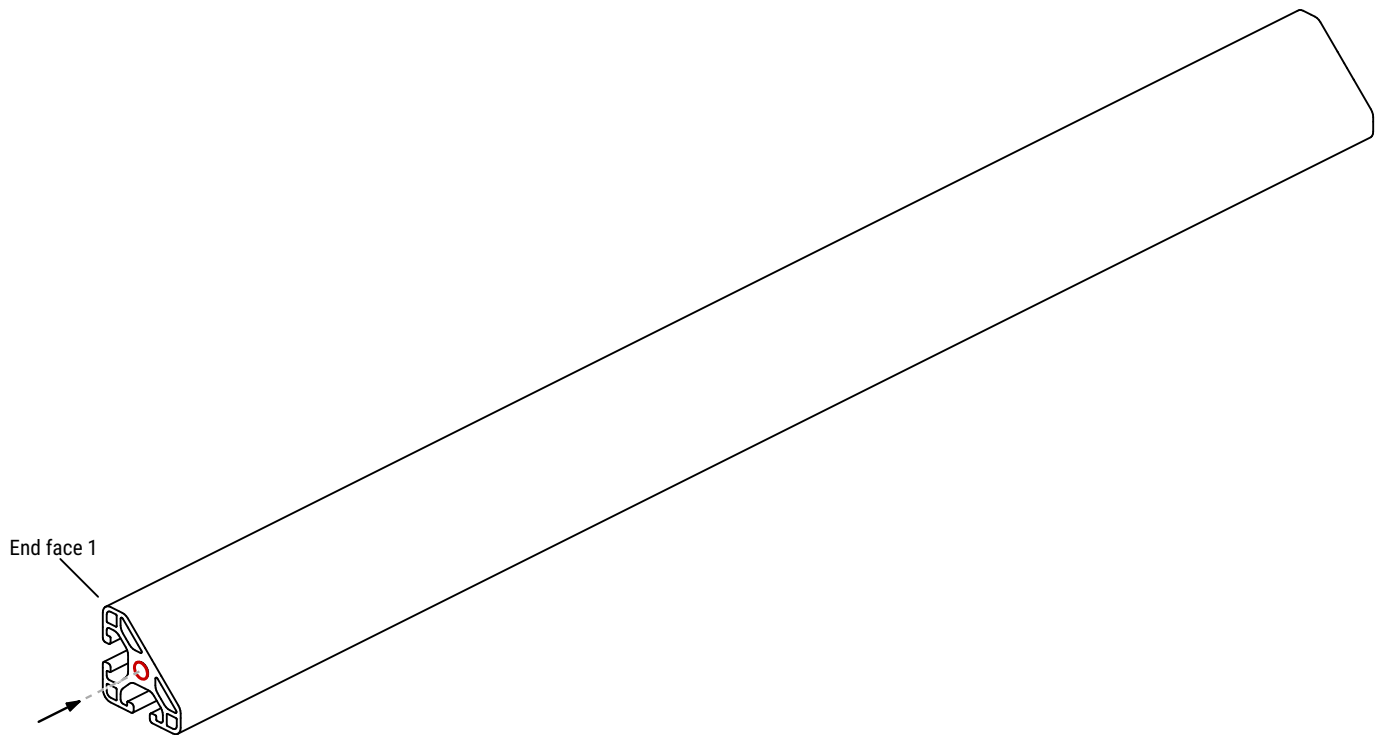
End face 1



End face 2



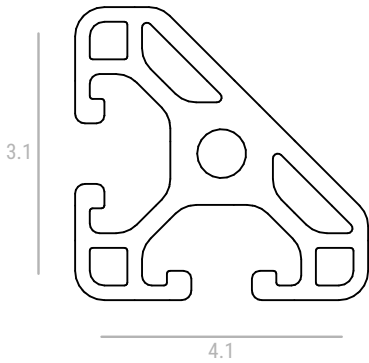
Control view (machining processes), part 20v



3x

Machining processes Part 21v, Profile 6 30x30-45° light, natural
Article No.: 0.0.434.72, Length: 466mm

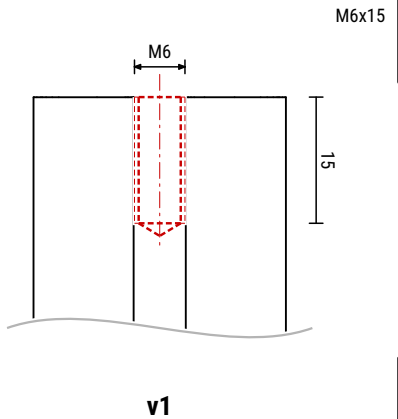
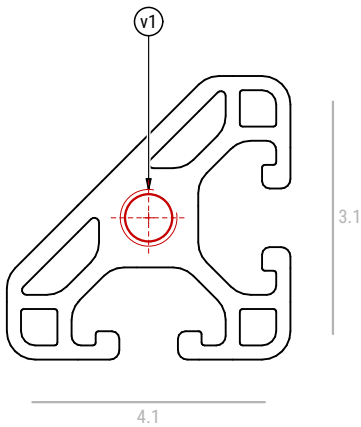
View of end face 1



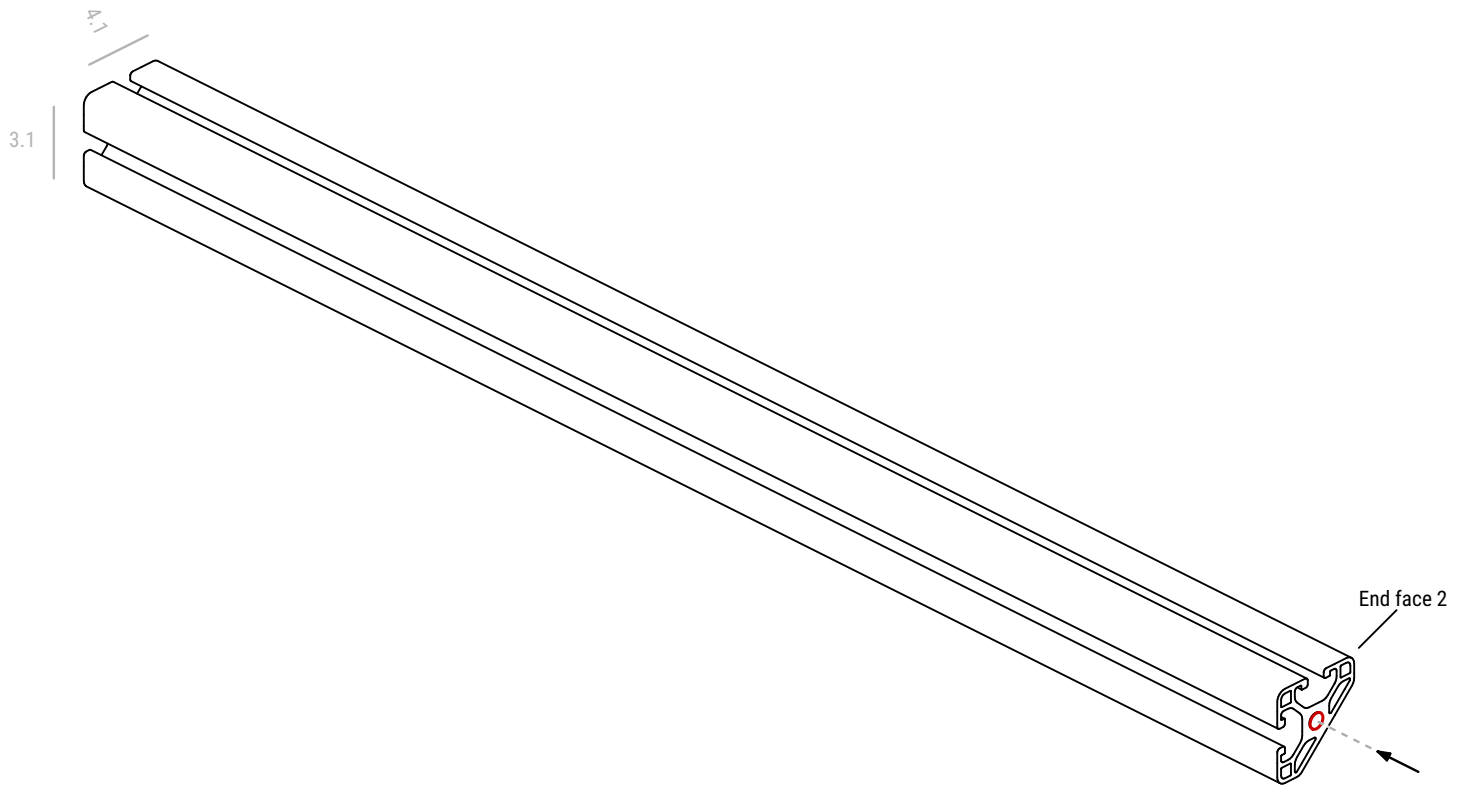
[i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.21v](https://www.item.ws?1aa62ad03997ec4c376c0263b1723e8d6.21v)

Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D5 drilled hole with M6 thread	End face 2	v1	-	M6x15	-

End face 2



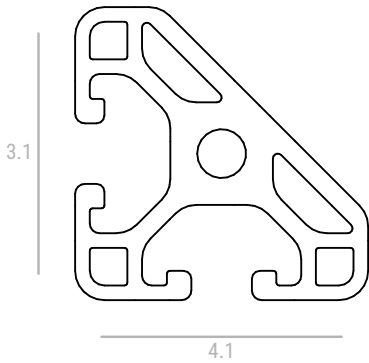
Control view (machining processes), part 21v



3x

Machining processes Part 22v, Profile 6 30x30-45° light, natural
Article No.: 0.0.434.72, Length: 720mm

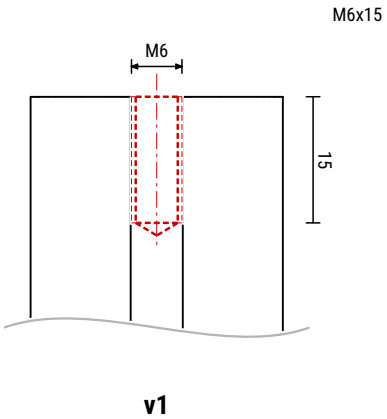
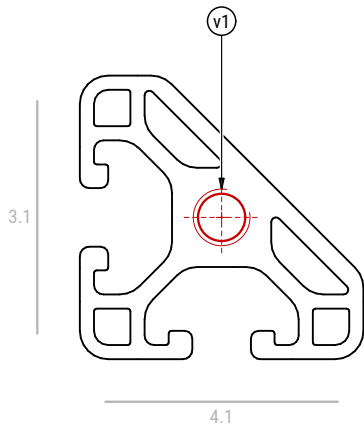
View of end face 1



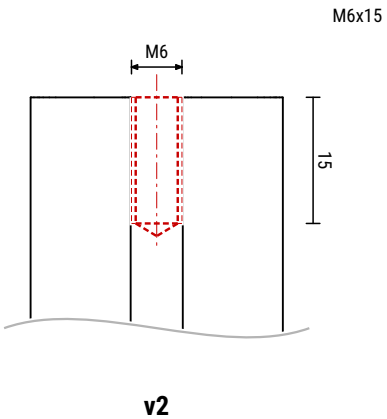
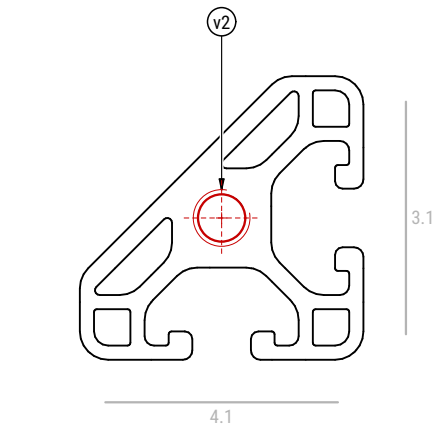
[i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.22v](https://www.item.ws?1aa62ad03997ec4c376c0263b1723e8d6.22v)

Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D5 drilled hole with M6 thread	End face 1	v1	-	M6x15	-
	End face 2	v2	-	M6x15	-

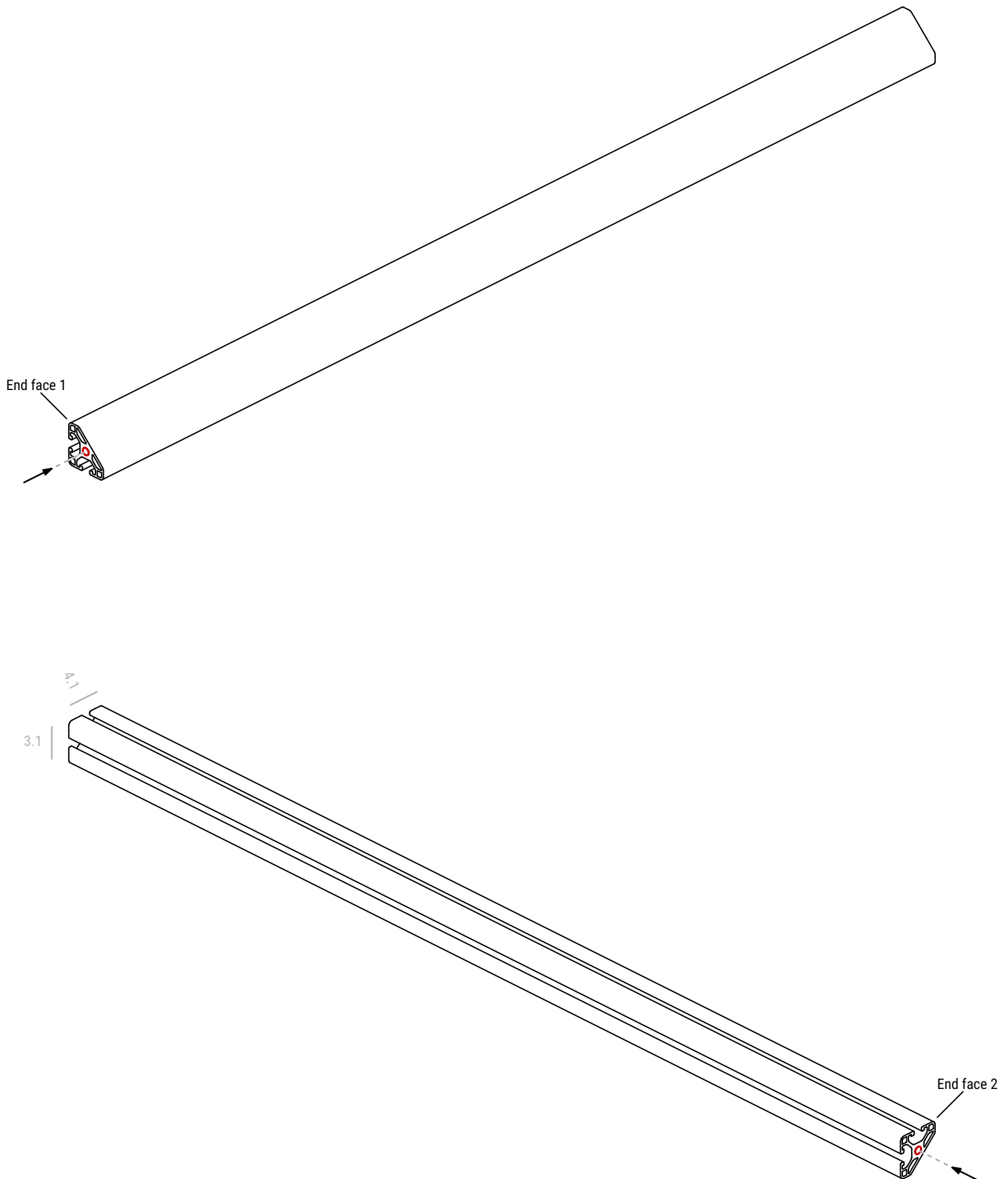
End face 1



End face 2

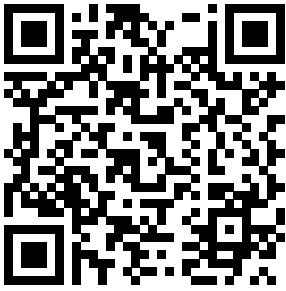
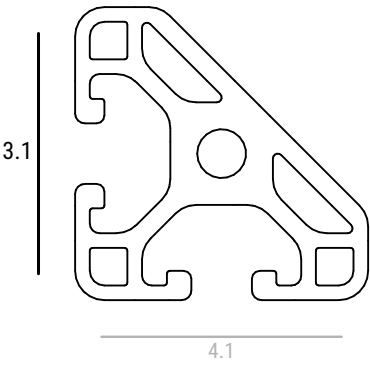


Control view (machining processes), part 22v



Machining processes Part 23v, Profile 6 30x30-45° light, natural
Article No.: 0.0.434.72, Length: 1030mm

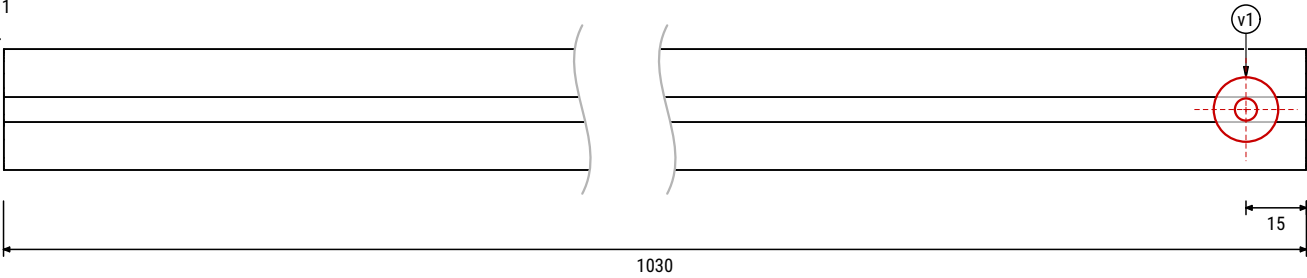
View of end face 1



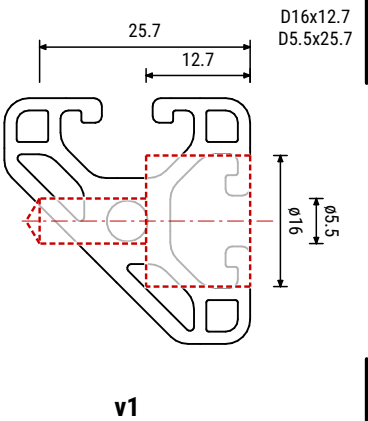
[i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.23v](https://www.item.ws?1aa62ad03997ec4c376c0263b1723e8d6.23v)

Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D5 drilled hole with M6 thread	End face 1	v2	-	M6x15	-
D16 step, D5.5 drilled hole	3.1	v1	1015	D16x12.7, D5.5x25.7	15

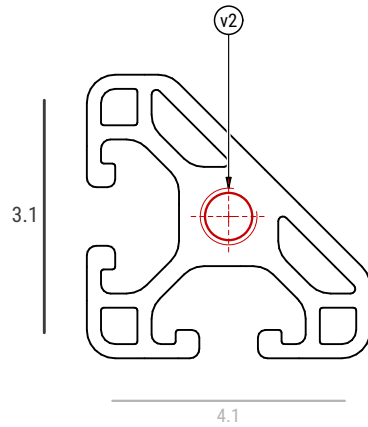
Side 3.1
End face 1



Side 3.1

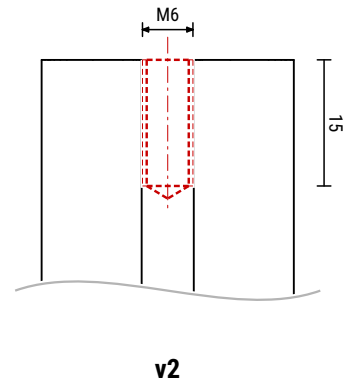


End face 1



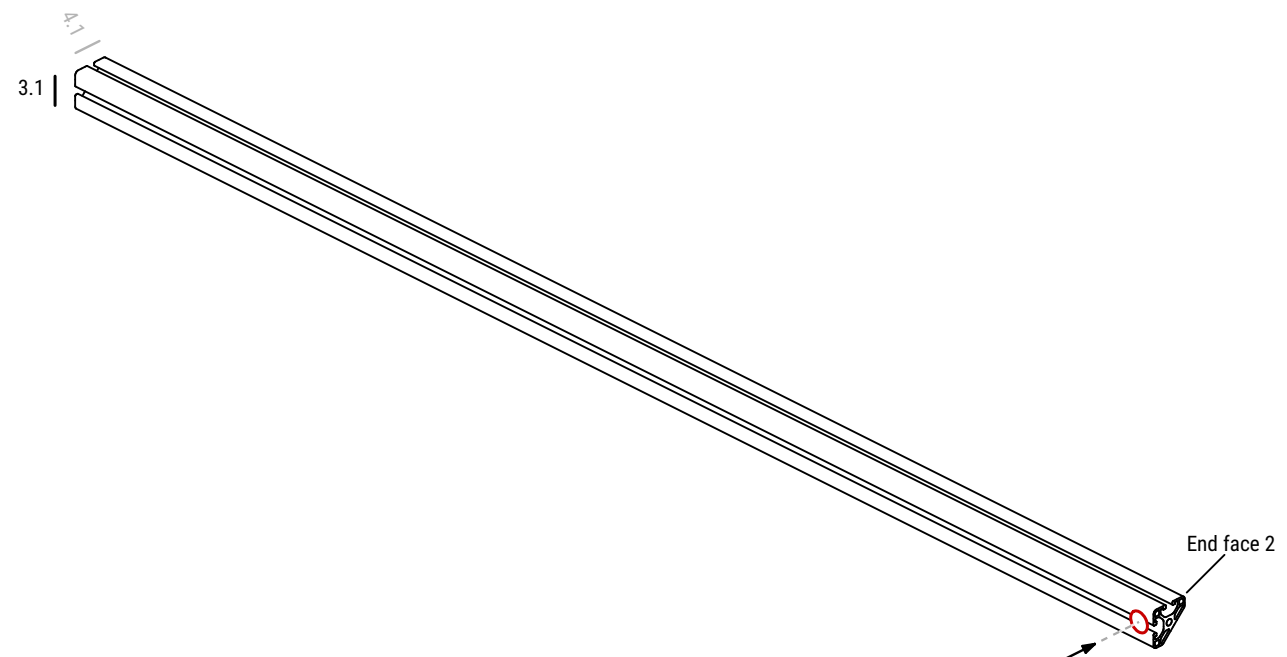
Control view (machining processes), part 23v

M6x15



v2

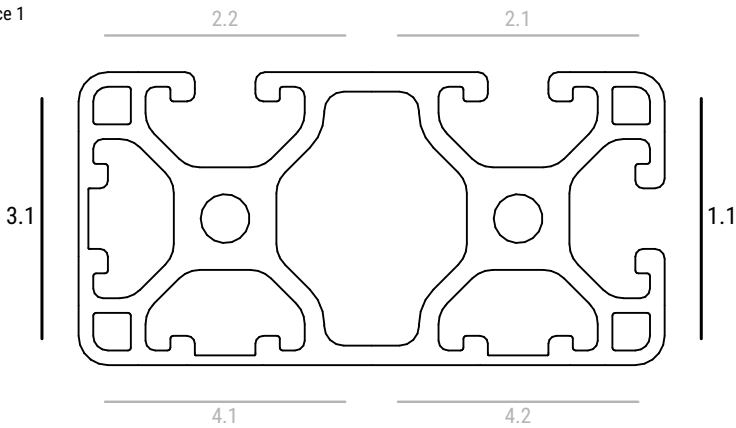
End face 1



2x

Machining processes Part 24v, Profile 6 60x30 3N90 light, natural
Article No.: 0.0.439.48, Length: 1520mm

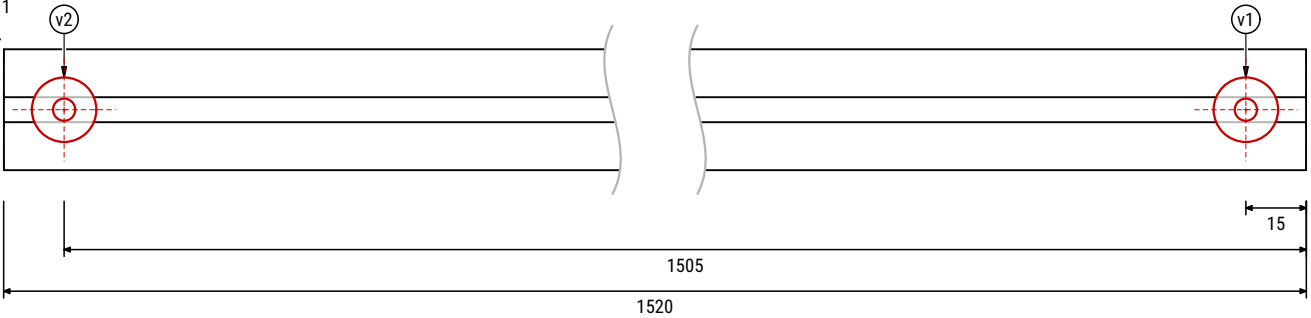
View of end face 1



i24.ws?1aa62ad03997ec4c376c0263b1723e8d6.24v

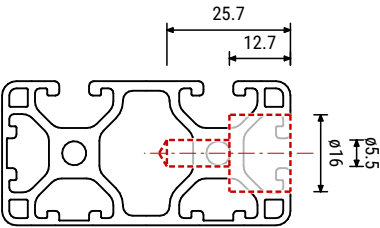
Machining type	Side	Number	Dimension (end face 1)	Machining process designation	Dimension (end face 2)
D16 step, D5.5 drilled hole	1.1	v1	1505	D16x12.7, D5.5x25.7	15
		v2	15	D16x12.7, D5.5x25.7	1505
	3.1	v3	1505	D16x12.7, D5.5x25.7	15
		v4	15	D16x12.7, D5.5x25.7	1505

Side 1.1
End face 1

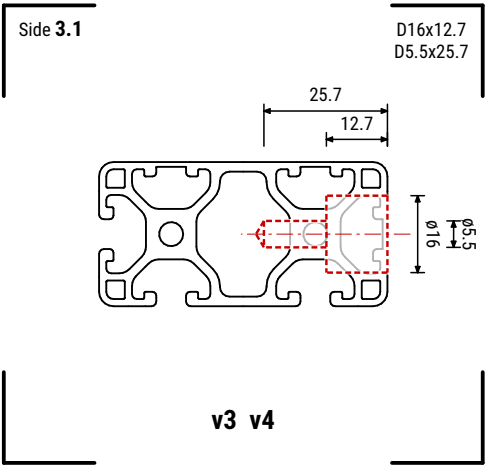
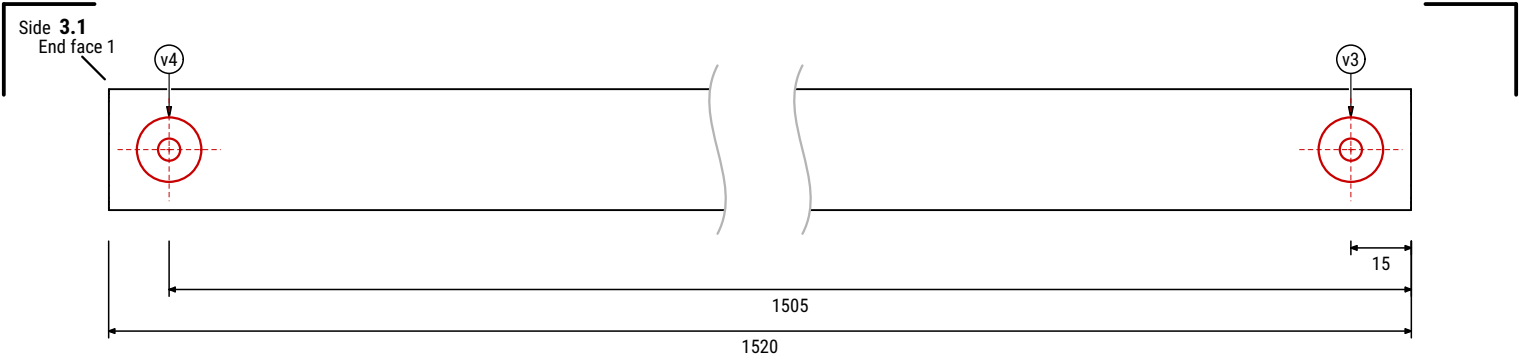


Side 1.1

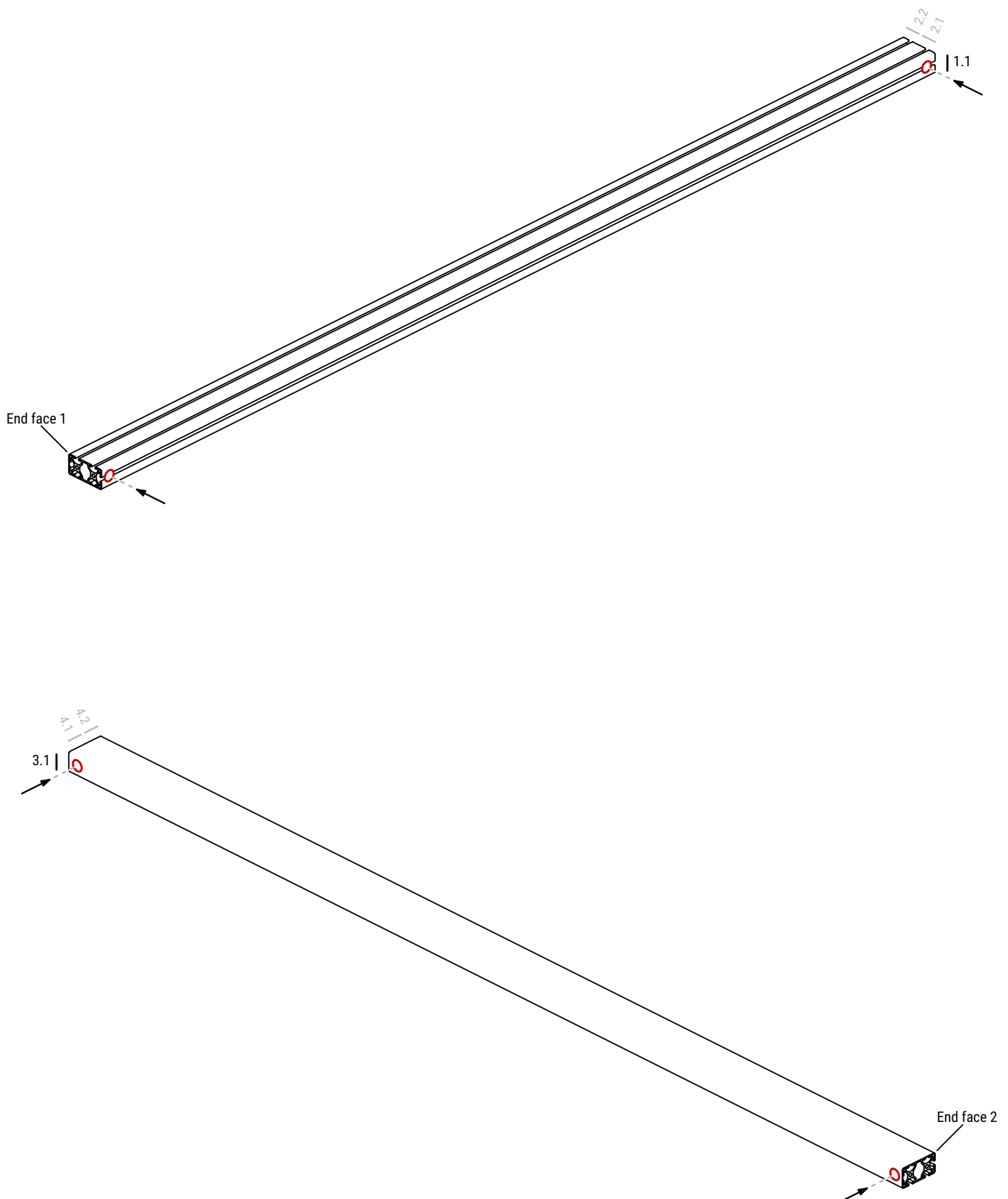
D16x12.7
D5.5x25.7



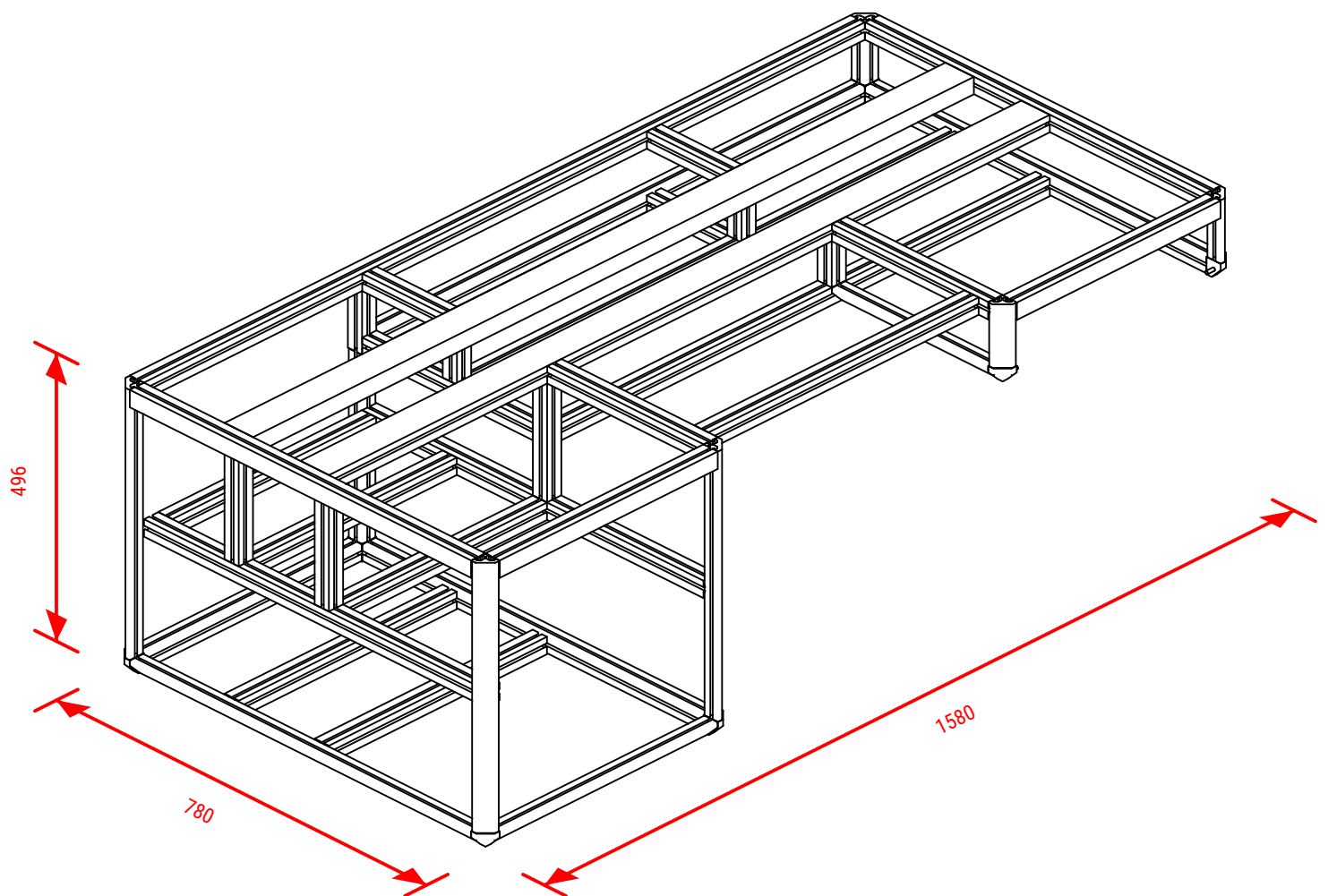
v1 v2



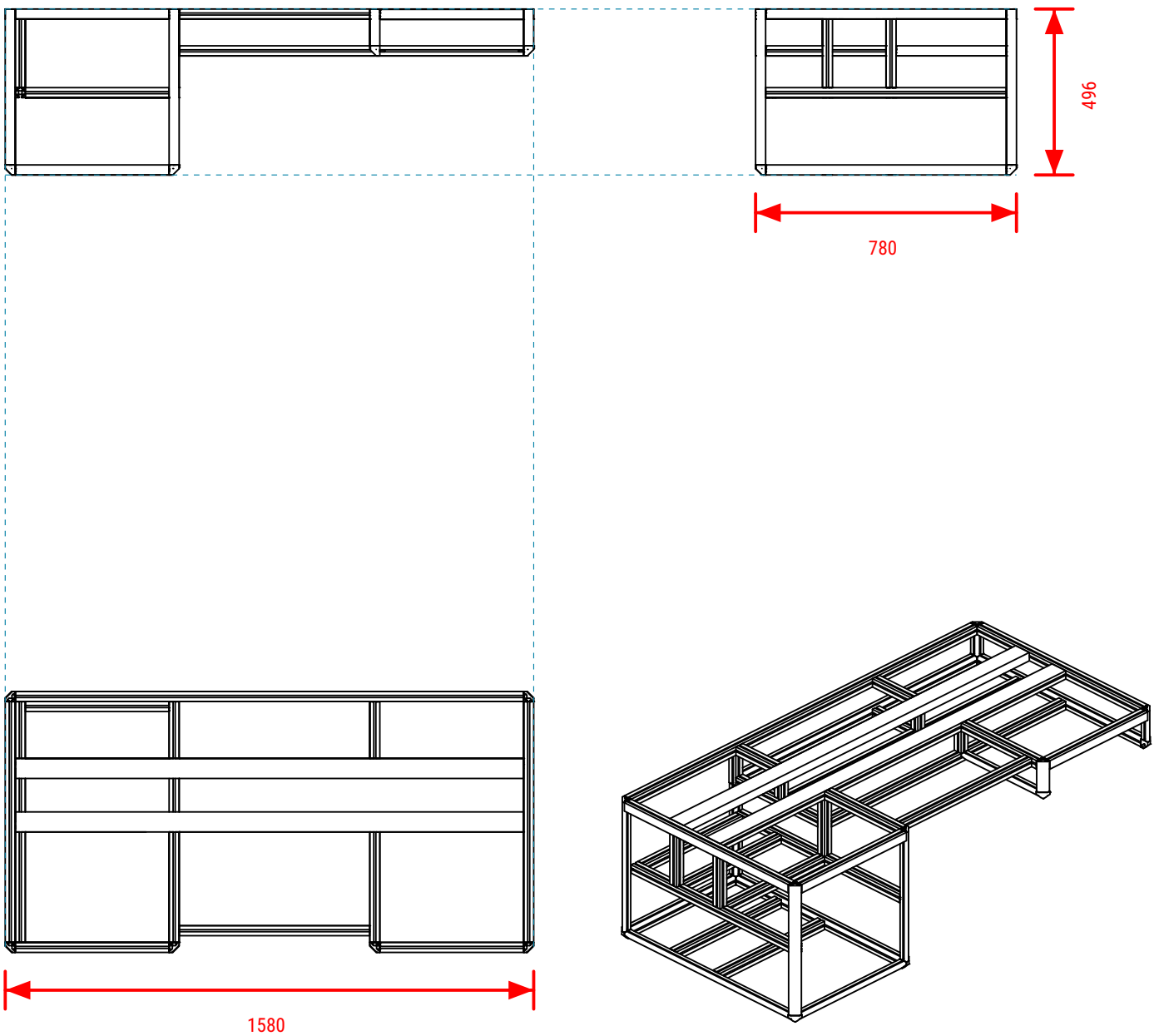
Control view (machining processes), part 24v



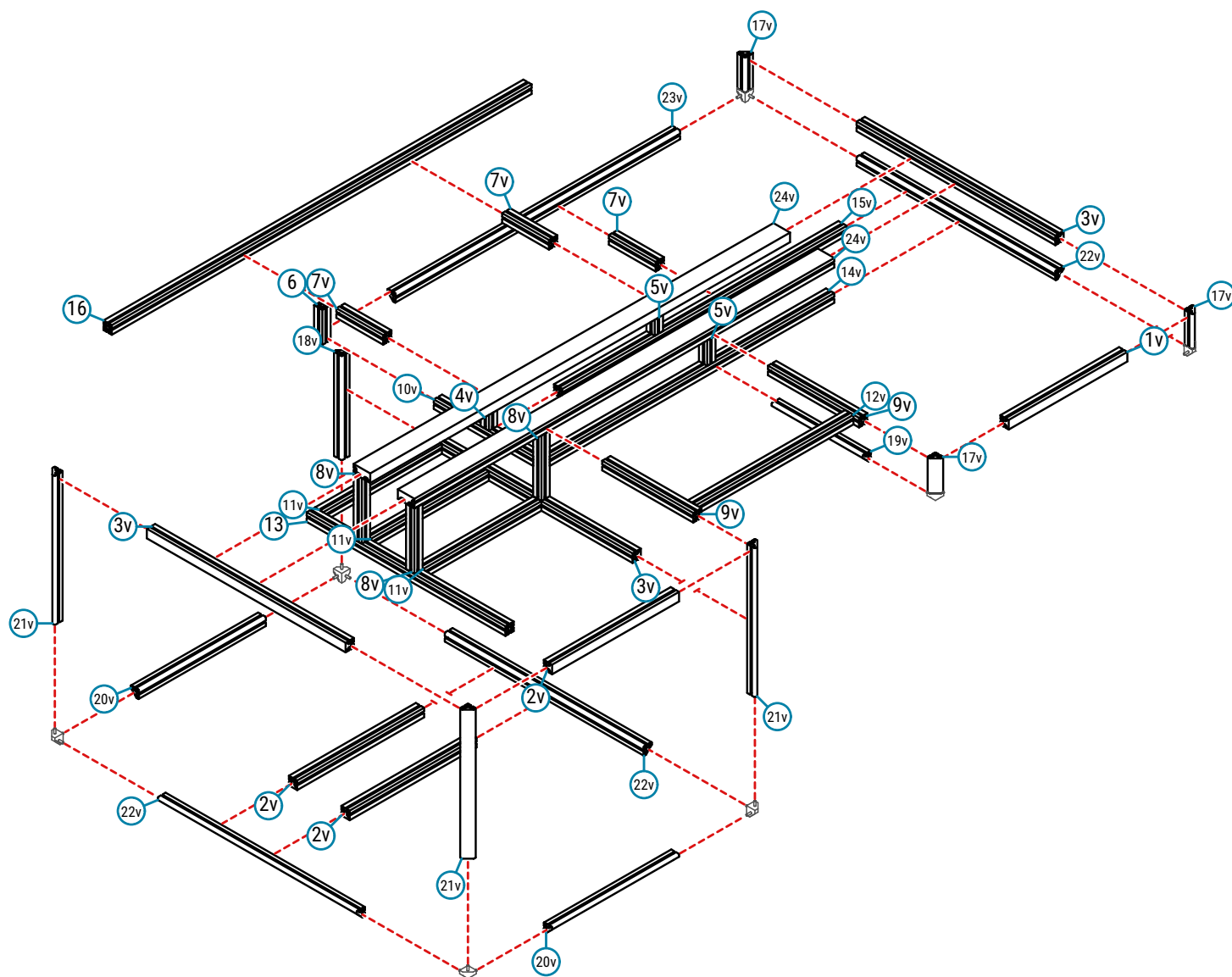
Isometric view



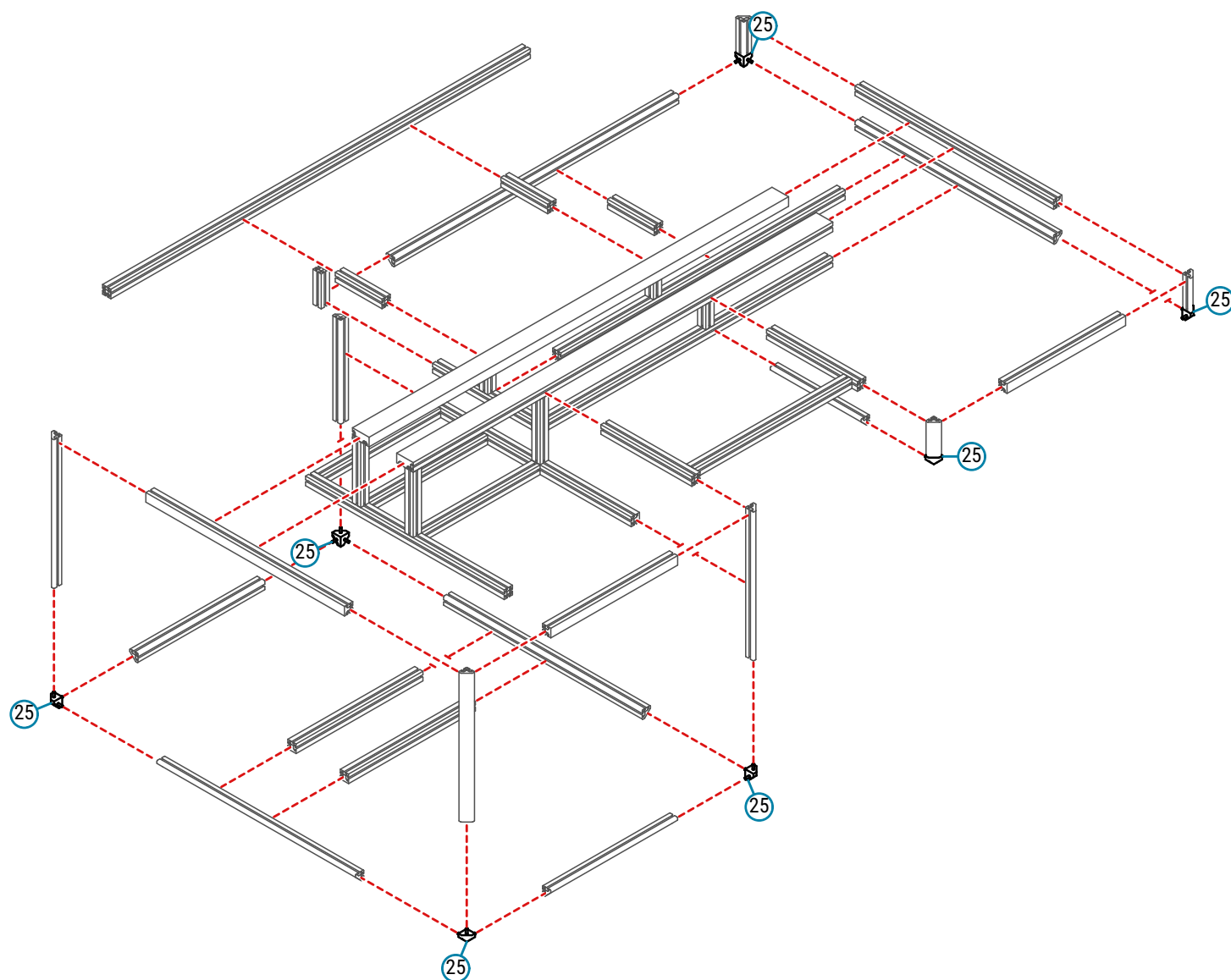
Multiview projection



Exploded view (Profiles)



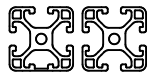
Exploded view (Fastener Technology and accessories)



Installation guide

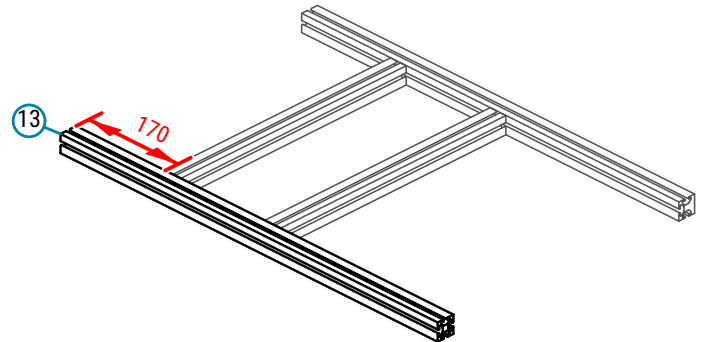
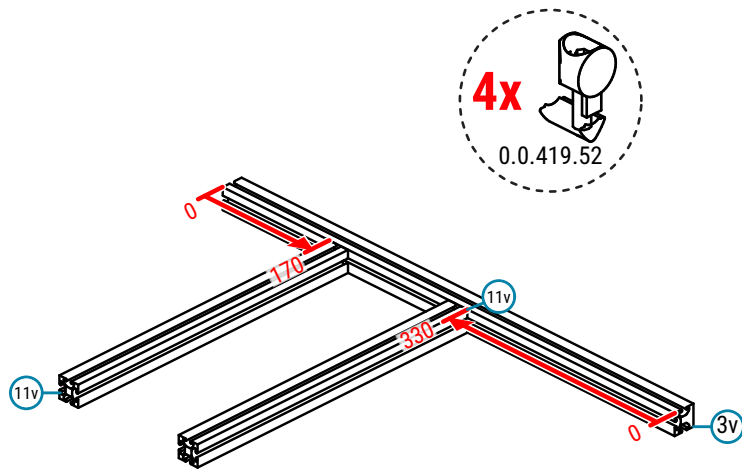
Step 1/ 36

Start with part 3v and 11v



Step 2/ 36

Install 1 x part 13



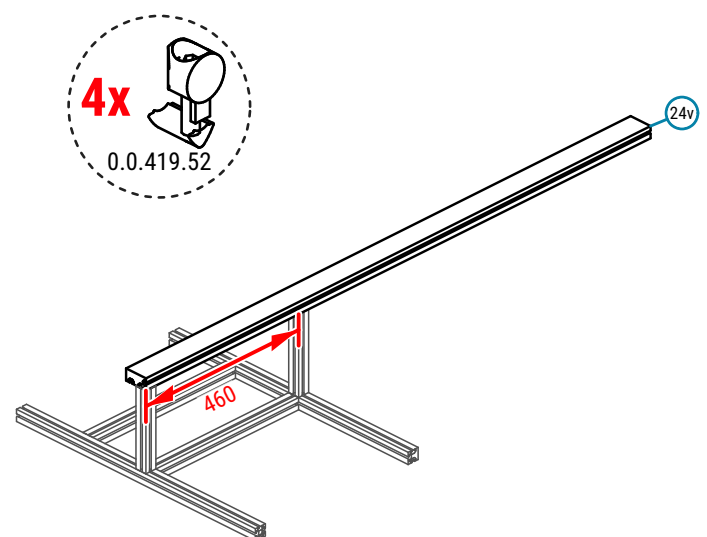
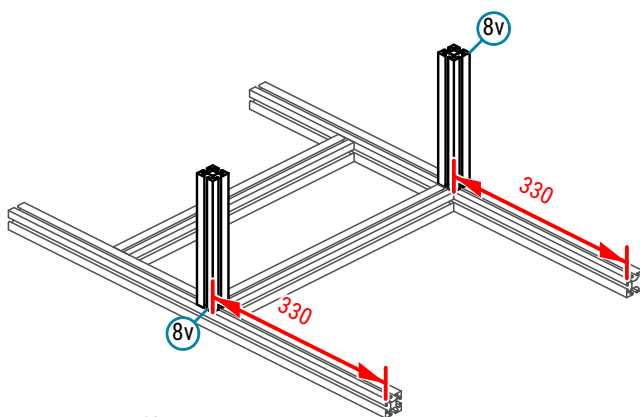
Step 3/ 36

Install 2 x part 8v



Step 4/ 36

Install 1 x part 24v



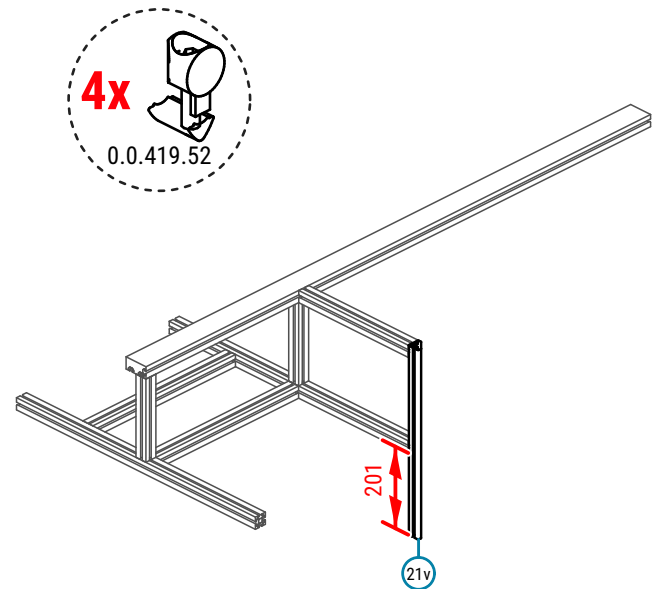
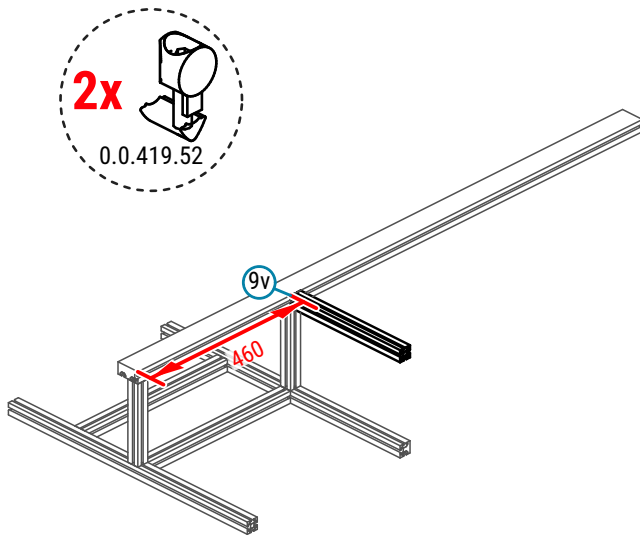
Step 5/ 36

Install 1 x part 9v



Step 6/ 36

Install 1 x part 21v



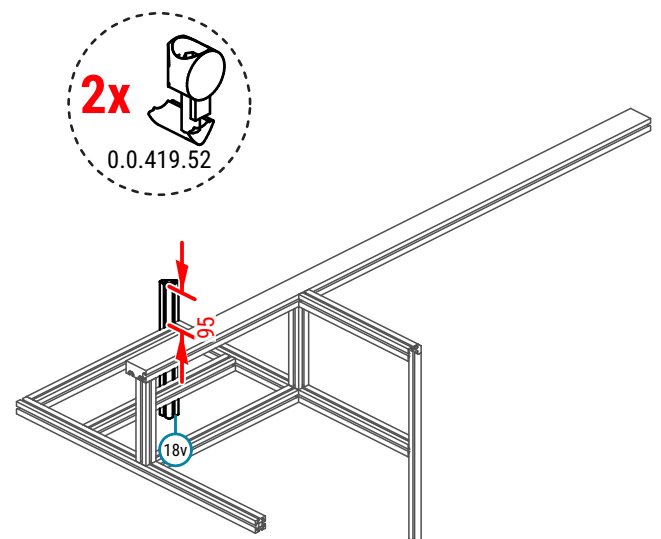
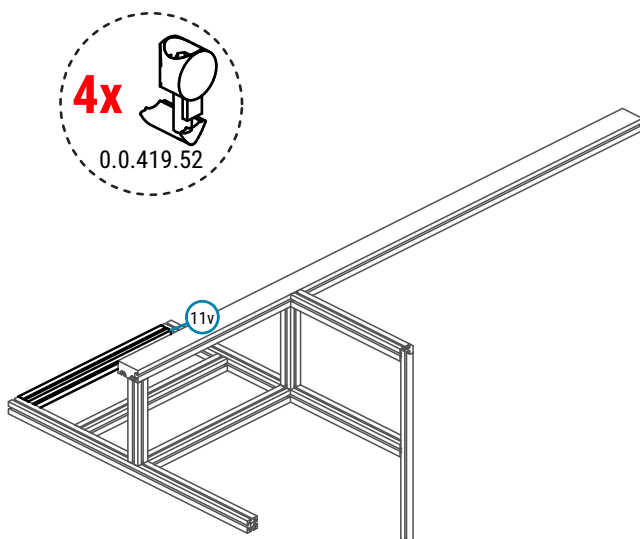
Step 7/ 36

Install 1 x part 11v



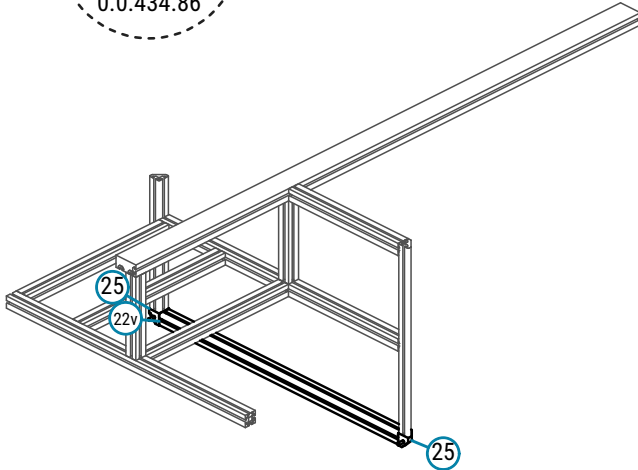
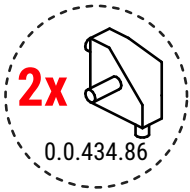
Step 8/ 36

Install 1 x part 18v



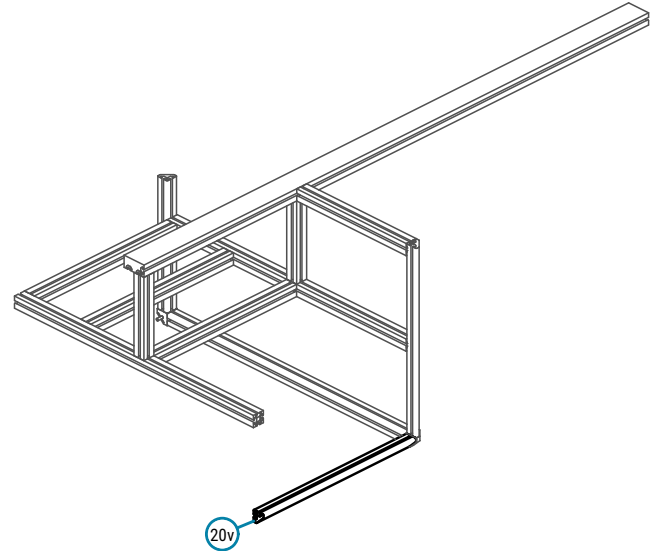
Step 9/ 36

Install 1 x part 22v



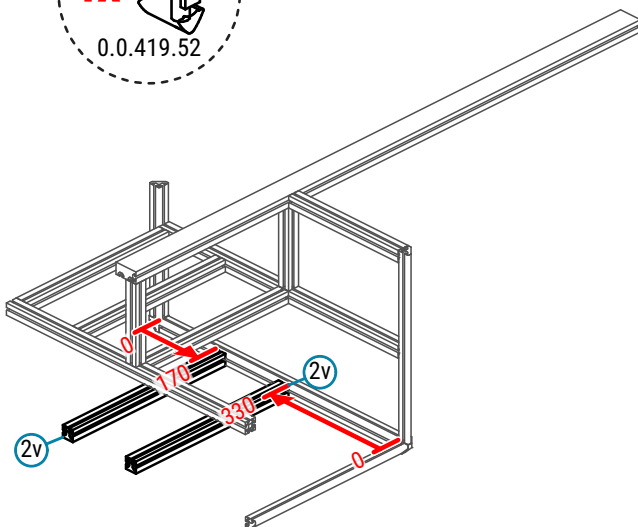
Step 10/ 36

Install 1 x part 20v



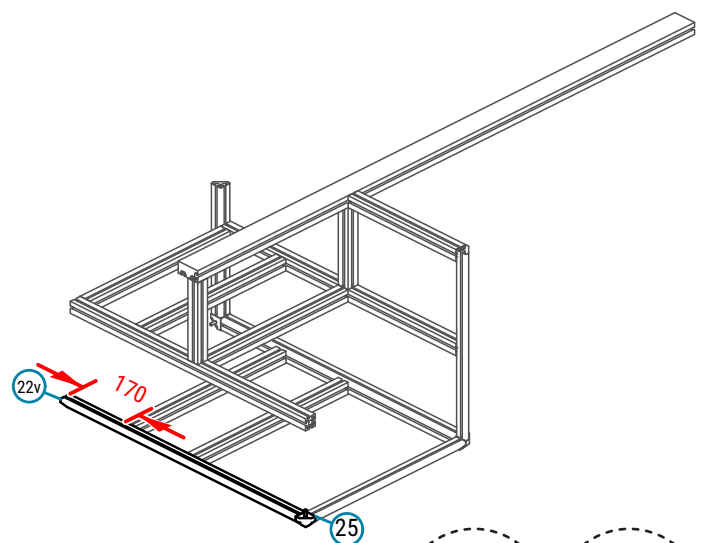
Step 11/ 36

Install 2 x part 2v



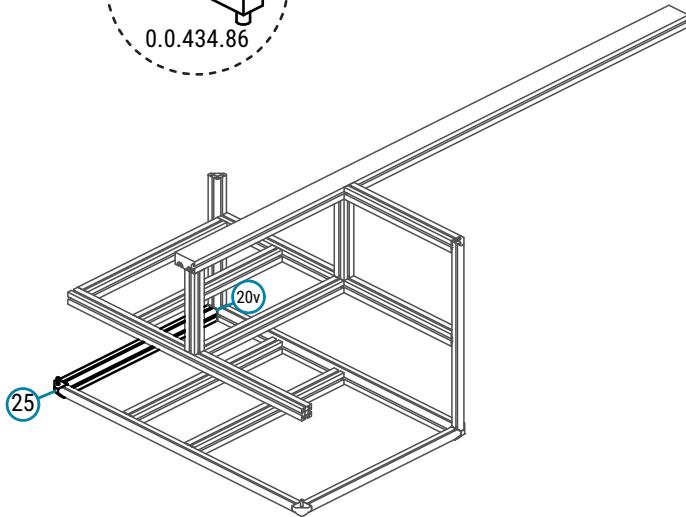
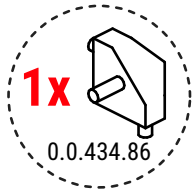
Step 12/ 36

Install 1 x part 22v



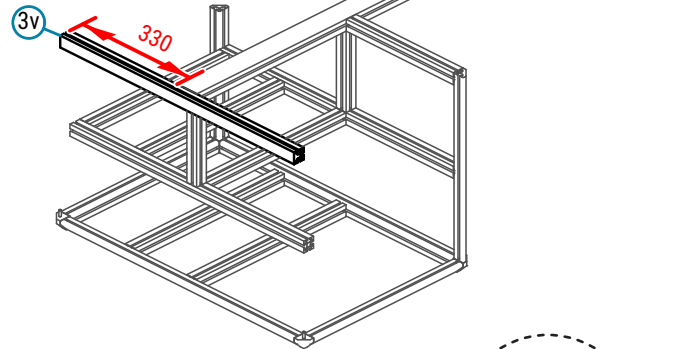
Step 13/ 36

Install 1 x part 20v



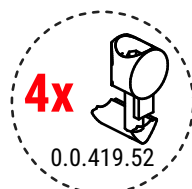
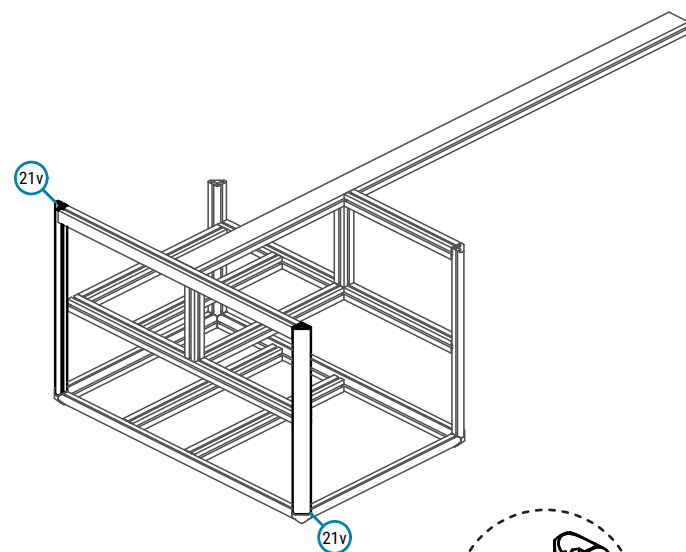
Step 14/ 36

Install 1 x part 3v



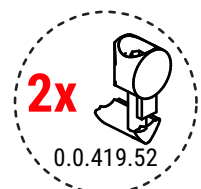
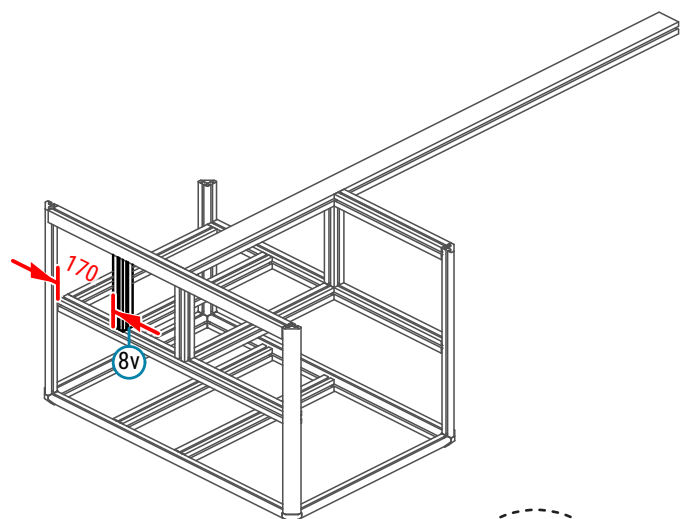
Step 15/ 36

Install 2 x part 21v



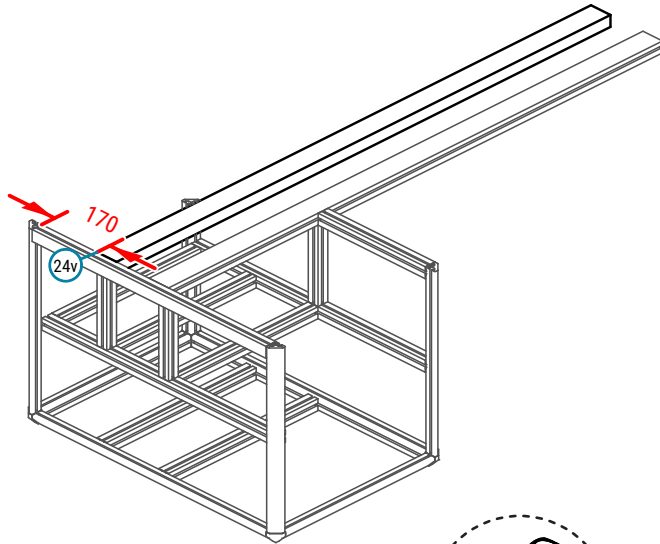
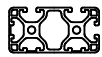
Step 16/ 36

Install 1 x part 8v



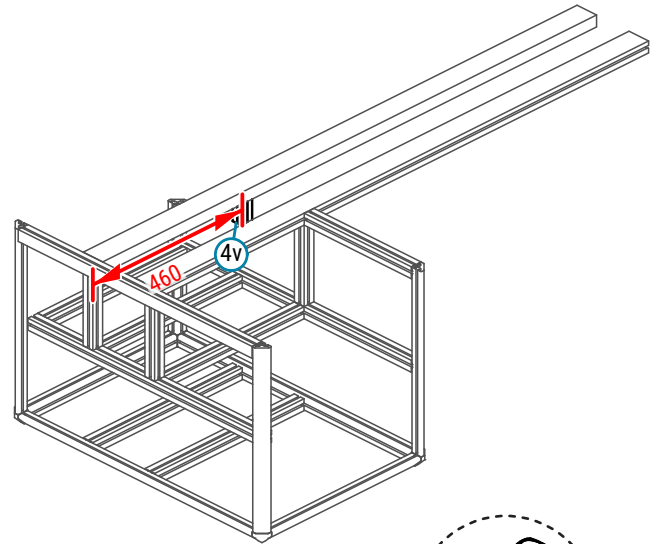
Step 17/ 36

Install 1 x part 24v



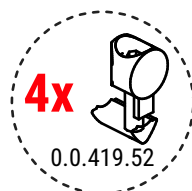
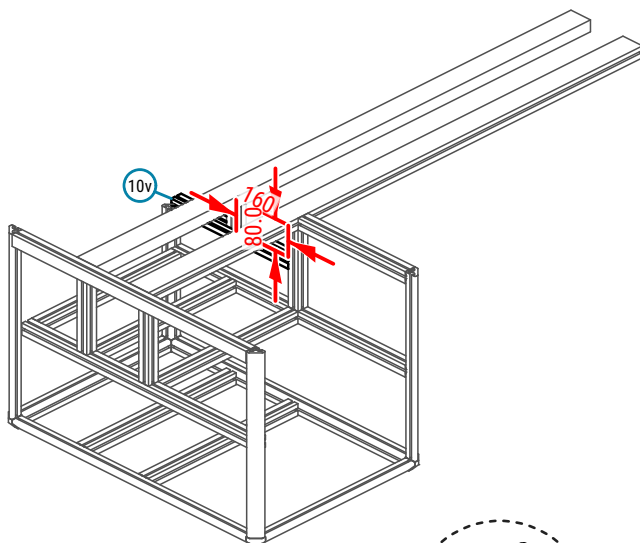
Step 18/ 36

Install 1 x part 4v



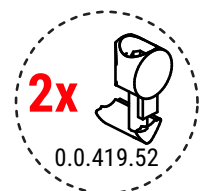
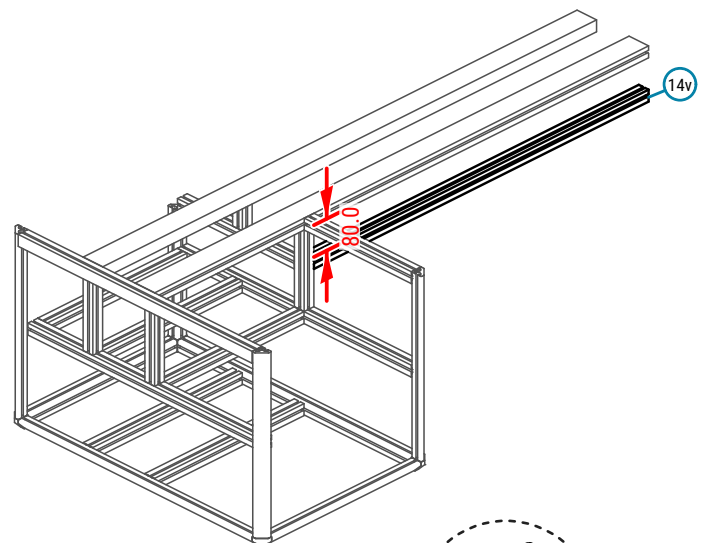
Step 19/ 36

Install 1 x part 10v



Step 20/ 36

Install 1 x part 14v



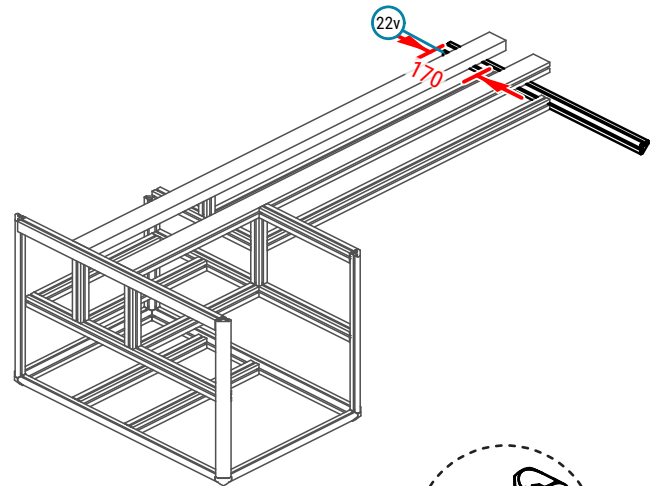
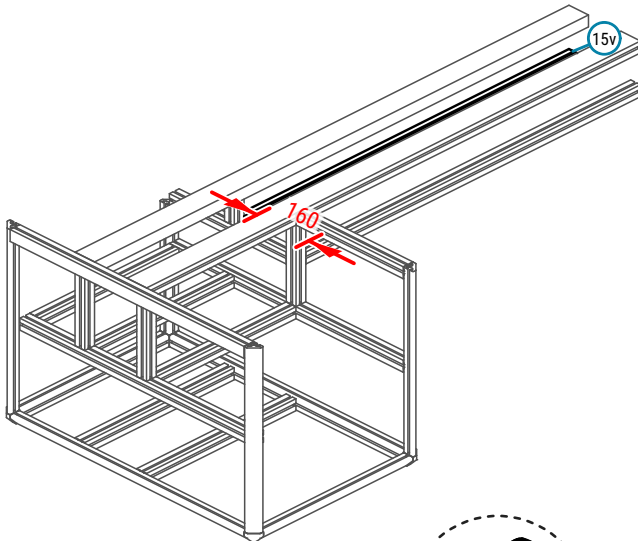
Step 21/ 36

Install 1 x part 15v



Step 22/ 36

Install 1 x part 22v



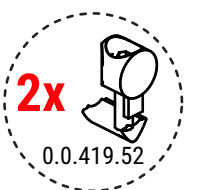
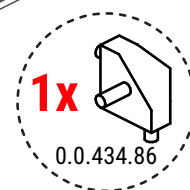
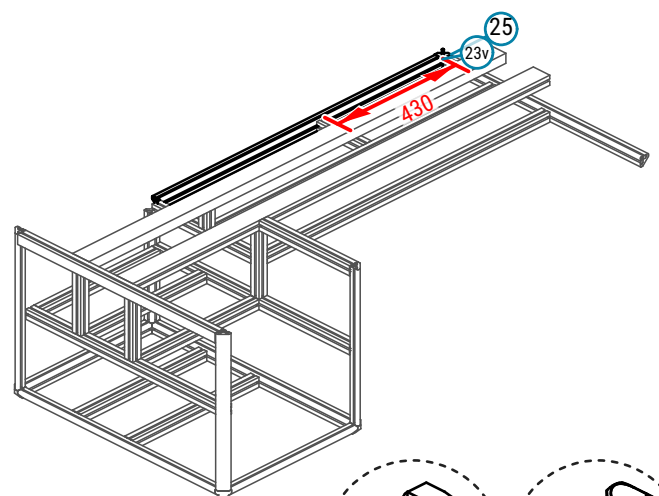
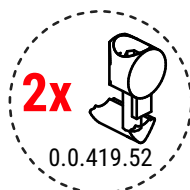
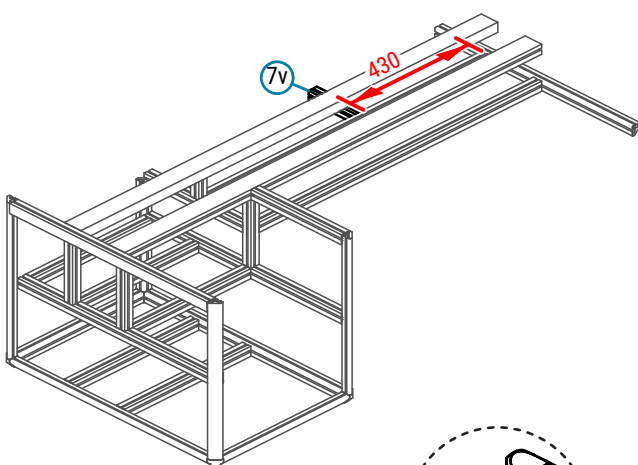
Step 23/ 36

Install 1 x part 7v



Step 24/ 36

Install 1 x part 23v



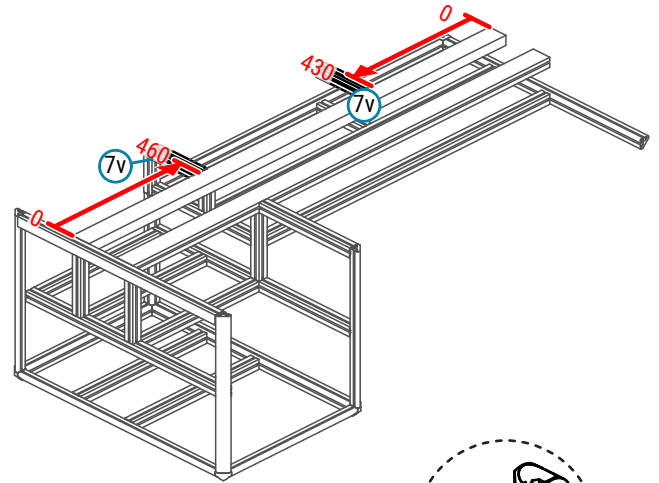
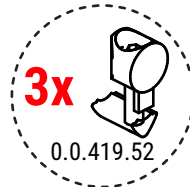
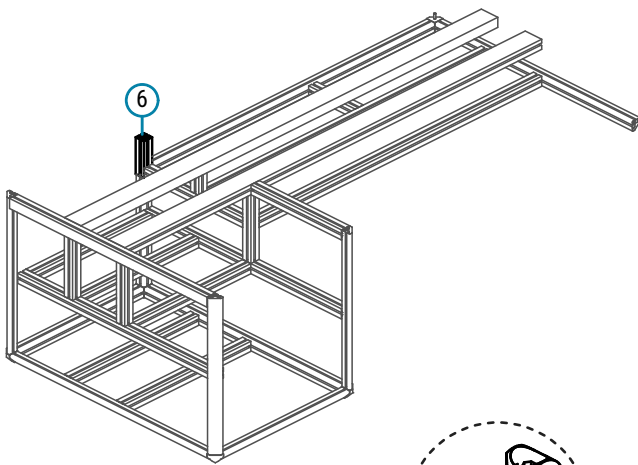
Step 25/ 36

Install 1 x part 6



Step 26/ 36

Install 2 x part 7v



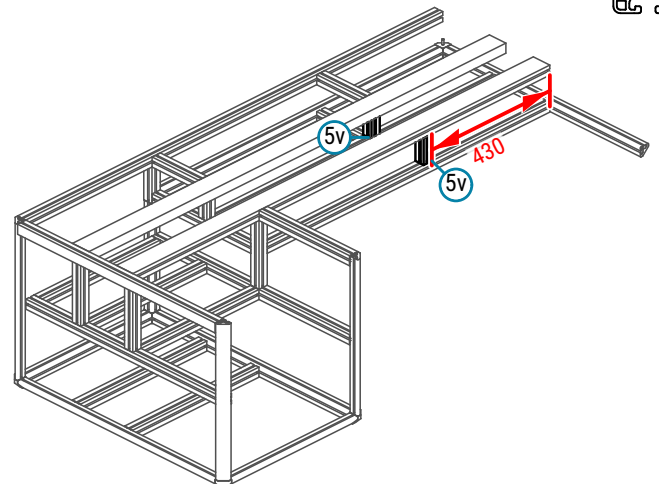
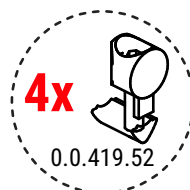
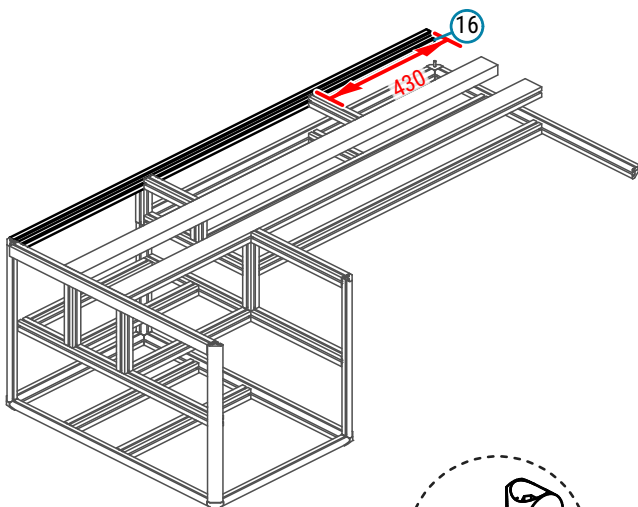
Step 27/ 36

Install 1 x part 16



Step 28/ 36

Install 2 x part 5v



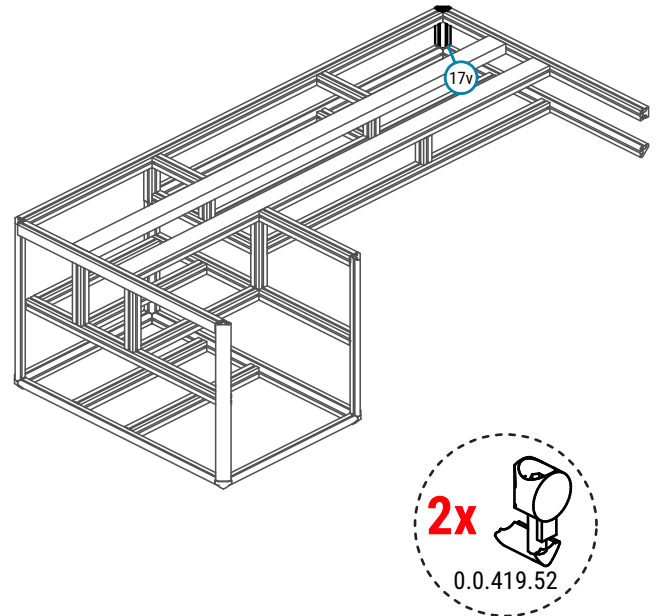
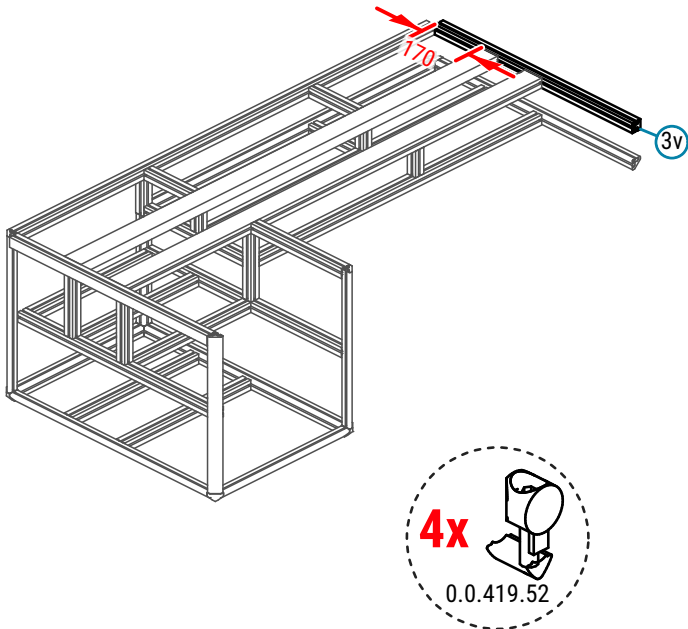
Step 29/ 36

Install 1 x part 3v



Step 30/ 36

Install 1 x part 17v



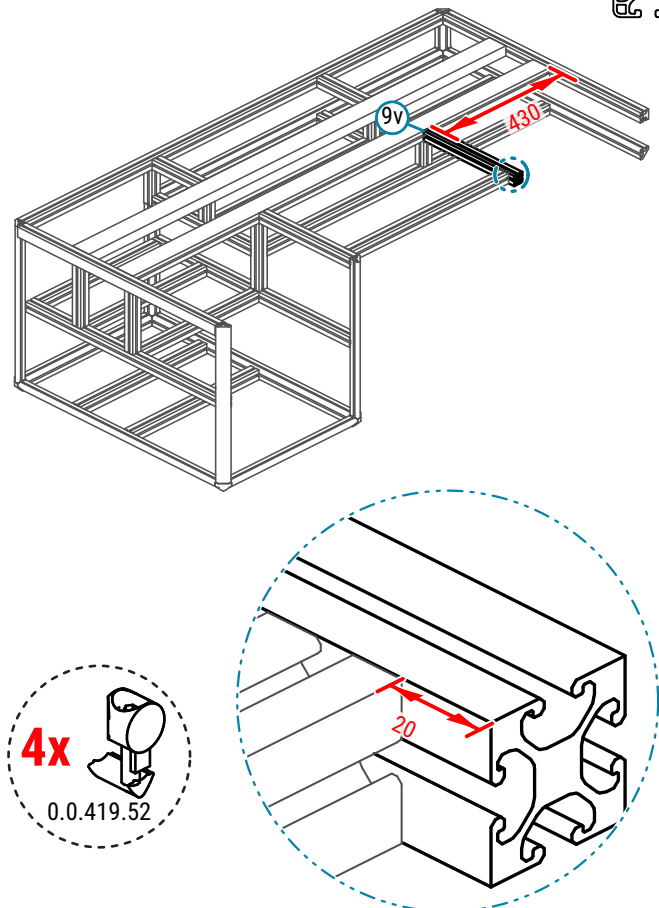
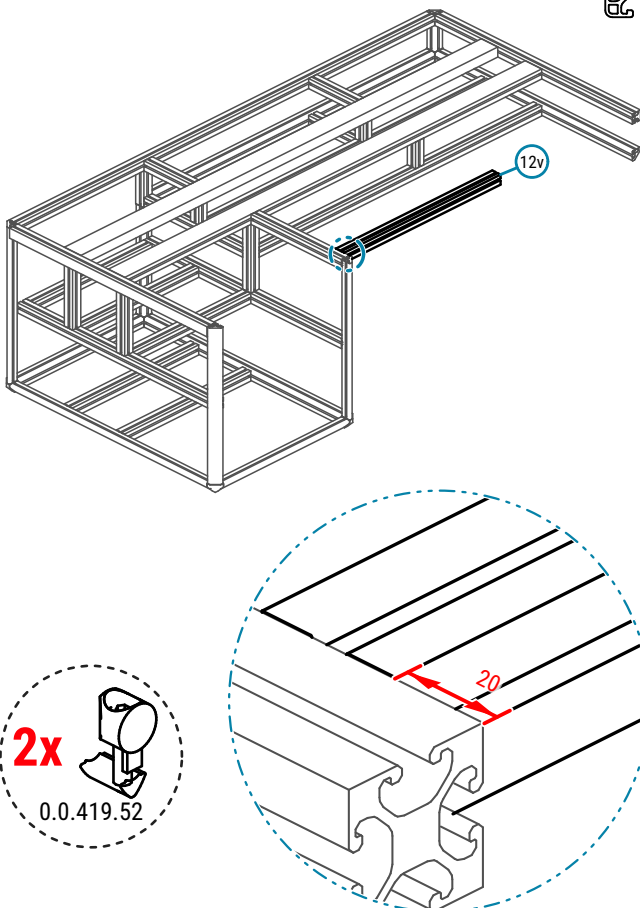
Step 31/ 36

Install 1 x part 12v



Step 32/ 36

Install 1 x part 9v



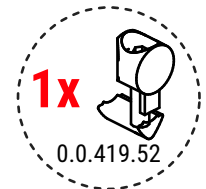
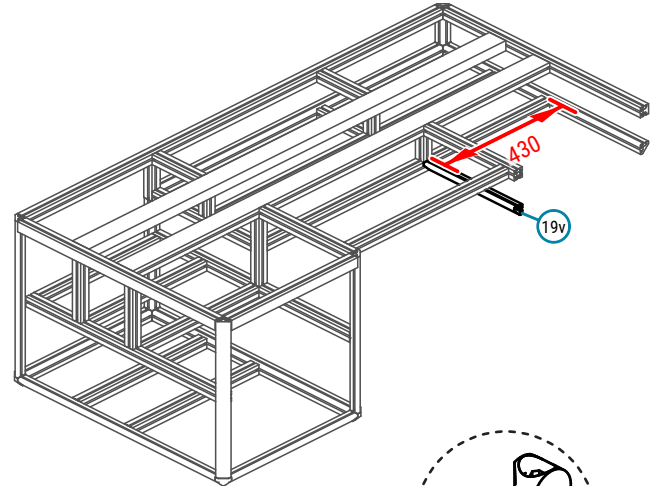
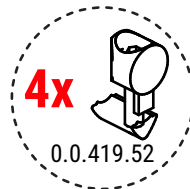
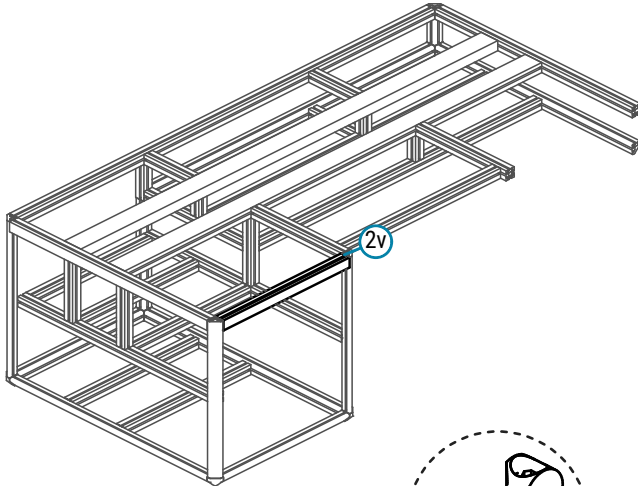
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Install 1 x part 2v



Step 34/ 36

Install 1 x part 19v



Step 35/ 36

Install 2 x part 17v



Step 36/ 36

Install 1 x part 1v

